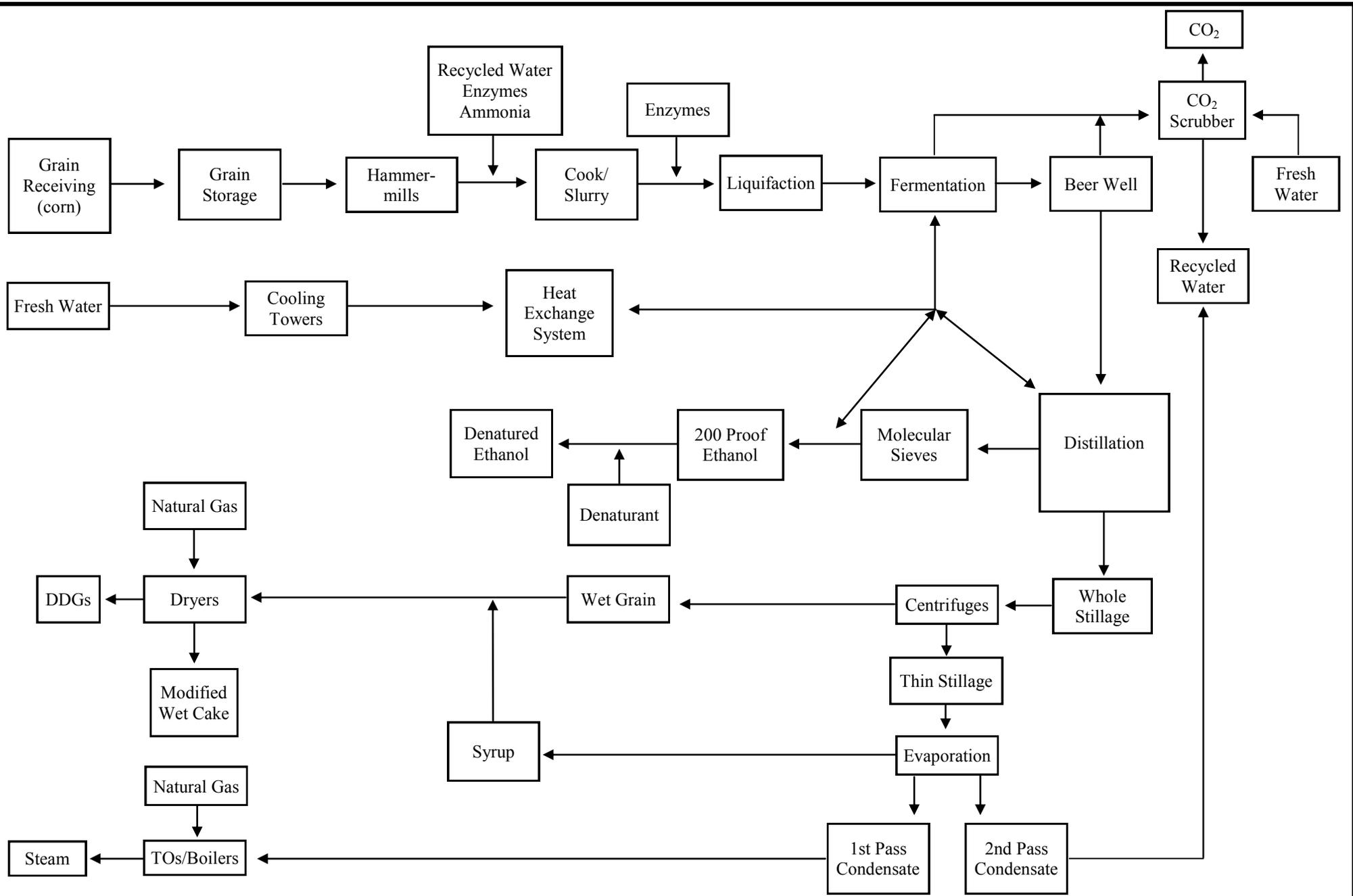


**GLACIAL LAKES CORN PROCESSORS
GLACIAL LAKES ENERGY, LLC**

METHOD 2A APPLICATION

Appendix D

Process Flow Diagrams



Prepared by:



Block Flow Diagram

Glacial Lakes Energy, LLC
Watertown, South Dakota



**GLACIAL LAKES CORN PROCESSORS
GLACIAL LAKES ENERGY, LLC**

METHOD 2A APPLICATION

Appendix E

Stationary Combustion-Powered Equipment

Name	Function	Fuels	Heat Input (MMBtu/hr)	Fuel Usage (Btu/gal)
Dryer A	Dry Distillers Grains	Natural Gas	41.6	---
Dryer B	Dry Distillers Grains	Natural Gas	41.6	---
Dryer C	Dry Distillers Grains	Natural Gas	42	---
Dryer D	Dry Distillers Grains	Natural Gas	42	---
Thermal Oxidizer / Heat Recovery Steam Generator #1	Emissions control and steam production	Natural Gas	99	---
Thermal Oxidizer / Heat Recovery Steam Generator #2	Emissions control and steam production	Natural Gas	125	---
Regenerative Thermal Oxidizer	Emissions control	Natural Gas	5	---
Grain Dryer	Quality control	Natural Gas	37.9	---
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