



Enabling Fuel Cell Bus Deployment

Technology from Linde

LeadIng.



THE LINDE GROUP

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About Linde



THE LINDE GROUP

65,500 Employees in more than 100 Countries

In 2014, \$17.9 Billion Revenue

Headquartered in Munich, Germany

5,000+ Employees in the USA

Annually, Over \$2.0 Billion Sales

Headquartered in Murray Hill, NJ



As a result, we see many combined bus and passenger car stations

Linde reference projects

Hafencity, Hamburg



Shell Sachsendamm, Berlin



OMV, Stuttgart



TOTAL/CEP, Berlin



AC Transit, SFO Bay



Bolzano, Italy



Key facts (cars, buses, FLTs)

- More than 100 hydrogen stations equipped in 15 countries
- Approaching 2.000.000 successful fuellings
- Leading supplier of hydrogen fuelling technologies

Key Learnings

- Technological maturity reached
- High level of standardisation reached
- High performance fuelling already installed
- Standardised, high-performance stations for buses necessary to achieve best economics

Largest H₂ Station in the World

1000 kg/day is happening today



BMW, Spartanburg, SC

350+ Material Handling Vehicles

Approaching 1000 kg/day

100% Uptime Since Installed 2010



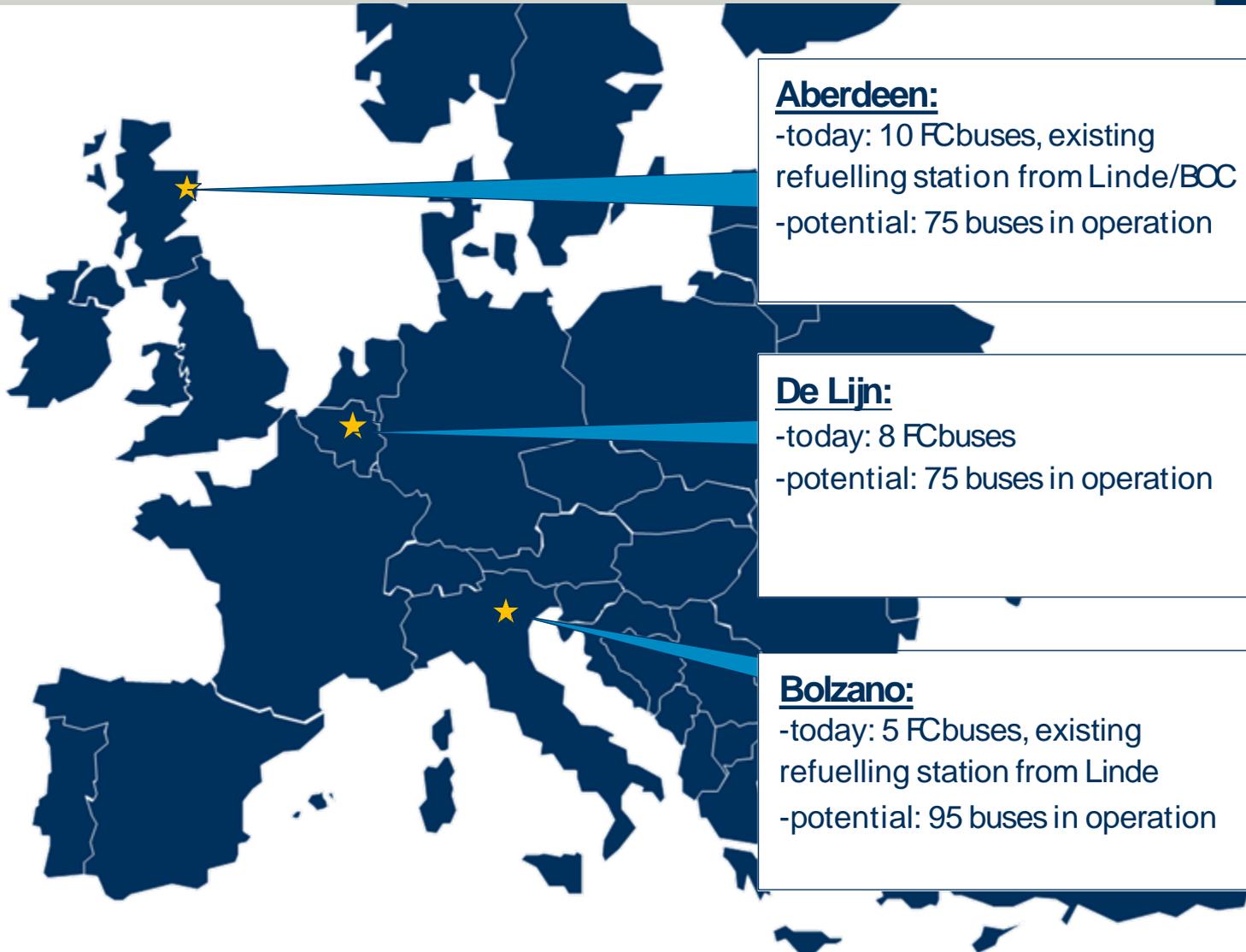
Linde H₂ Bus Stations



Linde plays a major role in all the major target markets for Fuel Cell Buses.

Linde supplies high-purity Liquid Hydrogen, Compressed Hydrogen, and Station Equipment in all these target areas.

Linde's partner cities within the NewBusFuel project.



Aberdeen:

- today: 10 FCbuses, existing refuelling station from Linde/BOC
- potential: 75 buses in operation



De Lijn:

- today: 8 FCbuses
- potential: 75 buses in operation



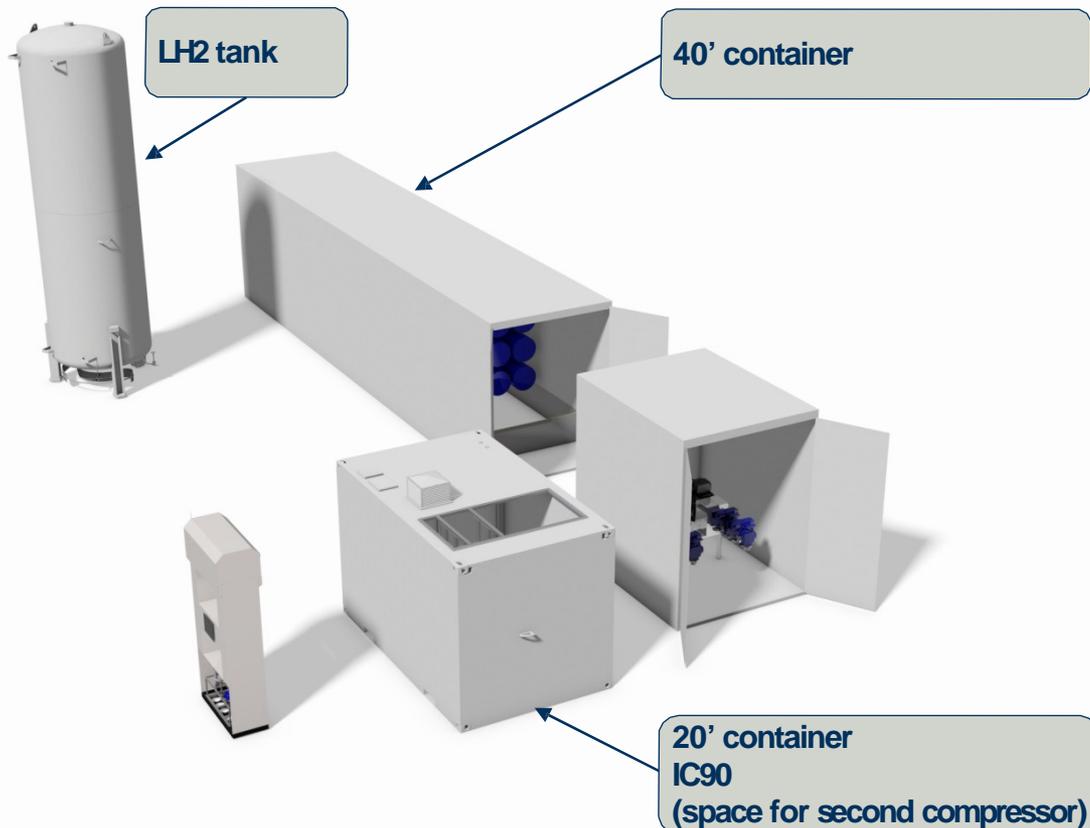
Bolzano:

- today: 5 FCbuses, existing refuelling station from Linde
- potential: 95 buses in operation



Layout I (10 buses)

250kg H₂



Layout I

Layout & performance

- Footprint: **30ft x 60ft**
- Power requirement : **110kW**
for IC 90
- Compressor type: **Ionic
compressor for H₂ – IC90**
- Supply: **liquid**
- Compressor capacity : **30 kg/h**
- Fueling protocol: **SAE J2601-2
heavy duty vehicle**

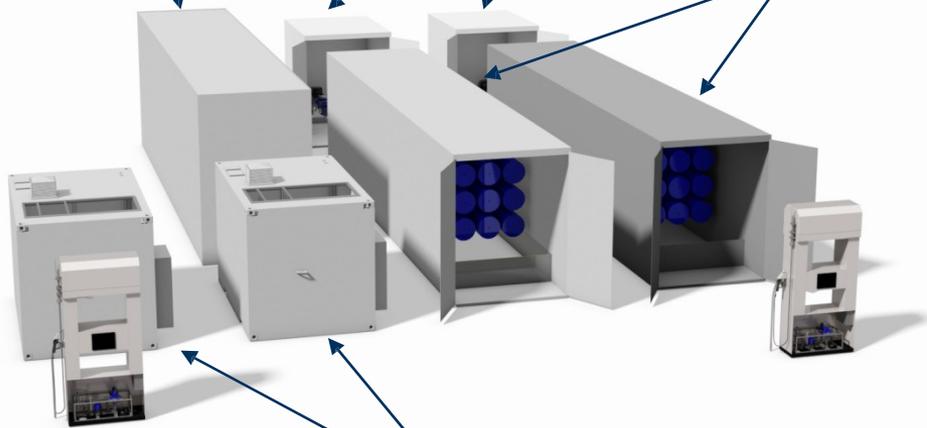
Layout II (30+ buses)

750kg H₂

40' container
steam reformer

2 x 10' container

2 x 40' container



2 x 20' container
3 x IC90 (space for 4th compressor)

Layout II

Layout & performance

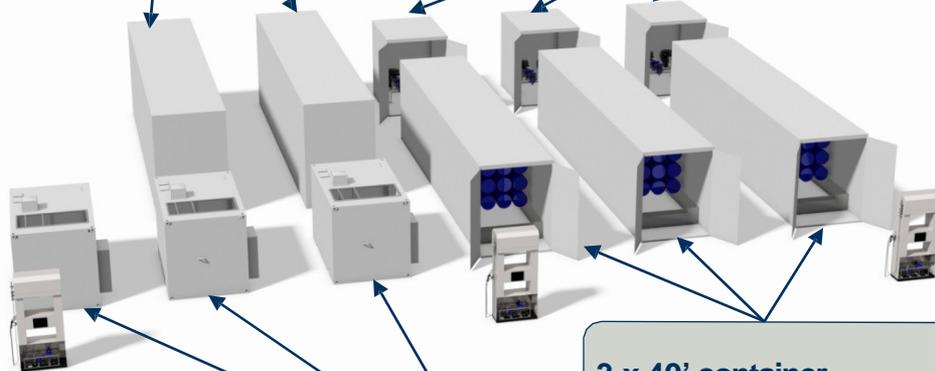
- Footprint: **60ft x 60ft**
- Power requirement: **220kW**
(110kW per IC90)
- Compressor type: **Ionic compressor for H₂ – IC90**
- Supply: **gaseous**
- Compressor capacity : **60 kg/h**
- Fueling protocol: **SAE J2601-2 heavy duty vehicle**

Layout III (40+ buses)

1000kg H₂

40' container
steam reformer

3 x 10' container



3 x 40' container

3 x 20' container
3 x IC90 (space for 4th compressor)

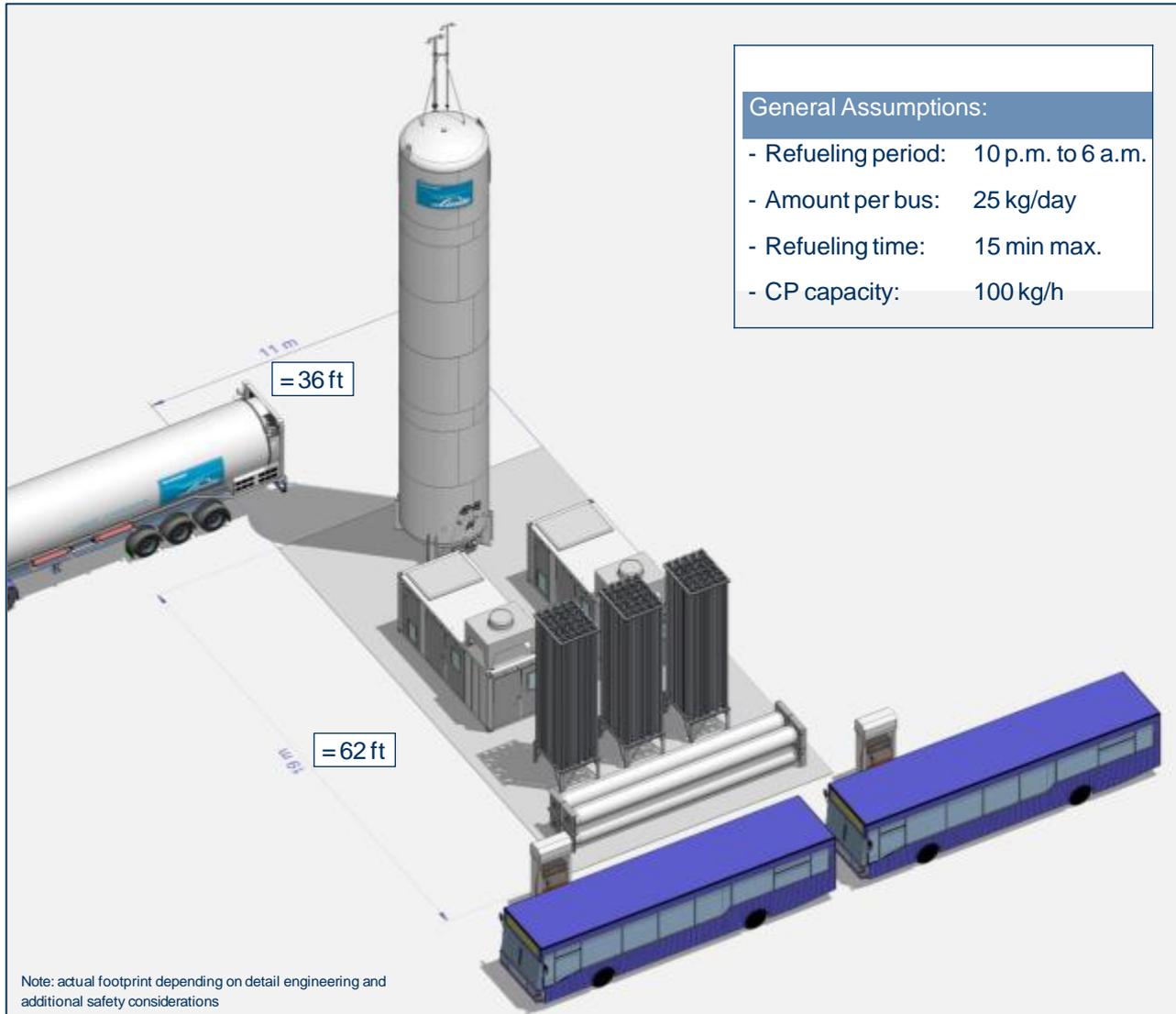
Layout III

Layout & performance

- Footprint: **77ft x 60 ft**
- Connected load: **330kW**
(110kW per IC90)
- Compressor type: **Ionic compressor for H₂ – IC90**
- Supply: **gaseous**
- Capacity: **90 kg/h**
- Fueling protocol: **SAE J2601-2 heavy duty vehicle**

A bus station for 30 buses will be really small

Future Plot Optimizations Expected

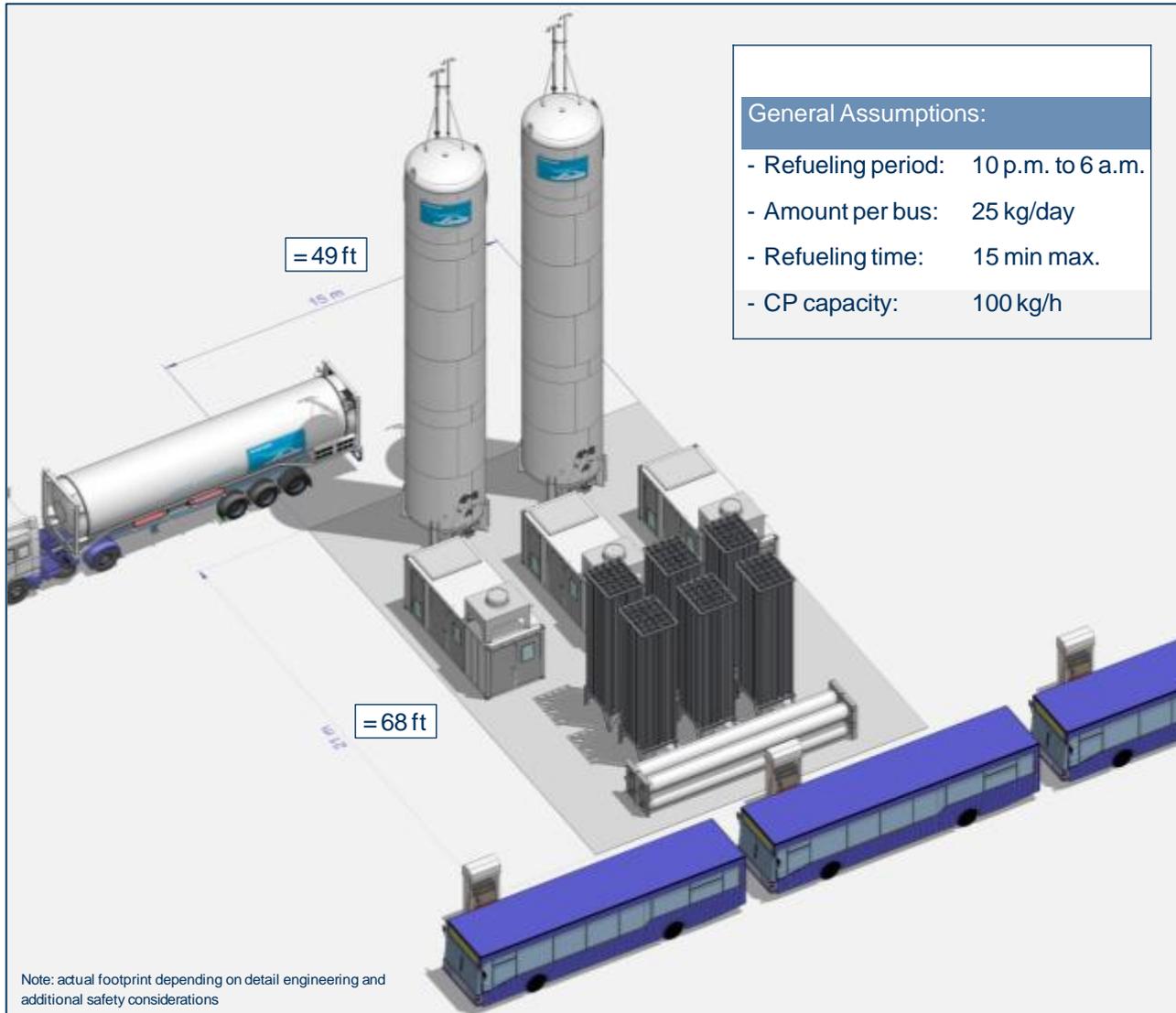


Note: actual footprint depending on detail engineering and additional safety considerations

HRS for 30 buses

Capacity	750 kg/d
Footprint	~ 200 m ² ~ 2.200 ft ²
Length	19 m / 62 ft
Width	11 m / 36 ft
Cryopumps	4
Dispensers	2
Supply	LH2
Storage	~ 2.500 kg 3 days

60 buses: Only 60% more space required Future Plot Optimizations Expected



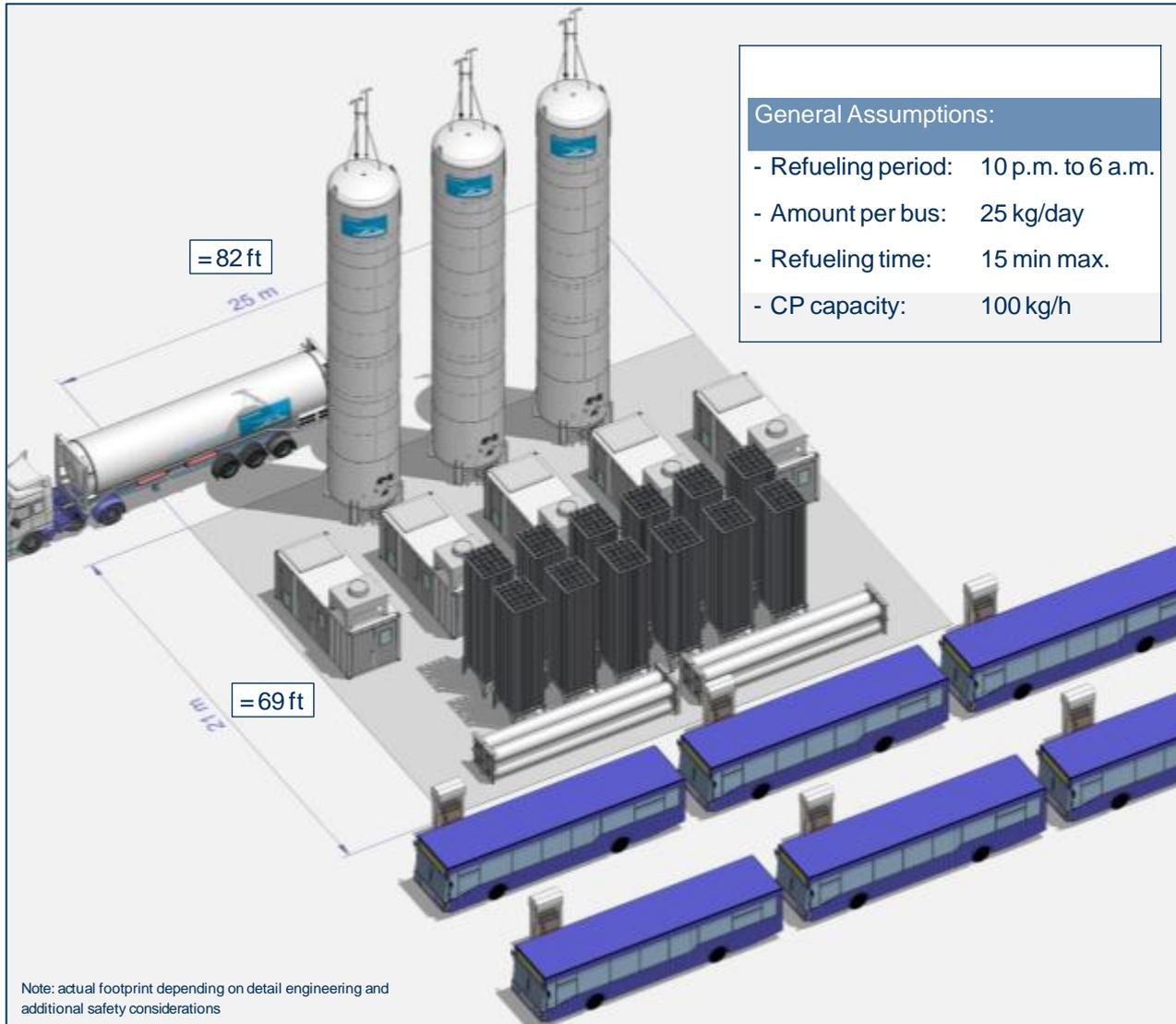
Note: actual footprint depending on detail engineering and additional safety considerations

HRS for 60 buses

Capacity	1.500 kg/d
Footprint	~ 320 m ² ~ 3.400 ft ²
Length	21 m / 69 ft
Width	15 m / 49 ft
Cryopumps	6
Dispensers	3
Supply	LH ₂
Storage	~ 5.000 kg 3 days

120 buses are served on 530 m² / 5.660 ft² of space

Future Plot Optimizations Expected



Note: actual footprint depending on detail engineering and additional safety considerations

HRS for 120 buses

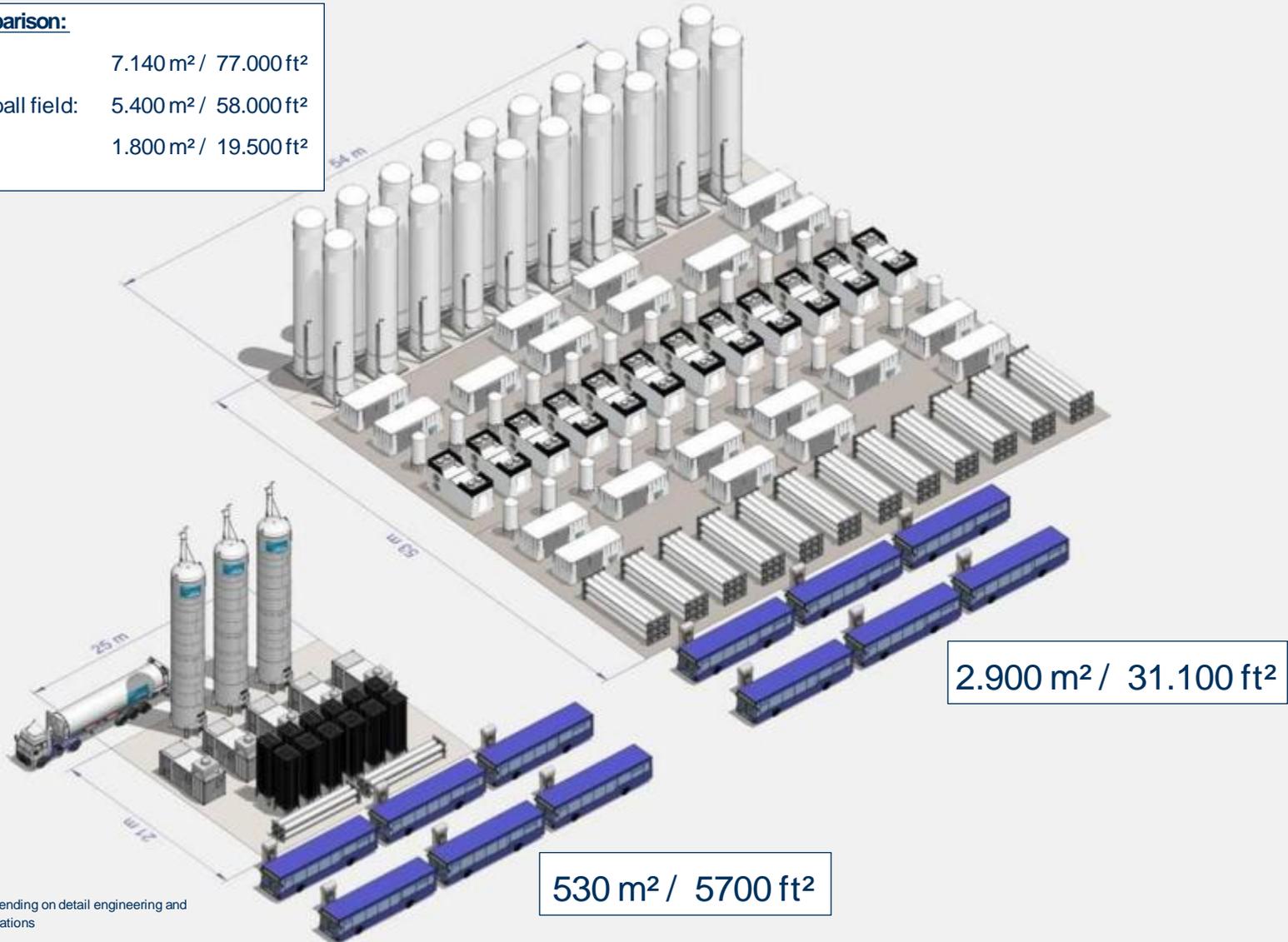
Capacity	3.000 kg/d
Footprint	~ 530 m ² ~ 5.700 ft ²
Length	21 m / 69 ft
Width	25 m / 82 ft
Cryopumps	10
Dispensers	6
Supply	LH2
Storage	~ 7.500 kg 2.5 days

Onsite electrolysis, storage and compression

Future Plot Optimizations Expected

Everyday Comparison:

Soccer pitch:	7.140 m ² / 77.000 ft ²
American Football field:	5.400 m ² / 58.000 ft ²
Hockey rink:	1.800 m ² / 19.500 ft ²



Note: actual footprint depending on detail engineering and additional safety considerations

Thank You


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