

DRAFT

U.S. EPA LARGE ENGINE AND EVAPORATIVE CERTIFICATION GUIDANCE

Engine Compliance Programs Group
U.S. Environmental Protection Agency
Mail Code 6403J
Washington DC 20460

PREFACE

This document describes suggested procedures and formats for compiling an application to obtain a certificate of conformity (hereafter referred to as the application for certification or application). The guidance provided herein is applicable to engines regulated by 40 CFR Part 86 and 40 CFR Part 89 (jointly referred to as Large Engines or Heavy Duty Engines). Examples of engines covered under this document are heavy duty diesel-cycle and gasoline-cycle engines for on-highway use and heavy duty nonroad compression ignition engines. Marine engines are not included in this guidance. This guidance also covers evaporative certification for vehicles containing engines which were certified under heavy duty engine protocol¹.

Under the authority of the Clean Air Act and Federal regulations, manufacturers must submit applications for certification to EPA. This document describes the information that will be generally required by EPA in an application, but this in no way suggests that EPA will not require additional information, testing or engines for EPA confirmatory testing prior to issuance of a certificate of conformity.

The application format described here is new and describes a reduced level of reporting. Although the information regularly submitted to EPA is reduced, manufacturers are reminded that information described in applicable regulations must still be retained at the manufacturer's facility and be available on a timely basis upon request by EPA. In conjunction with adopting this application format EPA plans to implement periodic enhanced reviews to verify that manufacturers are following regulatory procedures and may at those times ask for additional information. Based on experiences with this reduced format, periodic enhanced reviews and/or other program needs, EPA anticipates that this application format and information requested may change during the upcoming model years. EPA will make efforts to provide adequate notice of any changes in necessary reporting, but manufacturers should anticipate that some changes may occur.

In the near future, EPA plans to implement a system for electronic submittal of applications at the manufacturer's option. Although the option to submit applications electronically is not currently available, EPA anticipates that the electronic application format will resemble the format and content described in this guidance. Manufacturers choosing to submit applications electronically will likely have to use a specific format; consequently it will be helpful for manufacturers to become accustomed to submitting information in the format described herein.

Additionally, EPA has historically provided periodic guidance to manufacturers in the form of "Dear Manufacturer" letters and "Advisory Circulars" (A/Cs). EPA will continue this practice and will mail applicable new guidance to manufacturers at the address of the primary contact listed in the application for certification. Copies of old guidance are available upon request from EPA and are also available at Office of Mobile Sources INTERNET home page (<http://www.epa.gov/CMSWWW>).

A few points of clarification are necessary in response to issues brought forward by engine manufacturers. First, for the 97 model year, the engine naming convention described in this document does not apply. For assistance in naming 97 model year engine families, follow previous EPA guidance or contact your EPA reviewer. For the 98 model year and beyond, use the engine family naming convention described in this document.

Next, in the past, two copies of the application were sent to the EPA for use in different departments. There has since been a reorganization at EPA and MOD has been incorporated into the Engine Programs & Compliance Division, and the MOD copy is no longer required to be sent. Finally, EPA has tried to listen to concerns of the groups affected by this guidance document. This document has been prepared with input from CARB, EMA, AAMA, and other concerned manufacturers.

¹ Large engines regulated by 40 CFR Part 86 typically include engines used in on-highway applications such as heavy-duty gasoline fueled engines (HDGEs), heavy-duty diesel fueled engines (HDDEs), and heavy-duty engines using alternate fuels (CNG, LPG and LNG). Large engines regulated by 40 CFR Part 89 include compression-ignition engines used in nonroad vehicles. This guidance also applies to evaporative emission certification required by 40 CFR Part 86 for vehicles employing Heavy Duty Engines.

² Otto cycle heavy duty engines which are optionally certified using the light duty protocol are certified by the Vehicle Programs and Compliance Division of EPA. Contact Mr. David Good at EPA, National Vehicle and Fuel Emission Laboratory, 2565 Plymouth Road, Ann Arbor, MI 48105 for certification procedures for those engines.

³ Evaporative systems in vehicles containing heavy duty engines which were optionally certified using the light duty protocol are certified by the Vehicle Programs and Compliance Division of EPA. Contact Mr. David Good at EPA, National Vehicle and Fuel Emission Laboratory, 2565 Plymouth Road, Ann Arbor, MI 48105 for certification procedures.

This information collection has been approved by OMB (Control No. 2060-0104). Public reporting burden for this collection of information is estimated to average 800 hours per engine family, including time for reviewing instruction, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding the burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Chief, Information Policy Branch, PM-223, U.S. Environmental Protection Agency, 401 M Street, SW, Washington, DC 20460; and to the Office of Management and Budget, Washington, DC 20503.

Table of Contents

| | | |
|------|--|----|
| I. | Overview of the Certification Process | 1 |
| A. | Timing | 1 |
| B. | Initiating Certification | 1 |
| C. | EPA Review Process | 3 |
| D. | The Certificate | 3 |
| II. | EPA Guidance on Specific Topics | 4 |
| A. | Engine Family Name | 4 |
| B. | EPA/MFR Contacts | 4 |
| C. | Confidential Business Information | 5 |
| D. | Manufacturer Records and Facility Audits | 6 |
| E. | Carryover | 6 |
| F. | Test Fuel for Nonroad Engines | 6 |
| G. | Test Fuel for On Highway Engines | 7 |
| H. | Special and Alternative Test Procedures | 7 |
| I. | Special Power Features | 8 |
| J. | Modification by Equipment Manufacturers | 8 |
| K. | Alternative Useful life Periods | 9 |
| L. | Amending an Application (Running Changes) | 9 |
| M. | Certification Fees | 10 |
| N. | Adjustable Parameters | 11 |
| O. | Evaporative Emission Family Description | 11 |
| P. | Averaging, Banking and Trading | 11 |
| Q. | Production Part Numbers | 12 |
| III. | Common Application (EPA and CARB for Heavy Duty) | 12 |
| IV. | Labeling | 13 |
| V. | Additional Requirements for California ARB only | 13 |

Appendix A - EPA APPLICATION FORMAT

- A1. Communications and Mailing Information
- A2. Sample Statement of Compliance for Nonroad
- A3. Sample Statement of Compliance for On Highway
- A4. Large Engine Family Information Form and Instructions
- A9. Large Engine Test Information Form and Instructions
- A15. Large Engine Model Summary
- A17. Large Engine Model Part Number Summary
- A18. Technical Description

Appendix B - CONFIDENTIAL BUSINESS INFORMATION FOR CERTIFICATION APPLICATION

Appendix C - CERTIFICATE OF CONFORMITY

- C1. Sample Nonroad Certificate of Conformity without Banking & Trading
- C2. Sample Nonroad Certificate of Conformity with Banking & Trading
- C3. Sample On Highway Certificate of Conformity without Banking & Trading
- C4. Sample On Highway Certificate of Conformity with Banking & Trading

Appendix D - EPA STANDARD ENGINE AND EVAPORATIVE FAMILY NAMES

Appendix E - EPA EVAPORATIVE SECTION (For On Highway Vehicle Certification Only)

- E1. Evaporative Family/Engine Comparison Information Form and Instructions
- E2. Sample On Highway Evaporative Certificate

Appendix F - EPA MVECP FEES PROGRAM

Appendix G - CERTIFICATION PREVIEW TOPICS

Appendix H - EXECUTIVE ORDER INFORMATION (CARE ONLY APPLICATION)

This document provides guidance for preparing, submitting, and revising large engine certification applications for on highway and nonroad engines regulated by 40 CFR parts 86 and 89.

I. OVERVIEW OF THE CERTIFICATION PROCESS

A. Timing

When to submit request for certification

Certification is required on a model year basis. EPA asks that certification requests be submitted no earlier than one year prior to the start of production. For example, for the 1999 model year, certification could be effective as early as January 2, 1998. Therefore, EPA would accept applications for 1999 model year certification in January 1997. Bear in mind that the certificate does not become "effective" until the "effective date" show on it. Due to resource limitations, priority will be given to earlier model year applications already received.

B. Initiating Certification

1. Obtaining Manufacturer Status (One Time Only):

Before doing anything, notify EPA in writing of your intent to manufacture engines covered by these regulations. If you have not previously worked with EPA, EPA will complete a Manufacturer Code Entry Form. This action will assign a permanent code to the manufacturer and give EPA information to allow the acceptance of data into the database. If your company already has status as a highway engine or vehicle manufacturer, your codes will not change. However, you should notify EPA to amend your current status to include nonroad engines. Obtaining manufacturer status does not obligate you to certify.

2. EPA Team Contact (One Time Only):

EPA will assign a primary EPA contact person for each manufacturer. Information for the EPA primary contact person may be mailed to:

Anne Fredo
 Certification Team Leader
 Engine Compliance Programs Group
 U.S. Environmental Protection Agency

November 3, 1996

401 M Street SW, Mail Code 6403-J
Washington, DC 20460
Phone: 202-233-9263
FAX: 202-233-9596

For Express Mail Deliveries Only (regular U.S. mail delivered to this address will be returned to sender) and for office visits:

Anne Fredo
Certification Team Leader
Engine Compliance Programs Group
U.S. Environmental Protection Agency
501 3rd St NW, Mail Code 6403-J
Washington DC 20001

3. Certification Preview (Once Every Model Year):

A manufacturer wishing to certify large engines should provide EPA with a preview of its plans for that model year. The plan should include an estimate of the number of engine families to be certified that model year, whether any special testing procedures are anticipated, and any other unusual or special features which may impact certification. This is the best time to notify EPA of any issues where advance Administrator approval may be needed. Failure to obtain needed EPA approvals in a timely manner may result in delays or potential noncertification. Suggested preview topics are contained in Appendix G.

4. Application for Certification (Every Model Year, Every Engine Family):

Manufacturers must apply for certification on an annual basis. While a production period greater than one year is permitted (a model year means a production period which includes January 1 of the calendar year for which the model year is named, ends no later than December 31 of the calendar year and does not begin sooner than January 2 of the previous calendar year), a manufacturer may not use the production period definition to skip certification of a model year. (See A.2. above for when to submit an application.) To expedite EPA review of the application for certification, it is requested that the information be

submitted using a consistent format. This format can be found in Appendix A. Directions for completing the application are also found in Appendix A. The following elements comprise a complete EPA application:

- ▶ Signed Statement of Compliance
- ▶ Manufacturer Communications and mailing information
- ▶ Large Engine Family Information Form
- ▶ Large Engine Test Information Form
- ▶ Large Engine Model Summary Form
- ▶ Large Engine Part Number Summary Form
- ▶ Technical Description*

* Submitted once every 5 years or when a change occurs.

C. EPA Review Process

1. The Process

Upon receipt of a complete application, the assigned EPA representative will make every effort to review it within 30 days. (Note: The first few applications may take longer to process in order to "debug" the process). When a review may be delayed due to unforeseen circumstances, the reviewer will contact you. The reviewer will call you with any questions arising from the review. If the reviewer cannot reach you by telephone in a reasonable amount of time, the question will be submitted in writing. While the reviewer may accommodate an occasional request to expedite a review, he/she is under no obligation to do so. Chronic requests for expedited review cannot be honored. Manufacturers should anticipate and allow 30 days for EPA review in their production/manufacturing plans. Additionally, if EPA decides to conduct confirmatory testing, certification may be delayed.

2. EPA Confirmatory Testing:

EPA plans to conduct confirmatory testing of engines in the near future. While reviewing the application, EPA will determine whether it chooses to perform confirmatory testing. Manufacturers should plan to keep the emission data engine in its certification test configuration until EPA issues the Certificate. Should EPA request to perform such

testing, adequate advance notice will be given to allow time for shipping, etc.

D. The Certificate

Once the review is completed and all questions are answered to the satisfaction of the reviewer, a certificate of conformity is generated. (Sample is in Appendix C). Certificate language will vary depending on the certification type. Families certified under Averaging, Banking and Trading require special certificate language. The "Effective Date" is the date that manufacturers may start to introduce engines into commerce. If the certificate was issued unusually early, the effective date may be January 2 of the year prior to the model year. Otherwise, the effective date is usually the date that the certificate was signed.

The Certificate is signed by the Administrator or a designated authority; currently, it is the Director of the Engine Programs and Compliance Division. A certificate is not authentic without this signature.

The signed certificate is copied for internal use, and the original will be sent to the address provided in the application for certification for that engine family. IT IS VERY IMPORTANT THAT THIS ADDRESS IS KEPT CURRENT -- NOTIFY YOUR REPRESENTATIVE IF THERE IS AN ADDRESS CHANGE.

II. EPA GUIDANCE ON SPECIFIC TOPICS

A. Engine Family Name

1. Naming Convention

EPA has developed a standard engine family naming convention which is required for inputting data. (The official format can be found in Appendix D). This name will appear on the certificate, and must also be on the engine label. Although many manufacturers may have separate naming conventions, the EPA engine family name must be referred to in the application for certification, and any other documents or

correspondence concerning that family. Failure to refer to the EPA engine family name will cause delays.

2. Engine Family Selection

Engine families are selected using the criteria found in the CFR. EPA can approve further division or consolidation of families. Requests for further division or consolidation will be handled on a case by case basis.

B. EPA/MFR Contacts

Each manufacturer designates one or two people who are authorized to discuss certification matters with EPA personnel. This information is submitted as part of the application format, but for manufacturers who have not previously certified nonroad engines, EPA should be informed of designated certification contacts prior to application for certification.

C. Confidential Business Information

The Freedom of Information Reform Act (FOIA) of 1986 is described in 5 USC §522. EPA codification of this Act's requirements can be found in 40 CFR Part 2. Because of the FOIA, individuals may request information contained in certification applications, as well as other documents, and EPA may be required to provide requested information except as described below. Each Administration since this Act has made clear that the intent of the FOIA process is to release as much information as practical. Each manufacturer should be familiar with the FOIA summary found in Appendix B.

There are nine exemptions to releasing information under the FOIA process. The one most applicable to information submitted by engine manufacturers to the Office of Mobile Sources is Exemption 4, Trade Secrets, Commercial, or Financial Information (Confidential Business Information). In dealing with this exemption, EPA's Office of General Counsel (OGC) has made a number of "Class Determinations" relative to printed material routinely submitted to EPA.

With regard to Class Determination, a manufacturer can choose whether or not to classify any information as

Confidential Business Information (CBI). Materials that EPA's OGC rules meet the criteria for Exemption 4 are such things as projected sales, catalyst loading, and blueprints. A manufacturer may classify other materials as CBI. However, this may increase the burden for the requestor of the materials, the submitter of the materials, and the EPA. This burden is as follows: once a request is received for material which the submitter has classified as CBI, EPA will inform the submitter that the material is currently classified as CBI and that EPA will contact the third party for clarification. Concurrently, EPA will notify the submitter of the CBI material that they have 15 working days to respond to seven (7) specific questions as to why EPA should concur that the material is CBI. If no response is received in 15 working days, EPA will release the information. If a submitter responds, the response is forwarded to EPA's OGC for a determination.

Please mark all applicable items as confidential on the application forms and specify in your cover letter the length of time for which confidentiality is required. The EPA contact for CBI questions related to certification is Robert Doyle, (202) 233-9258.

D. Audits of Manufacturer Records or Facility

EPA will, from time to time, request additional information from manufacturers on an audit basis. Subjects of possible certification audits include but are not limited to fuel specifications, test engines, test equipment, test records, maintenance instructions, durability methods, warranty statements, tamper resistance methods, adjustable parameters, and averaging, banking and trading. Manufacturers are required to maintain records listed in the CFR.

E. Carryover

The manufacturer may request to use test data from a previous model year to represent the new model year. To obtain EPA approval, the differences between the previous and current model year engines must be shown to not cause emission changes that would result in failure of the standards.

F. Test Fuel for Nonroad engines

Nonroad engine manufacturers must conduct certification testing using test fuel as described at 40 CFR 89.330-96. The test fuel meeting the specifications of 89.330-96 (b)(1) and Table 4 or Table 5 of Appendix A to Subpart D do not require approval prior to conducting certification testing. Fuels other than those specified above may be used for testing and service accumulation provided: 1) They are commercially available, 2) information, acceptable to the Administrator, is provided to show that only the designated fuel would be used in customer service, 3) use of fuel listed above would have a detrimental effect on emissions or durability, and 4) written approval from the Administrator of the fuel specifications must be provided prior to the start of testing.

Manufacturers using the fuel specified in Table 4 and adjusting PM emission test results according to the equation in 40 CFR 89.425-96 should indicate in the statement of compliance that such an adjustment has been made.

The fuel used for certification testing must be indicated on the engine family information form and the test engine information form shown in Appendix A of this guidance. Manufacturers using other fuels or fuels meeting substantially equivalent specifications must describe, in the statement of compliance, the fuel used and indicate that EPA approved the fuel for use in certification testing.

G. Test Fuel for On Highway engines

For certification testing gasoline having the specifications listed in 40 CFR 86.1313-94 or substantially equivalent specifications approved by the EPA may be used by the manufacturer in emission testing, except that the octane specification does not apply. Additionally, diesel, methanol, mixtures of petroleum and methanol, and natural gas fuels having the specifications listed in 40 CFR 86.1313-94 may be used for emission testing. Diesel, methanol, mixtures of petroleum and methanol fuels, and natural gas fuels other than those specified above may be used for testing and service accumulation provided: 1) They

are commercially available, 2) information, acceptable to the Administrator, is provided to show that only the designated fuel would be used in customer service, 3) use of fuel listed above would have a detrimental effect on emissions or durability, and 4) written approval from the Administrator of the fuel specifications must be provided prior to the start of testing.

The fuel used for certification testing must be indicated on the engine family information form and the test engine information form shown in Appendix A of this guidance. Manufacturers using other fuels or fuels meeting substantially equivalent specifications must describe, in the statement of compliance, the fuel used and indicate that EPA approved the fuel for use in certification testing.

H. Special and Alternate Test Procedures

Special and alternate test procedures may be used instead of prescribed test procedures in 40 CFR Parts 86 and 89 upon EPA approval. In the past, on-highway manufacturers may have requested the use of special and alternate test procedures, and reported their use differently from the procedure described here. Because EPA must monitor deviations from prescribed procedures, the certification format specified in this document requires that manufacturers attest that the prescribed regulatory procedures have been followed, or that the manufacturer must briefly describe any deviations from the prescribed regulatory procedures in the statement of compliance section of the application.

Regulations specify that special and alternate test procedures be approved by EPA. Special or alternate test procedures may include but are not limited to procedures such as the ISO 8178-D2 cycle, alternate mapping procedures, or unique test equipment needs. Manufacturers should propose special and alternate test procedures during the certification preview as described above. The next step following clarification and an initial indication of approval from EPA is to submit a written request for the special and alternate procedures. If EPA approves, an approval letter will be sent to the manufacturer. When the manufacturer submits an application for an engine family which was tested using special or alternate procedures, a

description of the procedures must be included in the statement of compliance. The description should identify the engine families for which the procedure applies, include a brief explanation of the procedure(s) and provide adequate reference to more detailed documentation on the procedure and indication of EPA approval.

The requirements to seek EPA approval of special and alternate procedures and to report the procedures in the compliance statement apply to each applicable engine family for each model year regardless of carryover status.

I. Special Power Features

Configurations utilizing such features as "power enrichment", "power boost", or similar options should be rated and tested at the highest power, regardless of operation time of these features, or the advertised power.

J. Modification by Equipment Manufacturers (Nonroad Only)

Questions have been asked about allowable modifications to engines made by the equipment manufacturers (such as adding governors, resetting fuel and idle specs, etc). The potential exists for an equipment manufacturer to become an engine producer with obligations to certify the new engine configuration or for tampering on the part of the equipment manufacturer. Because of the differences between the highway and nonroad industries regarding engine/equipment manufacturer relationships, EPA is now reviewing its highway tampering policies and may issue an updated guidance document for the nonroad sector in the future. Until that time nonroad Manufacturers should rely on existing on-highway documents for guidance.

K. Alternate Useful Life Periods (Nonroad only)

Based on comments received during the Nonroad rule making, EPA recognizes that it may be appropriate to approve a shorter useful life period for engines used in a severe-use application. Prior to certification, manufacturers can petition EPA to approve shorter useful life periods.

Engines that may be approved for a shorter useful life would be those subject to severe service such as those used in equipment with a short useful life.

L. Amending an Application (Running Changes)

After the application has been submitted and the certificate has been issued, the manufacturer may need to amend the application. EPA requires written submission of amendments, also referred to as running changes, in order to have documentation that production engines are built in accordance with the certificate and to monitor potential changes in emissions from production engines. The material which needs to be submitted depends upon whether or not a revision involves a product line change that may have an effect on emissions and/or corrects information reported in the application. As described in the regulations, manufacturers may report amendments to an application either in advance or concurrently with making a change in production.

A manufacturer need only submit a brief description and revised application pages if an amendment merely corrects an error or omission in an application and does not involve a change which may affect emissions.

If an amendment adds an engine model to a family or has a potential effect on emissions or test engine selection, the manufacturer must submit a description of the amendment, revised application pages, and test data (if applicable). Changes that may affect the durability of the emission control system, including but not limited to changes that may affect catalyst durability, must also be reported. EPA considers running changes to be amendments which add an engine model, potentially affect emissions or durability, or affect emission-related components.

If the running change is expected to increase emissions or would change the test engine selection, the manufacturer is required to either submit test data showing compliance after incorporating the running change, or to submit an engineering evaluation as to why engines will remain in compliance with all applicable standards and regulations. If the change is not expected to increase emissions, the manufacturer should submit the reason for that conclusion.

EPA may require the manufacturer to perform tests on an engine representing the engine to be changed or added.

Many on-highway applicants have followed a practice of identifying successive amendments with a number which includes the family designation and model year of the engines being affected. (For example, the number of the first running change in the 1998 model year for family WXY145R1DARA might be 98-145R1DARA-01.) This practice has proved to be quite useful and is highly recommended. Each page of an application may include a revision block which provides space for the date of issue as well as the effective date of each revision.

Running changes which would result in the need for issuance of a new certificate of conformity, such as a change in the family emission limit (FEL), cannot be initiated prior to receipt of a new certificate.

M. Certification Fees

As discussed in the Preamble to the Final Rule for Over 50 hp Nonroad Compression Ignition Engines, EPA is not at this time charging a fee for nonroad over 50 hp certification, but has the authority to do so and will do so once program costs can be accurately assessed.

For the on highway manufacturers, fees will continue as before. They are required to be paid prior to any processing of the certification application. EPA will not start the review process until confirmation is received that all required fees have been paid. The fee payment procedure is described in Appendix E.

N. Adjustable Parameters

If the manufacturer intends to seal parameters to prevent adjustment, the methods of sealing must be described in the application. The method of sealing must provide both a visual and a physical deterrence to tampering. If parameters are adjustable, the manufacturer is responsible for assuring emission compliance within the full range of adjustability of those parameters. Manufacturers should

report all adjustable parameters in their application whether sealed or not.

O. Evaporative Emission Certification (On highway only)

Evaporative Emission certification is required for all new gasoline-fueled, Natural gas-fueled, Liquefied Petroleum gas-fueled, and Methanol-fueled on highway heavy duty vehicles. Vehicles similar in evaporative emission control system characteristics may be grouped in the same evaporative emission family. Evaporative emission family naming conventions are described in Appendix D on pages D1-D2 and D15..

As a reminder, the phase-in schedule for the enhanced evaporative standards for Otto Cycle vehicles is:

| | |
|----------|------|
| 1996 MY | 20% |
| 1997 MY | 40% |
| 1998 MY | 90% |
| 1999+ MY | 100% |

The Evaporative Certification Application forms and a table listing evaporative standards are found in Appendix E. The following elements comprise an evaporative certification application form:

- ▶ Manufacturer Contact Sheet (Appendix A1.)
- ▶ Statement of Compliance
- ▶ Large Engine Evaporative Emission Form
- ▶ Technical Description (Appendix A19)*

* Submitted every 5 years or when a change occurs.

P. Averaging, Banking and Trading

Manufacturers with engine families participating in averaging, banking and trading (ABT) programs are subject additional reporting, record keeping and compliance requirements as well as additional oversight by EPA. Regulations for ABT programs are at 40 CFR 86.094-15, 86.094-23 (h) and 40 CFR Part 89 Subpart C. As part of the precertification process, manufacturers planning to participate in ABT should be prepared to describe all aspects of how the manufacturer will comply with requirements of these regulations.

No credits may be generated by engines that are exported or subject to state engine emission standards (e.g. are regulated by California). Manufacturers are responsible for tracking engines which are generating credits to the point of first retail sale. As part of the certification process EPA does not typically require information related to engine tracking; however, EPA may require such information either during certification or as part of a follow-up review of records related to ABT.

This guidance does not require submission to EPA the projected number of credits generated/needed, quarterly projected sales, or other information required at 40 CFR 89.209-96 (a)(6) or 86.094-15 (b)(1)(iv) as a part of the application. However, manufacturers are required to generate and retain this information, and EPA may periodically request submission of this information as part of the review process.

EPA issues conditional certificates of conformity for engine families participating in ABT. These certificates specify the applicable family emission limit (FEL). If a manufacturer desires to change an FEL (via running change), a new certificate must be issued by EPA. Manufacturers must calculate emission credits based on the FEL on the certificate that is in effect at the time applicable engines are introduced into commerce. Consequently, if an FEL change is made during production, the manufacturer is responsible for ensuring that upon the effective date of the new certificate, adequate production information is or will be available to calculate credits with the old and new FEL. The effective date of the FEL change is the effective date of the applicable certificate issued for the new FEL.

As noted in the attached example statements of compliance, manufacturers must state in the application that the engines for which a certificate is requested will not, to the best of the manufacturer's belief, when included in any part of the ABT program cause the applicable standard(s) to be exceeded.

The guidance here in no way changes end-of-year reporting requirements or record keeping requirements.

Q. Production Part Numbers

Supply a list of all emission control related component part numbers. See Appendix A for form.

III. COMMON APPLICATION (EPA and CARB for Heavy Duty Engines)

The appendices in this document provide necessary forms and information for a common application format which will satisfy minimum application requirements for both EPA and the California Air Resources Board (CARB).

The EPA application for a certificate of conformity and other necessary information can be found in Appendix A. In the near future, the application will be available in an electronic form to assist manufacturers in providing information in an easy to follow standard format. Upon completion, the application should be sent to the EPA certification team leader. [Address is on p.2] Applications for CARB executive orders will require additional submissions as specified by CARB listed in Appendix G.

EPA will continue using a standardized engine family naming convention. The engine family name will appear on the engine information label and in the certificate of conformity. The engine family name should be used in all correspondence to EPA concerning that family. Information explaining the naming convention is included in Appendix D. Regulations state certificate-related information is required to be maintained by manufacturers. EPA is not specifying a particular format for the maintenance of that information; however, as required by regulation it should be adequately organized and readily accessible to facilitate further review by EPA if requested.

IV. LABELING

The EPA's streamlined application does not require sample labels, however we may request copies of labels as part of the review process. CARB requires a label durability statement. Details for the CARB application can be found in Appendix G.

V. ADDITIONAL REQUIREMENTS FROM CARB (The requirements found in this section are not required by EPA.)

The documents found in Appendix G are currently required by CARB. EPA requests that these documents, if optionally submitted to EPA, be placed in a separate section of the application in order to simplify the EPA review process. EPA may choose to review these additional documents if submitted. Additionally, EPA may request these documents should further information on a family be necessary for a review.

November 8, 1996

U.S. EPA Large Engine and Evaporative Certification Guidance

DRAFT

APPENDIX A

EPA APPLICATION FORMAT

- A1 Communications and Mailing Information
- A2 Sample Statement of Compliance for Nonroad
- A3 Sample Statement of Compliance for On Highway
- A4 Large Engine Family Information Form and Instructions
- A9 Large Engine Test Information Form and Instructions
- A15 Large Engine Model Summary
- A18 Large Engine Model Part Number Summary
- A19 Technical Description

November 8, 1996

U.S. EPA Large Engine and Evaporative Certification Guidance

DRAFT

COMMUNICATIONS AND MAILING INFORMATION

MAILING INFORMATION - CERTIFICATES

CORPORATE NAME TO APPEAR ON
CERTIFICATES OF CONFORMITY

CERTIFICATES OF CONFORMITY ARE TO BE SENT TO THE
(Manufacturers Name) COGNIZANT TECHNICAL REPRESENTATIVE

Overseas Contact:

Overseas Manufacturers Name
Overseas Contact Name
Overseas Contact Address
Overseas Contact Telephone and Fax

Primary Contact:

US Contact Name
US Contact Company
US Contact Address
US Contact Telephone and FAX

November 8, 1996

SAMPLE Nonroad
STATEMENT OF COMPLIANCE

Manufacturer Primary Contact
XY Engine Company
4567 Industrial Highway
El Monte, CA 91731

March 1, 1996

Anne Fredo, Certification Team Leader
Engine Compliance Programs Group
U. S. Environmental Protection Agency
Mail Code 6403-J
Washington, DC 20460

Dear Ms. Fredo:

Please find enclosed the model year 1997 application for engine family VXY14.RZDBRA. On behalf of the XY Engine Company, I hereby certify that the test engine(s), as described in this application for certification, has been tested in accordance with the applicable test procedures, utilizing the fuels and equipment required under subparts D and E of 40 CFR 89 and subpart I of 40 CFR 86, and that on the basis of such tests the engine(s) conforms to the requirements of 40 CFR 89. I further certify that all engines in this engine family are in all material respects as described in the Application for Certification and comply with all requirements of 40 CFR 89 and the Clean Air Act.

Sincerely,

[MANUFACTURER PRIMARY CONTACT]

*Footnote: Modify this letter as necessary (i.e., alternative fuels (Subpart P), alternate or special test procedures (Subpart B), etc.)

** For families participating in ABT an additional statement as described in 89.209-96 (a)(2) is required.

November 8, 1996

SAMPLE On Highway
STATEMENT OF COMPLIANCE

Manufacturer Primary Contact
XY Engine Company
4567 Industrial Highway
El Monte, CA 91731

March 1, 1996

Anne Fredo, Certification Team Leader
Engine Compliance Programs Group
U. S. Environmental Protection Agency
Mail Code 6403-J
Washington, DC 20460

Dear Ms. Fredo:

Please find enclosed the model year 1997 application for engine family VXY14.RZDBRA. On behalf of the XY Engine Company, I hereby certify that the test engine(s), as described in this application for certification, has been tested in accordance with the applicable test procedures, utilizing the fuels and equipment required under subparts D, I, and N of 40 CFR 86, and that on the basis of such tests the engine(s) conforms to the requirements of 40 CFR 86. I further certify that all engines in this engine family are in all material respects as described in the Application for Certification and comply with all requirements of 40 CFR 86 and the Clean Air Act.

Sincerely,

[MANUFACTURER PRIMARY CONTACT]

*Footnote: Modify this letter as necessary (i.e., alternative fuels (Subpart P), evaporative procedures (Subpart M), alternate or special test procedures (Subpart A), etc.)

** For families participating in ABT an additional statement as described in 86.091-15 is required.

November 8, 1996

DRAFT

A4

LARGE ENGINE FAMILY INFORMATION FORM

Manufacturer: _____

1. Model Year: _____ 2. Carryover: _____
 a. Date Received: _____ If yes, list the previous family:
 b. Date Cert Issued: _____

3. Process Code: _____
 Date EPA Fee Paid: _____

4. EPA Standard Engine Family Name: _____

5. Mfr's Family Name: _____

Engine Family Characteristics

Sales Information

6. Engine Cycle _____
 7. Displacement(s) (cid Or _____
 Liters) _____
 8. Engine Configuration _____
 9. Emission Control System:
 Catalyst EGR
 Engine Modification None
 Electronic Control Other (Enter in the comment box below.)
 Smoke Puff Limiter

16. Projected Sales USA _____
 CA _____
 17. Estimated Production Start _____
 End _____
 18. Sales Area _____
 19. Plant Contact: _____
 20. Plant Location: _____

10. Fuel Type _____
 11. Fuel System Type _____
 12. Method Of Aspiration _____
 13. Useful Life Period _____
 14. Deterioration Factor Types
 A. Gaseous Exhaust: _____
 B. Smoke: _____

21. Program Information:

- | | | |
|-------------------------------|-------------------------------|-------------------------------|
| NCPs | AVE | B&T |
| <input type="checkbox"/> PM | <input type="checkbox"/> PM | <input type="checkbox"/> PM |
| <input type="checkbox"/> NOx | <input type="checkbox"/> NOx | <input type="checkbox"/> NOx |
| <input type="checkbox"/> None | <input type="checkbox"/> None | <input type="checkbox"/> None |
| <input type="checkbox"/> NA | <input type="checkbox"/> NA | <input type="checkbox"/> NA |

15. Intended Service Class
 CA Medium Duty Heavy Duty Gas (<14k lbs using >14k st
 Light Heavy Duty Diesel Urban Bus
 Medium Heavy Duty Diesel Clean Fuel Fleet/Low Emission Vehicle
 Heavy Heavy Duty Diesel Clean Fuel Fleet/Ultra Low Emission Veh
 Heavy Duty Gas (<14k lbs) Nonroad
 Heavy Duty Gas (>14k lbs) Other
 Heavy Duty Gas (>14k lbs using <14k stds)

23. Nonroad Engine Equipment

Types:

- Crane Pump NA
 Loaders Compressor
 Tractor Generator Set
 Dozer Other

22. Family Emission Limits: PM _____ NOx _____

24. Auxiliary Emission Control Devices:

Does AECD result in reducing effectiveness of emission control device(s):

| AECD | Sensed | PARAMETER | Controlled |
|------|--------|-----------|------------|
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |

- Yes No
 Yes No
 Yes No
 Yes No
 Yes No

25. Adjustable Parameters:

| Parameter | Adjustable Range (or N/a) | Tamper Resistance Method (or N/a) |
|-----------|---------------------------|-----------------------------------|
| | | |
| | | |
| | | |
| | | |

Comment

DRAFT

Instructions for Large Engine Family Form

The engine manufacturer completes these forms, which describe the engine family. The layout of the form is set up to assist the EPA with data input into an electronic data base. Please be sure to include units, or in cases where units are present on the forms, verify the validity of the preset units.

The new Family form has been created directly in the EPA's engine database. The following instructions are provided to assist filling out the forms for both the paper and electronic versions. Presently, only the paper version is available. The electronic version is being developed. The electronic version will employ "pull-down" menus for some questions which will identify all acceptable responses. Where a response is limited by a pull down menu, those responses are described below. These responses are considered the acceptable responses for the paper version. Only these responses should be used.

Large Engine Family Information Form

1. Model Year (pull-down menu)

The engine model year for which certification is sought (4 digits, ex. 1996).

a. Date Received

Manufacturers leave this blank. The entry will be filled in by the EPA reviewer.

b. Time Received

Same as date received.

2. Carryover (pull-down menu)

Enter either a "Yes" or "No". If the application is a carryover, then list which engine family the application is carried over from.

3. Process Code (pull-down menu)

Enter either "New Submission", "Correction", "Running Change", or "FEL change". Only enter "Running Change" or "FEL Change" if the engine family is already certified and you are submitting data to support a running change or an FEL change. Directly beneath the process code is a blank line for the date the EPA fees were paid. As a reminder, an on-highway application should not be filed nor will it be

processed until fees have been paid. There is a fee application form with instructions in Appendix F. Fees are currently assessed for on-highway certifications only. For nonroad certifications, please enter N/A.

4. EPA Standard Engine Family Name
See Appendix D for details on the engine family naming convention. [Engine family names consist of 12 digits.]
5. Manufacturer's Family Name
If a manufacturer has identified an engine family by a name which is different from the EPA engine family name, enter the manufacturer's engine family name here; otherwise, enter N/A.
6. Engine Cycle (pull-down menu)
Regardless of fuel utilized, if the engine is derived from a diesel engine enter "Diesel"; if the engine is derived from an otto cycle engine enter "Otto".
7. Displacement
Enter displacement and units employed. Either CID or liters are acceptable. Please be careful to note all units properly.
8. Engine Configuration
Note the configuration of the engine, for example I6, V6, etc.
9. Emission Control System
Mark all emission control system components that apply. If the emission control system used by the engine is not included in the provided list, enter the system in the comment box below using abbreviations contained in SAE J1930. Alternatively, manufacturers may use the draft SAE document "Medium/Heavy Duty E/E Systems Diagnostic Nomenclature" if this document is available to them. Separate entries in the comment field by commas.
10. Fuel Type (pull-down menu)
Enter type of fuel for which engine family will be certified, choosing from the following list: Diesel, Methanol, Natural Gas, Propane, Ethanol, Gasoline, Oxygenated, Bi-fuel 1 (CNG and Gasoline), Bi-fuel 2 (CNG and Diesel), Dual Fuel 1 (CNG or Gasoline), Dual Fuel 2 (CNG or Diesel), LPG (Specs need EPA approval), and Other (specify what fuel is going to be used in compliance statement).

11. Fuel System Type (pull-down menu)
Enter type of fuel system for which engine family will be certified, choosing from the following list: Throttle body Injection, Multi-port Injection, Direct Injection, Central-port Injection, Carburetor, Sequential Fuel Injection, Indirect Diesel Injection, and Other (if "Other" is checked, specify what fuel system is going to be used in comment field at bottom of form.)
12. Method of Aspiration (pull-down menu)
Enter type of aspiration method for which engine family will be certified, choosing from the following list: Naturally, Turbo Charged, Turbo Air to Water (TAW), Turbo Air to Air (TAA), Supercharged Air to Water (SAW), and Supercharged Air to Air (SAA).
13. Useful Life Period
Useful Life should be entered in both years and hours or the number of miles.
14. Exhaust Deterioration Factor Types (pull-down menu)
On-highway only, select either "Additive" when no catalyst is present or "Multiplicative" when a catalyst is present in the space provided. List for both exhaust emission and smoke emissions if applicable. If not applicable, enter NA. (Nonroad, please select NA.)
15. Intended Service Class
Mark boxes which apply. If you choose other, please explain which service class the engine could/will be used for in the comment box at the end of the form.
16. Projected Sales
Enter projected sales numbers for both 50-State and for CA.
17. Estimated Production Period
Enter the start and end dates of the production period. Date format is mm/dd/yy. This information may be used to determine expiration of CBI claims which were made until introduction into commerce.
18. Sales Area (pull-down menu)
Enter either: Fed, Cal, or 50 state.
19. Plant Contact
List name(s), title, and phone number(s) of contacts at production plants who are assigned to assist EPA during a Selective Enforcement Audit.

20. Plant Location
List all plants at which production of this engine family is anticipated. If not enough space is provided in this box, please put additional information in the comment box below.
21. Program Information
*Non-Conforming Penalties (NCP) - mark all boxes which apply; NCPs for PM and NOx are available for on highway engines only. Nonroad manufacturers check none.
*Averaging (Ave) - mark all boxes which apply.
*Banking and Trading (B&T) - mark all boxes which apply.
22. Family Emission Limits
Enter the Family Emission Limits for which the engine family is being certified in the appropriate blanks for PM or NOx only when engine family is a participant in the ABT program. If not applicable, enter N/A.
23. Nonroad Engine Types
Mark boxes which apply. If "other" is checked, please explain the equipment type in which the engine could/will be used in the comment box at the bottom of the form. On-highway manufacturers mark the NA box.
24. Auxiliary Emission Control Devices (AECDs) [See sections 86.082-2 for on highway and 89.2 for nonroad definitions of AECDs.]
List all AECDs and those parameters which are sensed and controlled in the proper columns. If an AECD results in reducing the effectiveness of emission control devices, check "yes". If "yes" is checked, a detailed justification of why the AECD should be approved must appear in the Technical Description section of either the current application or a reference made to the appropriate Technical Description document describing the device [86.094-21(b) describes Emission Control System and AECD Technical Description reporting guidelines]. EPA does not consider a "yes" response to mean that the AECD is a defeat device. A "yes" response to this question indicates only that a justification must be present in the Technical Description section of the application.
25. Adjustable Parameters
List all adjustable parameters, the adjustable range, and the tamper resistance methods in their proper columns. If not applicable, enter N/A. Please note that an adjustable parameter should be listed even when it is sealed.

Instructions for Large Engine Test Information Form

The engine manufacturer completes these forms, in which are recorded test engine information and test data for the engine(s) tested to demonstrate emission compliance of an engine family. The form is designed to assist the EPA to input data to an electronic data base. If more than one test is performed on the same engine, report each set of test results on the same page, placing each set of test results in its own column (labeled Test 1, Test 2, and Test 3) found on the Test Information Form. Space is provided for up to three tests. If more than one engine is tested please place the test information for each engine on its own page and mark the page for the first test engine "Test Data Set 1", the page for the second test engine "Test Data Set 2", etc. (See instructions below for item number 3). Please be sure to include units, or in cases where units are present on the forms, verify the validity of the preset units.

The new Test Engine Information form has been created using the EPA's engine database. The following instructions are provided to assist filling out the forms for both the paper and electronic versions. Presently, only the paper version is available. The electronic version is being developed. The electronic version will employ "pull-down" menus for some questions to aid in data input. For those questions employing pull-down menus, only the responses contained in the pull-down menu are acceptable even if the application is submitted in a paper version. The instructions below will identify the questions which employ pull-down menus and will list the acceptable responses.

Large Engine Test Engine Information Form

1. EPA Standardized Engine Family Name [12 digits only]
See Appendix D for details on naming 1998 Model Year and later families. For 1997 MY engine family naming, refer to previous EPA guidance or contact your certification reviewer.
2. Process Code (Pull-down menu)
Enter either "New submission", "Correction", "Running Change", or "FEL Change" in the space provided. Only enter "Running Change" or "FEL Change" if the engine family is already certified and you are submitting data to support a running change or an FEL change.

November 8, 1996

3. Test Data Set
Enter "1" for the first test engine, "2" for the second test engine, etc.
4. Engine Code Enter Engine code of the test engine or N/A if no code is assigned.
5. Engine Model Enter the model name of the test engine or N/A if no model name is assigned.
6. Displacement(s) (CID or Liters)
Enter displacement of the test engine and units employed. Either CID or Liters are acceptable. Please be careful to note all units properly.
7. Engine I.D. Number Enter ID number of the test engine.
8. Rated HP @ Rated RPM
Enter test engine rated power and the speed at which the rated power occurs.
9. Torque(ft-lb) @ Engine RPM
Enter test engine maximum rated torque in foot pounds and the maximum rated torque speed for on-highway engines; enter test engine torque @ intermediate speed for nonroad engines.
10. Waivers
For each of the spaces under waivers, please enter either a "Yes", "No", or "NA". Nonroad engine manufacturers should respond NA to all waivers. Waivers are available upon EPA approval for the following combinations of engine category and pollutant:

| <u>Engine Category</u> | <u>Idle CO</u> | <u>CO</u> | <u>PM</u> | <u>Smoke</u> |
|------------------------|----------------|-----------|-----------|----------------|
| Petroleum Diesel | | x | | x ¹ |
| Methanol Diesel Cycle | x | x | x | x |
11. Cold Start (Pull-down menu)

¹Some restrictions apply to the use of this waiver. Please refer to 40CFR86.095-23(c)(2).

Enter either a "Yes", "No", or "NA" in the space provided to indicate use of the cold start waiver. The waiver of the cold start portion of the test is available only for petroleum fueled and methanol fueled diesel engines. No EPA approval is required. Where the waiver does not apply to the engine being certified, enter NA.

12. Certification Fuel (Pull-down menu)

Enter type of fuel for which engine family will be certified, choosing from the following list: Diesel (Part 89, Sub D, Appdx A, Table 4), Diesel (Part 89, Sub D, Appdx A, Table 5), Diesel (Part 86.1313-49(b)-Table N94-2), Methanol, Natural Gas (Part 86.1313-94(a)(1)), Propane, Ethanol, Gasoline (Part 86.1313-94(a), Table N94-1), Oxygenated, Bi-fuel 1 (CNG or Gasoline), Bi-fuel 2 (CNG or Diesel), Dual Fuel 1 (CNG or Gasoline), Dual Fuel 2 (CNG or Diesel), LPG (Specs need EPA approval), or Other (if response is "other", specify the certification fuel in the compliance statement).

13. Special Test Device Check either "yes" or "no". A special test device is any piece of equipment, hardware or input which is not described in the regulations but which is employed in emission-testing. A special test device would include any engine or vehicle part (except as specifically documented by EPA) used while operating the engine on the dynamometer but which is not installed in-use.

Items that are special test devices include but are not limited to: emission monitoring equipment or sensors not described in applicable regulations but used during testing; engine or vehicle parts modified from the configuration or calibration described in the application; or simulated or adjusted inputs or signals to the engine computer.

Examples of items that are not considered special test devices are slave catalysts used only while mapping the engine or equipment used to simulate an intercooler.

14. Test Procedure (Pull-down menu)

Enter the test procedure used from the list below. If any deviations from the regulatory procedures were used or an alternate or special test procedure was used but is not described in this menu, the manufacturer must specify "Other" in response to this item, and provide a description of the procedure(s) in the statement of compliance. See Section H of this guidance document for the procedure to

obtain approval of and how to report alternate and special test procedures.

Pull-down menu options:

- Cn-Hwy Diesel (40CFR86 diesel test proc.)
- Cn-Hwy Otto (40CFR86 Otto-cycle test proc.)
- Nonroad, 8-Mode & smoke (40CFR89 test proc.)
- Nonroad, D2 (Special Procedure)
- Other (Describe in Statement of Compliance)

15. Official Test Results

Record test information from the first test in the column marked "Test 1". Record the date of that test above the column marked "Test 1". If there is a second or third test on the same test engine, record the test date and test results in columns marked "Test 2" and "Test 3" respectively. Record the test results to the number of significant digits listed below. The results are to be recorded in "g/bhp-hr" if the application is for both EPA and CARB. If only applying to the EPA, the reported units can be either "g/bhp-hr" or "g/kW-hr". The units are to be reported in the units box at the bottom of the table. If an emission level is not required to be reported for the engine being tested, enter "N/A".

OFFICIAL TEST RESULTS DIGITS TABLE

| | |
|-----------------------------|--------|
| HC/OMHCE gm/bhp-hr | X.XX |
| NMHC/OMNMECE gm/bhp-hr | X.XX |
| CARBON MONOXIDE gm/bhp-hr | X.XX |
| OXIDE OF NITROGEN gm/bhp-hr | X.XX |
| PARTICULATE gm/bhp-hr | X.XXX |
| FORMALDEHYDE | X.XXXX |
| ACCELERATION SMOKE %opacity | XX.X |
| LUGGING SMOKE %opacity | XX.X |
| PEAK SMOKE %opacity | XX.X |
| IDLE CARBON MONOXIDE % | X.XXX |
| CO ₂ | XXX |

November 8, 1996

16. Deterioration Factors

Record all deterioration factors except smoke to the nearest thousandth. Record smoke dfs to the nearest whole number. If a deterioration level is not required to be reported for the engine being tested, enter "N/A".

17. Certification Levels (Rounded Test Results with df applied)

Apply the deterioration factors recorded in item 14 to the emission levels reported in item 13, and report the resulting certification results, rounded in accordance with ASTM E29-90, to the number of digits indicated below. If a standard does not apply for the engine being tested, enter "N/A".

CERTIFICATION LEVELS DIGITS TABLE

| | |
|-----------------------------|-------|
| HC/OMHCE gm/bhp-hr | X.X |
| NMHC/OMNMHCE gm/bhp-hr | X.X |
| CARBON MONOXIDE gm/bhp-hr | XX.X |
| OXIDE OF NITROGEN gm/bhp-hr | X.X |
| PARTICULATE gm/bhp-hr | X.XX |
| FORMALDEHYDE | X.XXX |
| ACCELERATION SMOKE %opacity | XX |
| LUGGING SMOKE %opacity | XX |
| PEAK SMOKE %opacity | XX |
| IDLE CARBON MONOXIDE % | X.XX |

C. California Codes

DRAFT

LARGE ENGINE MODEL SUMMARY INSTRUCTIONS

Enter EPA engine family name and (if applicable) Manufacturers engine family name in spaces provided in the table above. After entering a line of data (in the table when using the electronic version), press the enter key to move to the next line.

Table entry instructions:

- Col 1: List All Engines Codes In Each Sales Area In the section labeled Federal Codes, list all engine codes which will be sold exclusively in the 49 state area which excludes CA. In the California Codes section, list all engine codes which will be sold exclusively in CA. For the column section labeled 50 State Codes, list all engine codes which will be sold in all 50 States.
- Col 2: List all models in each engine code Additionally, identify models for each engine code next to their respective Federal, California, and 50 State code.
- Col 3: List the horsepower @ rated speed for each model
- Col 4: List the Fuel Rate (mm³ per stroke) @ Rated Speed for each model for diesel-cycle engines only. Enter N/A for Otto-cycle engines.
- Col 5: List the Fuel Rate (lbs/hr) @ rated speed for each model for diesel-cycle engines only. Enter N/A for Otto-cycle engines.
- Col 6: List Maximum Rated Torque @ RPM for each model
- Col 7: List the Fuel Rate (mm³ per stroke) @ maximum rated torque for each model
- Col 8: List the Fuel Rate per stroke (lbs/hr) @ maximum rated torque for each model
- Col 9: List all Emission Control Devices for each model using acceptable abbreviations and acronyms. Provide enough detail to adequately describe the major emission control system components, including especially those components which may differ from model to model. Acceptable acronyms and abbreviations may be found in the SAE J1930 Recommended Practice "Electrical/Electronic Systems Diagnostic Terms, Definitions,

November 9, 1996

Abbreviations, and Acronyms", June 1993 or the draft SAE "Medium/Heavy Duty E/E Systems Diagnostic Nomenclature".

Large Engine Part Number Summary

Manufacturer:

EPA Engine Family:

Manufacturer Family Name:

| | | | | | |
|---------------------------------------|--|--|--|--|--|
| Engine Code:* | | | | | |
| Engine Model:* | | | | | |
| Injection Pump | | | | | |
| Injector | | | | | |
| Turbocharger | | | | | |
| Electronic Control Module | | | | | |
| Sensor Assemblies: | | | | | |
| Timing - Synchronization Reference | | | | | |
| Temperature - Oil | | | | | |
| - Fuel | | | | | |
| - Coolant | | | | | |
| - Air | | | | | |
| Intake Manifold Press | | | | | |
| Other Sensors | | | | | |
| After Treatment Device (Specify) | | | | | |
| Smoke Puff Limiter | | | | | |
| | | | | | |
| | | | | | |

* If ratings are within codes/models, use different parts and specify numbers for each rating (add another row for rating).

* If part(s) is (are) not listed, space is provided at the end for additional information.

DRAFT

INSTRUCTIONS FOR THE LARGE ENGINE TECHNICAL DESCRIPTION FORM

Manufacturers must generate and maintain adequate technical descriptions of certification and production engines to demonstrate compliance with applicable regulations and the Clean Air Act. As described below, a General Technical Section must be submitted to EPA, and a more detailed record including calibrations and a description control system logic must be maintained and provided to EPA upon request.

General Technical Description: The first application using this new format must include a full General Technical Description for each family. After the first year, manufacturers may reference (in the statement of compliance) the model year application containing the full description. Every five years, a new description will be necessary to update records. This section must also be updated when new technology is introduced between the normal five year submission interval.

In accordance with the format presented below, the general technical description must include, but not be limited to:

- 1) A summary table identifying sensed and controlled parameters. (reference the example below)
- 2) A description of all fuel and ignition system components.
- 3) A description of all emission control components. (Complete calibrations may not be required but must be maintained as described below.)
- 4) A description of all AECDs (including control system logic, and/or calibrations, and/or hardware). If an AECD reduces the effectiveness of the emission control system, a justification must be provided. (Complete calibrations may not be required but must be maintained as described below.)
- 5) For evaporative certification, a description of all Evaporative Control System Components.

Calibrations and Control System Logic: Manufacturers must maintain calibration information and a description of control system logic for each engine family. Like other information submitted to EPA as part of the application, this information must remain up-to-date as changes are made in production, and records must document each calibration produced. Records must include but not be limited to; calibrations, calibration curves, drawings, flow rates, schematics of hose routing, timing strategies and switch points. Additionally, a complete description of strategies contained in control system logic

including but not limited to; all modes of operation (or deactivation) for all sensed and controlled parameters, all values of inputs and outputs, timer strategies, and flow charts. This information must be maintained by the manufacturer with certification records and provided to EPA upon request. Small volume manufacturers shall maintain and provide upon request drawings, calibration curves and schematics of hoses routing.

General Technical Description Format

| <u>Section No.</u> | <u>Title</u> |
|--------------------|---|
| 01.00.00 | Summary Table of Parameters Sensed and Controlled |
| 02.00.00 | Engine Systems |
| 02.01.00 | Fuel Systems |
| 02.01.01 | Fuel Injection |
| 02.01.02 | Carburetor |
| 02.02.00 | Ignition Systems |
| 02.03.00 | Turbochargers and Intercoolers |
| 02.04.00 | Emission Control Systems |
| 02.04.01 | Crankcase |
| 02.04.02 | Engine Modifications |
| 02.04.03 | Air Injection |
| 02.04.04 | Exhaust Gas Recirculation |
| 02.04.05 | Catalyst |
| 02.04.06 | Smoke-Puff-Limiter |
| 02.04.07 | Other |
| 03.01.00 | Auxiliary Emission Control Devices |
| 04.01.00 | Emission Control Warning Devices |
| 05.01.00 | Evaporative Emission Control System |
| 05.01.01 | Fuel Storage Method |
| 05.02.01 | Fuel Lines |
| 05.03.01 | Canister |
| 05.04.01 | Valves |
| 06.01.00 | Other |

November 8, 1996

Example Summary Table of Sensed and Controlled Parameters

| Parameters Controlled | Parameters Sensed | | | | | | | | | |
|--------------------------|-------------------|-----|-------------|-----------------------|-----|------------------------|-----|---------------|------|--------------|
| | RPM | EGR | AIR Inj. | Manif. Air Temp | MAP | Exh. O ₂ | TPS | AC Request | Time | Veh. Spd. |
| FI | X | | | X | X | X | X | | X | X |
| RPM | | X | X | | | | | | | |
| EGR | X | | | | | X | | | X | |
| Idle Speed | X | | | X | | | X | X | X | |
| Air Inj. | X | | | | | X | X | | X | |

November 8, 1996

APPENDIX B

Confidential Business Information in the Certification
Application

November 8, 1996

U.S. EPA Large Engine and Evaporative Certification Guidance

DRAFT

CONFIDENTIAL BUSINESS INFORMATION

As a general principle, information provided to EPA by individuals or companies will be considered public information and will be provided to those who request it unless the information falls under one of the exemptions listed in the Freedom of Information Act (the Federal statute which governs disclosure of information to the public). One of these exemptions is information which the submitting individual or company asserts is confidential or proprietary information (e.g., trade secrets).

Manufacturers are entitled to assert a claim of confidential business information (CBI) on the information which they are required to submit in a certification application. EPA will not release any information that qualifies as CBI before the effective date of the certificate. If the manufacturer wishes this information to remain confidential until the engine family is introduced into commerce (when this date is after the effective date of the certificate), the manufacturer must inform EPA of this actual date of introduction into commerce when it submits its certification application, and specifically request that the information remain confidential until the introduction date.

For example, consider this time line for a 1997 model year engine:

| | |
|-------------------------------------|------------------|
| Date certificate issued: | December 1, 1996 |
| Date certificate is effective: | January 2, 1997 |
| Date of introduction into commerce: | April 1, 1997 |

Under this time line, EPA would not release any CBI from the certificate application until April 1, 1997 or later, provided the manufacturer informs EPA of the date of introduction into commerce and makes such a request when it submits its certification package.

Manufacturers should be aware that certain information in the certification application can retain CBI status even after the actual date the engines are introduced into commerce. For example, projected sales figures could retain CBI status until

the end of the model year of the engine. If a manufacturer desires that certain information retain CBI status after the date the engines are introduced into commerce, it must make this request when it submits its application package.

Under EPA regulations at 40 CFR 89 and 40 CFR 86, manufacturers must indicate clearly what information submitted is confidential. Manufacturers may state in the application cover letter which sections of the application are CBI, or/and otherwise mark or stamp the CBI. Whenever a manufacturer submits an application which contains information asserted to be confidential, EPA urges the manufacturers to submit an additional application with all CBI deleted to accompany the original application.

Based on EPA's historical experience with certification applications in the on-highway program, EPA notes that certain information in the application should not be considered eligible to fall under a CBI claim under any circumstances. This information is generally available to the public or competitors, and disclosure of this information would not be likely to cause any harm to the competitive position of any manufacturer. The Engine Compliance Programs Group (ECPG) staff believes that the information provided in response to the following questions on the Large Engine Certification Application Form should not be considered confidential under any circumstances:

1. Manufacturer Name
2. Contact Person, Address, Telephone, Facsimile
3. Engine Family Name
5. CARB E.O. Number, If Any
6. Model Year
8. Production Plant Location
18. Carryover of Test Results
24. Test Date
25. Test Location
26. Emission Sampling Method
27. Test Cycle
28. Certification Fuel
29. Certification Test Results

Finally, manufacturers should remember that, if EPA receives a request under the Freedom of Information Act for release of a certification application, EPA will inform the requestor (in

writing) that all information asserted to be CBI by the manufacturer cannot be released until the Agency (which in this instance means the Office of General Counsel (OGC)) makes a "final determination of confidentiality." The EPCG staff will then write to the manufacturer to offer the opportunity to substantiate its claim about the business confidentiality of the information by answering some questions about the information (the questions can be found in regulations at 40 CFR 2.204(e)). The EPCG staff will review the manufacturer's responses to these questions and forward them with comments to the OGC for the final determination of confidentiality.

Any questions about this process should be addressed to:

Robert M. Doyle, Attorney-Advisor
Engine Compliance Programs Group
U.S. Environmental Protection Agency
401 M Street, S.W. (6403J)
Washington, DC 20460
Telephone (202) 233-9258
Facsimile (202) 233-9596

November 8, 1996

U.S. EPA Large Engine and Evaporative Certification Guidance

DRAFT

APPENDIX C

CERTIFICATE OF CONFORMITY

- C1 Sample Nonroad Certificate of Conformity without Banking & Trading
- C2 Sample Nonroad Certificate of Conformity with Banking & Trading
- C3 Sample On Highway Certificate of Conformity without Banking & Trading
- C4 Sample On Highway Certificate of Conformity with Banking & Trading

SAMPLE OF NONROAD CI CERTIFICATE OF CONFORMITY WITHOUT BANKING AND TRADING

UNITED STATES ENVIRONMENTAL PROTECTION AGENCY
WASHINGTON, DC 20460

SAMPLE
 MODEL YEAR _____
 CERTIFICATE OF CONFORMITY
 WITH THE CLEAN AIR ACT OF 1970 AS AMENDED IN 1990
 ISSUED TO: _____

MANUFACTURER

CERTIFICATE NUMBER

Chester J. France
 Director, Engine Programs & Compliance
 OFFICE OF MOBILE SOURCES

EFFECTIVE DATE

SAMPLE
 DATE ISSUED: _____

Pursuant to Section 213 of the Clean Air Act (42 U.S.C. § 7547) and 40 CFR 89, and ~~subject to the terms and conditions~~ prescribed in those provisions, this certificate of conformity is hereby issued with respect to the test engines which have been found to conform to applicable requirements and which represent the following nonroad engines, by engine family, more fully described in the documentation required by 40 CFR Part 89 and produced in the stated model year:

NONROAD COMPRESSION-IGNITION ENGINE FAMILY:

This certificate of conformity ~~covers only those~~ new nonroad compression-ignition engines which conform in all material respects to the design specifications that applied to those engines described in the documentation required by 40 CFR part 89 and which are produced ~~during the model year stated~~ ~~the~~ certificate of the said manufacturer, as defined in 40 CFR Part 89. This certificate of conformity does not cover nonroad engines imported prior to the effective date of the certificate.

It is a term of this certificate that the manufacturer shall consent to all inspections described in 40 CFR 89.129-96 and 89.506-96 and authorized in a warrant or court order. Failure to comply with the requirements of such a warrant or court order may lead to revocation or suspension of this certificate for reasons specified in 40 CFR Part 89. It is also a term of this certificate that this certificate may be revoked or suspended or rendered void *ab initio* for other reasons specified in 40 CFR Part 89.

This certificate ~~does not cover nonroad engines sold~~, offered for sale, or introduced, or delivered for introduction, into commerce in the U.S. prior to the effective date of the certificate.

SAMPLE OF NONROAD CI CERTIFICATE OF CONFORMITY WITH BANKING AND TRADING
 UNITED STATES ENVIRONMENTAL PROTECTION AGENCY
 WASHINGTON, DC 20460

MODEL YEAR

~~CERTIFICATE OF CONFORMITY~~
 WITH THE CLEAN AIR ACT OF 1970 AS AMENDED IN 1990
 ISSUED TO:

~~MANUFACTURER~~ _____ ~~CERTIFICATE NUMBER~~ _____

Chester J. France EFFECTIVE DATE
 Director, Engine Programs & Compliance
 OFFICE OF MOBILE SOURCES

DATE ISSUED: _____

Pursuant to Section 213 of the Clean Air Act (42 U.S.C. § 7547) and 40 CFR 89, and subject to the terms and conditions prescribed in those provisions, this certificate of conformity is hereby issued with respect to the test engines which have been found to conform to applicable requirements and which represent the following nonroad engines, by engine family, more fully described in the documentation required by 40 CFR Part 89 and produced in the stated model year:

NONROAD COMPRESSION-IGNITION ENGINE FAMILY:

This certificate of conformity covers only those new nonroad compression-ignition engines which conform in all material respects to the design specifications that applied to those engines described in the documentation required by 40 CFR Part 89 and which are produced during the model year stated on this certificate of the said manufacturer, as defined in 40 CFR Part 89. This certificate of conformity does not cover nonroad engines imported prior to the effective date of the certificate.

This certificate of conformity is conditional upon compliance of said manufacturer with the averaging, banking and trading provisions of 40 CFR Part 89, Subpart C. Failure to comply with these provisions may render this certificate void *ab initio*. The family NOx emission limit (FEL) is ___ g/kW-hr.

It is a term of this certificate that the manufacturer shall consent to all inspections described in 40 CFR 89.129-96 and 89.506-96 and authorized in a warrant or court order. Failure to comply with the requirements of such a warrant or court order may lead to revocation or suspension of this certificate for reasons specified in 40 CFR Part 89. It is also a term of this certificate that this certificate may be revoked or suspended or rendered void *ab initio* for other reasons specified in 40 CFR Part 89. This certificate does not cover nonroad engines sold, offered for sale, or introduced, or delivered for introduction, into commerce in the U.S. prior to the effective date of the certificate.

SAMPLE OF ON HIGHWAY CERTIFICATE OF CONFORMITY WITHOUT BANKING AND TRADING

UNITED STATES ENVIRONMENTAL PROTECTION AGENCY WASHINGTON, DC 20460

1996 MODEL YEAR CERTIFICATE OF CONFORMITY WITH THE CLEAN AIR ACT OF 1970 ISSUED TO: SAMPLE

MANUFACTURER

CERTIFICATE NUMBER

Chester J. France, Director, EPCD OFFICE OF MOBILE SOURCES

EFFECTIVE DATE

DATE ISSUED:

Pursuant to Section 206 of the Clean Air Act (42 U.S.C. 7525) and 40 CFR Part 86, and subject to the terms and conditions prescribed in those provisions, this certificate of conformity is hereby issued with respect to the test engines which have been found to conform to applicable requirements and which represent the following motor vehicle engines, by engine family, more fully described in the documentation required by 40 CFR Part 86 and produced in the stated model year:

HEAVY DUTY (HEAVY-HEAVY) DIESEL FAMILY:

This certificate of conformity covers only those new motor vehicle heavy heavy-duty diesel engines which conform, in all material respects, to the design specifications that applied to those engines described in the documentation required by 40 CFR Part 86 and which are produced during the model year production period stated on this certificate of the said manufacturer, as defined in 40 CFR Part 86. This certificate of conformity does not cover vehicles imported prior to the effective date of the certificate.

It is a term of this certificate that the manufacturer shall consent to all inspections described in 40 CFR 86.096-7, 86.606, and 86.1006 and authorized in a warrant or court order. Failure to comply with the requirements of such a warrant or court order may lead to revocation or suspension of this certificate for reasons specified in 40 CFR part 86 including 40 CFR 86.096-30 or render the certificate void ab initio as specified in 86.096-7. It is also a term of this certificate that this certificate may be revoked or suspended or rendered void ab initio for reasons specified in 40 CFR part 86, including 40 CFR 86.096-30, 86.612, 86.096-7, and 86.1012.

This certificate does not cover vehicles or engines sold, offered for sale, or introduced, or delivered for introduction, into commerce in the U.S. prior to the effective date of the certificate.

SAMPLE

SAMPLE OF ON HIGHWAY CERTIFICATE OF CONFORMITY WITH BANKING AND
TRADING

UNITED STATES ENVIRONMENTAL PROTECTION AGENCY
ANN ARBOR, MICHIGAN 48105

1996 MODEL YEAR
CERTIFICATE OF CONFORMITY
WITH THE CLEAN AIR ACT OF 1970 ISSUED TO:

MANUFACTURER

CERTIFICATE NUMBER

OFFICE OF MOBILE SOURCES

EFFECTIVE DATE

DATE ISSUED:

Pursuant to Section 206 of the Clean Air Act (42 U.S.C. 7525) and 40 CFR Part 36, and subject to the terms and conditions prescribed in these provisions, this certificate of conformity is hereby issued with respect to the engines which have been found to conform to applicable requirements and which represent the following motor vehicle engines, by engine family, more fully described in the documentation required by 40 CFR Part 86 and produced in the stated model year:

HEAVY-DUTY (MEDIUM-HEAVY) DIESEL ENGINE FAMILY:

This certificate of conformity covers only those new motor vehicle medium heavy-duty diesel engines which conform, in all material respects, to the design specifications that applied to those engines described in the documentation required by 40 CFR Part 86 and which are produced during the model year production period stated on this certificate of the said manufacturer, as defined in 40 CFR Part 86. This certificate of conformity does not cover vehicles imported prior to the effective date of the certificate.

This certificate of conformity is conditional upon compliance of said manufacturer with the provisions of 40 CFR 86.090-15, 86.091-15, 86.094-15 and other banking, averaging and trading provisions of 40 CFR Part 86 including those applicable after model year production. Failure to comply with applicable sections of 40 CFR Part 86 including 40 CFR 86.090-15, 86.091-15 and 86.094-15 may render this certificate void ab initio. The family NOx emission limit is _____ g/BHP-hr.

It is a term of this certificate that the manufacturer shall consent to all inspections described in 40 CFR 86.096-7, 86.606, and 86.1006 and authorized in a warrant or court order. Failure to comply with requirements of such a warrant or court order may lead to revocation or suspension of this certificate for reasons specified in 40 CFR Part 86 including 40 CFR 86.095-30, or render the certificate void ab initio as specified in 86.096-7. It is also a term of this certificate that this certificate may be revoked or suspended or rendered void ab initio for other reasons specified in 40 CFR Part 86, including 40 CFR 86.095-30, 86.612, 86.096-7, and 86.1012.

This certificate does not cover vehicles or engines sold, offered for sale, or introduced, or delivered for introduction into commerce in the U.S. prior to the effective date of the certificate.

November 8, 1996

U.S. EPA Large Engine and Evaporative Certification Guidance

DRAFT

APPENDIX D

EPA STANDARD ENGINE AND EVAPORATIVE FAMILY NAMES

November 8, 1996

U.S. EPA Large Engine and Evaporative Certification Guidance

DRAFT

EPA Standardized Engine and Evaporative Family Names
for
1998 and Later Model Year
Light-Duty Vehicles, Trucks, Motorcycles
and Nonroad Engines

The following document is a final document prepared for distribution. It has been peer reviewed and EPA has made a decision to adopt this design.

Manufacturers must use a standardized system for identifying their individual engine families. The system described below was developed by EPA in 1995 to meet new regulatory requirements for 1998 and later model years.

The engine family name consists of 12 characters. For the displacement field, zero is used as a space character in the leading position when a value does not apply. To avoid confusion with numeric characters '0' and '1', characters 'I' and 'O' are not used. It is considered desirable to minimize use of characters 'Q', 'L', 'Z', 'S', 'G', which can be confused with '0', '1', '2', '5', and '6'; however, this has not always been possible. The following method is to be used to name engine families when data is submitted. The format of the standardized engine family name is:

Family information for all families

| Number Characters | Columns | Description |
|------------------------------------|---------|--------------------------------------|
| 1 | 1 | Model Year (Table 1) |
| 3 (Table 2) | 2-4 | Letter code identifying manufacturer |
| 1 | 5 | Family type |
| | N | - Nonstandard family type |
| | V | - Light-duty vehicle family |
| | T | - Light-duty truck family |
| | C | - Motorcycle family |
| | E | - Evaporative family |
| family | H | - Heavy heavy-duty engine |
| | S | - Small nonroad family |
| | L | - Large nonroad family |
| | M | - Marine engine family |
| | A | - |
| California only medium duty family | R | - Evaporative/Refueling |
| family | | |

November 8, 1996

Light-duty vehicles, trucks and motorcycles

| Number Characters | Columns | Description |
|-------------------|---------|--|
| 4 | 6-9 | Displacement in liters (e.g., 05.7-the decimal point counts as a digit and the leading zero is a space) or cubic inches (e.g., 0350, 0097). For dual or variable displacement families enter the <u>maximum</u> displacement. For large displacement engines, the displacement may be entered as <u>XX.X</u> format (e.g., 12.1). Small engines may be entered as a <u>XXX</u> format (e.g., .072, 0.07, 00.7). In all cases the displacement will be read in liters if a decimal point is entered and it will be read in cubic inches if there is no decimal point. |
| 3 | 10-12 | Sequence characters. Enter any combination of valid characters to provide a unique identification for the family name. It is recommended that numbers and letters be selected that minimize possible confusion. ² |

TABLE 1. LETTER CODES FOR MODEL YEAR (Column 1)

| Code | Year | Code | Year | Code | Year |
|------|------|------|------|------|------|
| A | 1980 | L | 1990 | Y | 2000 |
| B | 1981 | M | 1991 | 1 | 2001 |
| C | 1982 | N | 1992 | 2 | 2002 |
| D | 1983 | P | 1993 | 3 | 2003 |
| E | 1984 | R | 1994 | 4 | 2004 |
| F | 1985 | S | 1995 | 5 | 2005 |
| G | 1986 | T | 1996 | 6 | 2006 |
| H | 1987 | V | 1997 | 7 | 2007 |
| J | 1988 | W | 1998 | 8 | 2008 |
| K | 1989 | X | 1999 | 9 | 2009 |

TABLE 2. LETTER CODES FOR MANUFACTURERS (Columns 2-4)

Until 1991, independent letter codes were assigned for light-duty and heavy-duty manufacturers. In several instances different codes were either used for a single manufacturer that sold both light and heavy-duty vehicles and engines or the same letter code was used for different light and heavy-duty manufacturers. This did not

²At a minimum, the sequence characters, in combination with the other characters in the family name, must provide a unique identifier for the family. It is recommended, but not required, that the sequence characters themselves be unique for all families for a manufacturer and model year. These sequence characters may be used to codify information to meet California's requirements, but they will be treated as simple sequence characters by EPA's computer software.

cause a significant problem for EPA because completely independent computer systems were used for light-duty and heavy-duty/motorcycle; however, this may have caused difficulty for non-EPA users.

In 1991, EPA combined the letter codes for light-duty and heavy-duty manufacturers and added letter codes for independent commercial testing laboratories (needed to allow EPA to identify the source of test data) and utility engine manufacturers. The combined codes went into effect for 1994 and later model years. Whenever a letter code was used by more than one manufacturer and both manufacturers were expected to certify vehicles and engines for 1994 and later model years, it was necessary to assign a new letter code to one of the manufacturers. For this reason, several manufacturers have different letter codes for model years before and after 1994. In 1993 EPA began to define letter codes for marine engine manufacturers and government laboratories. Utility engine manufacturers were split into two categories: large off road engines and small off road engines. Manufacturers identified previously as utility engine manufacturers are still identified as utility engine manufacturers in this document; however, EPA will eventually respecify these manufacturers as large off road or small off road engine manufacturers.

Table 2 provides a list of Vehicle Information manufacturer codes and engine/evaporative family letter codes for manufacturers and laboratories that are currently certifying or testing vehicles, engines, and motorcycles. The table identifies the type of product or service provided by each organization:

November 8, 1996

Engine/Evaporative Family Manufacturer Subcodes
and
Vehicle Information Manufacturer Codes

| | |
|--|----------------------------|
| LD - Light-duty vehicles | UE - Utility engines |
| HD - Heavy heavy-duty vehicles/engines | SN - Small nonroad engines |
| MC - Motorcycles | LN - Large nonroad engines |
| IL - Independent testing lab. laboratory | GL - Government |
| ME - Marine engines | |

V. I.

| MFR Code | Product or laboratory | Manufacturer | Manufacturer/lab Subcodes | |
|----------|------------------------------------|---------------------------|---------------------------|------------------------|
| | | | <1994 | 1994-1997 |
| | | | | >1998 |
| 10 | LD | CHRYSLER (AMC) | AM | same |
| | | AMX | | |
| 20 | LD | CHRYSLER | CR | same |
| | | CRX | | |
| | HD | CHRYSLER | CC ³ | CR |
| | | CRX | | |
| 30 | LD | FORD | FM | same |
| | | FMX | | |
| | HD | FORD | FM | same |
| | | FMX | | |
| 40 | | GENERAL MOTORS | GC | G C , G M ⁴ |
| | | GCC | | |
| | LD | CPC (Chevrolet, Pontiac) | 1G | 1 G , G M |
| | | GMX | | |
| | LD | BUICK-OLDSMOBILE-CADILLAC | 2G | 2 G , G M |
| | | GMX | | |
| | HD | TRUCK & BUS | 3G | 3 G , G M |
| | | GMX | | |
| | LD | SATURN | 4G | 4 G , G M |
| | | GMX | | |
| | HD | GENERAL MOTORS | GM | GM |
| | | GMX | | |
| 52 | LD, UE, HD, SN, MC, LN, IL, GL, ME | | | |

³Also used by obsolete light-duty manufacturer CCC Engineering, manufacturer 139, for model years before 1994.

⁴The 1994 Application Format Data Supplement stated that code 'GC' would be used for 1994 and later model years; however, this code was never actually used--the division codes were used instead for 1994 and 1995. For 1996 and later, code 'GM' is used exclusively by General Motors for all engine and evaporative families.

V.I.

| MFR Code | Product | Manufacturer or laboratory >1998 | Manufacturer/lab Subcodes | |
|----------|---------|-------------------------------------|---------------------------|-----------|
| | | | <1994 | 1994-1997 |
| | | TASMANIA MOTOR WORKS ³ | TW | same |
| | | TWK | | |
| 55 | HD | DETROIT DIESEL | DD | same |
| | | DDX | | |
| 60 | LD | AC CARS LIMITED | ZZ | same |
| | | ZZX | | |
| 67 | LD | AMERICAN LIMOUSINE MFR. INC | Z6 | same |
| | | Z6X | | |
| 68 | LD | AMERICAN MUSCEL LTD | A4 | same |
| | | A4X | | |
| 69 | HD | AMERICAN TECHNOLOGY GROUP | A9 | same |
| | | A9X | | |
| 70 | LD | ASTON MARTIN | AS | same |
| | | ASX | | |
| 90 | LD | FIAT AUTO S.P.A. | AR | same |
| | | ARX | | |
| 95 | HD | AM GENERAL | AZ | same |
| | | AZX | | |
| 98 | LD | AURORA CARS | AA | same |
| | | AAK | | |
| 101 | LD | AUTOKRAFT LIMITED | AK | same |
| | | AK | | |
| 103 | LD | ASC INC. | A3 | same |
| | | A3X | | |
| 106 | LD | ALLCO EURO MOTORS | A6 | same |
| | | A6X | | |
| 108 | LD | ROVER GROUP LTD. (AR) | AW | same |
| | | AWX | | |
| 112 | HD | BLUE BIRD BODY | BB | same |
| | | BBX | | |
| 118 | MC | BAJAJ AUTO LIMITED | BJ | same |
| | | BJX | | |
| 119 | MC | BUELL MOTORCYCLE | BL | same |
| | | BL | | |
| 120 | LD | BMW | BM | same |
| | | EMX | | |
| | MC | BMW AG | BM | same |
| | | EMX | | |
| 123 | MC | BIMOTA S.P.A. | Z8 | same |
| | | Z8X | | |
| 126 | LD | ECNAIR USA | B3 | same |
| | | B3X | | |
| 133 | LN | BAKER EQUIPMENT ENGINEERING CO. | X3 | same |
| | | X3X | | |
| 134 | LD | BUGATTI AUTOMOBILI SPA | BA | same |
| | | BAX | | |
| 141 | LD | CHAMPAGNE IMPORTS INC. | Z5 | same |
| | | Z5X | | |

³Manufacturer Tasmania Motor Works was defined to provide a manufacturer code that can be used to test EPA computer systems. It is identified here because the codes used by Tasmania Motor Works are now reserved and because users of EPA computer systems may encounter references to this manufacturer.

November 8, 1996

| V.I. | | Manufacturer/lab Subcodes | | |
|----------|--------------------------------|--|-----------------|-----------|
| MFR Code | Product or laboratory ≥1998 | Manufacturer | <1994 | 1994-1997 |
| 143 | LD | CALLAWAY C6X | C6 | same |
| 144 | MC | CAGIVA NORTH AMERICA CGX | CG | same |
| 146 | LD | CHICAGO ARMOR&LIMOUSINE MFR CORP Z7X | Z7 | same |
| 147 | LD | CCE, INC C7X | C7 | same |
| 150 | LD | CITROEN CTX | CT ⁵ | same |
| 156 | MC | CLASSIC MOTORCYCLES LIMITED CMX | CM | same |
| 157 | MC | CLIFFORD GUN TRADERS & SUPPLIES CLX | CL | same |
| 162 | LD | CONSULIER INDUSTRIES INC. C3X | C3 | same |
| 163 | LD | COLLINS PROFESSIONAL CARS. INC. Y4X | Y4 | same |
| 168 | MC | CUSHMAN CUX | CU | C H |
| 169 | LD | CX AUTOMOTIVE CXK | CX | same |
| 175 | LD | DACIA (ARO) DAX | DA | same |
| 178 | LD | DAEWOO DWX | DW | same |
| 180 | HD | DAF DTX | DT ⁷ | D F |
| 185 | LD | DABRYAN COACH BUILDERS INC. Y2X | Y2 | same |
| 190 | LD | DAIHATSU MOTOR COMPANY LTD. DHX | DH | same |
| 196 | LD | MITSUBISHI MOTOR MANUF OF AMERICA DSX | DS | same |
| 197 | LD | DUTCHER MOTORS INC DTX | DT ⁸ | same |
| 200 | LD | MERCEDES BENZ MBX | MB | same |
| | HD | MERCEDES-BENZ AKTIENGELLSCHAFT MBX | MB | same |
| 201 | LD | EMPIRE COACH E6X | E6 | same |
| 204 | LD, HD | US ELECTRICAR ELX | EL | same |
| 206 | LD | DNIEPER U.S.A. DPX | DP | same |

⁵Also used by heavy-duty manufacturer Caterpillar, manufacturer 730, for model years before 1994.

⁷Also used by light-duty manufacturer Dutcher Motors Inc, manufacturer 197, for all years.

⁸Also used by heavy-duty manufacturer DAF, manufacturer 180, for model years before 1994.

V. I.

| MFR Code | Product | Manufacturer or laboratory >1998 | Manufacturer/lab Subcodes | |
|----------|---------|--|---------------------------|-----------|
| | | | <1994 | 1994-1997 |
| 207 | LD | EXECUTIVE COACH BUILDERS Y3X | Y3 | same |
| 208 | LD | ECS/ROUSH E5X | E5 | same |
| 212 | LD | EUROPEAN AUTO WERKS, INC. E2X | E2 | same |
| 220 | LD | FERRARI FE | FE | same |
| 222 | LD | EVANS AUTOMOBILES E1X | E1 | same |
| 227 | LD | FEDERAL COACH F2X | F2 | same |
| 230 | LD | FIAT FTX | FT ³ | same |
| 241 | HD | FREIGHTLINER FR | FR | same |
| 242 | LD | GREEN WHEELS ELECTRIC G4X | G4 | same |
| 243 | MC | ALEX GREENSPAN T/A FIN GA | GA | same |
| 244 | LD | GREENWOOD AUTOMOTIVE PERFORMANCE GW | GW | same |
| 246 | LD | GRUMMAN ALLIED INDUSTRIES GR | GR | same |
| 250 | HD | HINO MOTORS HM | HM | same |
| 251 | LD | G & K AUTOMOTIVE CONVERSION INC G1X | G1 | same |
| 253 | LD | VECTOR AEROMOTIVE CORPORATION G2X | G2 | same |
| 254 | LD | GOLDACRE LTD. G3X | G3 | same |
| 255 | MC | HARLEY DAVIDSON HD | HD | same |
| 258 | SN | HATZ GMBH & CO KG HZ | HZ | same |
| 260 | LD | HONDA HN | HN | same |
| | MC | HONDA HN | HN | same |
| | UE | HONDA HN | HN | same |
| 265 | LD | HYUNDAI HY | HY | same |
| 266 | LD | ICI-INTERNATIONAL X1 | X1 | same |
| 271 | LD | IMECO Z9 | Z9 | same |
| 272 | LD | IMPORT TRADE SERVICES T1 | T1 | same |
| 285 | LD | ISIS IMPORTS LTD Z3 | Z3 | same |
| 290 | LD | ISUZU SZ | SZ | same |

³Also used by heavy-duty manufacturer Oshkosh Truck, manufacturer 767, for model years before 1994.

November 8, 1996

U.S. EPA Large Engine and Evaporative Certification Guidance

DRAFT

V.I.

| MFR Code | Product or laboratory ≥1998 | Manufacturer | Manufacturer/lab Subcodes | |
|----------|-------------------------------------|--------------|---------------------------|-----------|
| | | | <1994 | 1994-1997 |
| | HD ISUZU MOTORS | | SZ | same |
| 305 | LD JAGUAR CARS INC | | JR (WAS JC) | JC |
| 308 | LD JBA MOTORCARS INC | | J1 | same |
| 314 | LD J.K. MOTORS | | J3 | same |
| 329 | LD KINGS ENVIRONMENTAL HYDROGEN SYS | | K4 | same |
| 331 | MC KAVULICH INTERNATIONAL | | MN ¹⁰ | M 5 |
| 332 | LD KRYSTAL COACH INC. | | KX | same |
| 333 | MC KTM MOTOR | | KT | same |
| 335 | MC KAWASAKI | | KA | same |
| 338 | LD KIA MOTORS CORPORATION | | KM | same |
| 339 | LD KSK DISTRIBUTING | | K2 | same |
| 344 | LD LIMOUSINE WERKS | | L6 | same |
| 347 | LD LIPHARDT & ASSOCIATES INC | | LP | same |
| 350 | LD LOTUS | | LT | same |
| 352 | LD LAREDO COACHWORKS, INC | | L7 | same |
| 355 | HD STEELBRO MANUFACTURING, LTD | | SB | same |
| 357 | SN MAKITA USA INC | | M6 | same |
| 358 | MC MATCHLESS MOTOR CYCLES | | MA ¹¹ | M 2 |
| 360 | LD MASERATI | | MA ¹² | same |
| 366 | MC MILLER SPECIALTIES | | MS | same |
| 369 | MC MOTO AMERICA | | MG | same |
| 371 | MC MUZ, MOTORRAD UND ZWEIRADWERK | | MZ | same |
| 373 | LD NORTH AMERICAL MVS | | N3 | same |

¹⁰Also used by heavy-duty manufacturer MAN Nutzfahrzeuge, manufacturer 762, for all years.

¹¹Also used by light-duty manufacturer Maserati, manufacturer 360, for all years.

¹²Also used by motorcycle manufacturer Matchless Motor Cycles, manufacturer 358, for model years before 1994.

November 8, 1996

| V. I. | | Manufacturer/lab Subcodes | |
|----------|--|---------------------------|-----------|
| MFR Code | Product or Manufacturer or laboratory ≥1998 | <1994 | 1994-1997 |
| 374 | MC NATIVE AMERICAN MOTORCYCLE CO. N6X | N6 | same |
| 376 | LD NEOAK NKX | NK | same |
| 378 | MC NEVAL MOTORCYCLES NYX | NL ¹³ | N Y |
| 380 | LD NISSAN NSX | NS | same |
| 381 | HD NISSAN DIESEL MOTOR CO. NDX | ND | same |
| 394 | MC CMC LINCOLN MCX | MC | same |
| 404 | LD PRODUCTION AUTOMOTIVE SYSTEMS PSX | PS | same |
| 407 | LD PANOZ AUTO-DEVELOPMENT CORP. P3X | P3 | same |
| 410 | LD PEUGEOT PEX | PE ¹⁴ | same |
| 416 | LD PIERRE ENTERPRISES SOUTHEAST, INC. PSX | PS | same |
| 420 | LD PORSCHE PRX | PR | same |
| 426 | LD PYRAMID COACHBUILDERS P4X | P4 | same |
| 430 | LD RENAULT REX | RE | same |
| 431 | LD PAS INC. F2X | P2 | same |
| 432 | LD RENNTECH INC. R2X | R2 | same |
| 433 | HD RENAULT VEHICULES INDUSTRIELS R3X | R3 | same |
| 439 | LD RAYTON-FISSORE NORTH AMERICA R1X | R1 | same |
| 440 | LD ROLLS-ROYCE MOTORCARS LTD. RRX | RR | same |
| 453 | MC RCSCETTI RCX | RC ¹⁵ | same |
| 454 | LD RUF AUTOMOBILE GMBH RAX | RA | same |
| 457 | LD ROYALE LIMOUSINE MANUFACTURERS RLX | RL | same |
| 460 | LD ROVER GROUP LTD. LRX | LR | same |
| 470 | LD SAAB SAX | SA | same |

¹³Also used by light-duty manufacturer Lamborghini, manufacturer 691, for all years.

¹⁴Also used for heavy-duty manufacturer Perkins Engine Company, manufacturer 770, for model years before 1994.

¹⁵Also used by obsolete light-duty manufacturer Replicar, manufacturer 435, for model years before 1994.

V.I.

| MFR Code | Product or laboratory | Manufacturer | Manufacturer/lab Subcodes | |
|----------|--------------------------|-------------------------|---------------------------|-----------|
| | | | <1994 | 1994-1997 |
| | HD SAAB | SCANIA | SS ¹⁶ | S A |
| 471 | LD SAAC | CAR COMPANY INC. | S6 | same |
| 472 | LD SALEEN | AUTOSPORT | S3 | same |
| 473 | LD SALEEN | PERFORMANCE PARTS, INC. | S8 | same |
| 475 | LD SEGUELS | SERVICE INC | S2 | same |
| 481 | LD SHELBY | AUTOMOBILES INC | SY | same |
| 487 | LD SLP | ENGINEERING | S5 | same |
| 490 | LD MITSUBISHI | | MT ¹⁷ | same |
| | HD MITSUBISHI | | MM ¹⁸ | M T |
| 491 | LD MITSUBISHI | MOTOR SALES AMERICA | M3 | same |
| 492 | LD MITSUBISHI | MOTORS AUSTRALIA LTD | ML | same |
| 515 | LD SUPERIOR OF OHIO | INC | V1 | same |
| 520 | LD EXCALIBUR | AUTOMOBILE | EX | same |
| 526 | LD TDM | TECHNOLOGIES, INC. | T4 | same |
| 527 | LD THOMAS PUGH AND LINDA | MCKNIGHT | T3 | same |
| 529 | HD TRANSI-CORP | | T5 | same |
| 530 | MC TRIUMPH | DESIGNS LTD | TD | same |
| 534 | LD SPORTS CAR AMERICA | PUMA DIVISION | Z4 | same |
| 540 | LD SUZUKI | MOTOR CORPORATION | SK | same |
| | MC SUZUKI | | SK | same |
| 560 | LD MAZDA | MOTOR CORP. | TK | same |
| 570 | LD TOYOTA | | TY | same |
| 576 | LD NEW UNITED | MOTOR MFG INC | NT | same |

¹⁶Also used by obsolete light-duty manufacturer Sun Country Imports, manufacturer 541, for model years before 1994.

¹⁷Also used by heavy-duty manufacturer Mack Truck, manufacturer 760, for model years before 1994.

¹⁸Also used by obsolete light-duty manufacturer Metric Motors, manufacturer 202, for model years before 1994.

V.I.

| MFR Code | Product or laboratory >1998 | Manufacturer | Manufacturer/lab Subcodes | |
|----------|--|--------------|---------------------------|-----------|
| | | | <1994 | 1994-1997 |
| 579 | LD UTILIMASTER CORP. OF AMERICA Z1X | | Z1 | same |
| 581 | MC URALMOTO JSC YFX | | YF | same |
| 582 | LD UNITED STATES COACHWORKS Y6X | | Y6 | same |
| 583 | LD US TRADE CORP. Z2X | | Z2 | same |
| 590 | LD VOLKSWAGEN VWX | | VW | same |
| 600 | LD VOLVO VVX | | VV | same |
| 603 | LD WALLACE ENVIR. TESTING LAGS. INC WAX | | WA | same |
| 605 | HD VOLVO WHITE TRUCK DIVISION VTX | | VT | same |
| 608 | LD WISCONSIN LIFT TRUCK CORP. WLX | | WL | same |
| 611 | MC WESTWARD INDUSTRIES WWX | | WW | same |
| 614 | LD YUGO AMERICA, INC. YAX | | YA ¹⁹ | same |
| 615 | MC YAMAHA YMX | | YA ²⁰ | Y M |
| 640 | LD AUDI ADX | | AD | same |
| 645 | LD AMPHI-RANGER OF AMERICA V1X | | Y1 | same |
| 660 | LD FUJI HEAVY IND FJX | | FJ | same |
| 661 | SN FUJI ROBIN INDUSTRIES LTD. FNX | | FN | same |
| 691 | LD LAMBORGHINI NLX | | NL ²¹ | same |
| 720 | HD WINNEBAGO INDUSTRIALS WBX | | WB | same |
| 728 | HD ASQUITH MOTOR CARRIAGE CO. LTD A7X | | A7 | same |
| 730 | HD CATERPILLER CPX | | CT ²² | C P |
| 735 | HD CLARION MOTORS CAK | | CA | same |

¹⁹Also used by motorcycle manufacturer Yamaha, manufacturer 615, for model years before 1994.

²⁰Also used by light-duty manufacturer Yugo America, manufacturer 614, for all years.

²¹Also used by motorcycle manufacturer Neval Motorcycles, manufacturer 378, for model years before 1994.

²²Also used by light-duty manufacturer Citroen, manufacturer 150, for all years.

November 8, 1996

V.I.

| MFR Code | Product or laboratory >1998 | Manufacturer | Manufacturer/lab Subcodes | |
|----------|-----------------------------|--|---------------------------|-----------|
| | | | <1994 | 1994-1997 |
| | MC | CLARION MOTORS | CA | same |
| | | CAX | | |
| 740 | HD | CUMMINS | CE | same |
| | | CEX | | |
| 743 | HD | DEERE & COMPANY | JD | same |
| | | JDX | | |
| 745 | HD | KLOCKNER-HUMBOLT-DEUTZ AG. | DZ | same |
| | | DZX | | |
| 747 | HD | FLEETWOOD ENTERPRISES | FW | same |
| | | FWX | | |
| 748 | HD | GILLIG | GL | same |
| | | GLX | | |
| 750 | HD | HERCULES ENGINES | HE | same |
| | | HEX | | |
| 755 | HD | IVECO B.V. | VE ²³ | same |
| | | VEX | | |
| 760 | HD | MACK TRUCKS | MT ²⁴ | M K |
| | | MKX | | |
| 762 | HD | MAN NUTZPAHRZEUGE | MN ²⁵ | same |
| | | MNX | | |
| 765 | HD | NAVISTAR INTERNATIONAL TRANS. | NV | same |
| | | NVX | | |
| 767 | HD | OSHKOSH TRUCK | FT ²⁶ | S 7 |
| | | S7X | | |
| 770 | HD | PERKINS ENGINE COMPANY | PE ²⁷ | P K |
| | | PKX | | |
| 775 | HD | ROADMASTER | RM | same |
| | | RMX | | |
| 777 | LD, | UE, HD, SN, MC, LN, IL, GL, ME, JURASSIC PASSENGER CARS ²⁹ | JP | same |
| | | JPX | | |

²³Also used by obsolete light-duty manufacturer Village Emission Research Inc, manufacturer 594, model years before 1994.

²⁴Also used by light-duty manufacturer Mitsubishi, manufacturer 490, for all years.

²⁵Also used by motorcycle manufacturer Kavulich International, manufacturer 331, for model years before 1994.

²⁶Also used by light-duty manufacturer Fiat, manufacturer 230, for all years.

²⁷Also used by light-duty manufacturer Peugeot, manufacturer 410, for all years.

²⁹Manufacturer Jurassic Passenger Cars was defined to provide a manufacturer code that can be used to test EPA computer systems. It is identified here because the codes used by Jurassic Passenger Cars are now reserved and because users of EPA computer systems may encounter references to this manufacturer.

November 3, 1996

| V.I. | | | | |
|-------------|---------|---|---------------------------|-----------|
| MFR Code | Product | Manufacturer or Laboratory >1998 | Manufacturer/lab Subcodes | |
| | | | <1994 | 1994-1997 |
| 793 | HD | TRANSPORTATION MANUFACTURING COR TSX | T6 | same |
| 795 | HD | VIRONEX VXX | VX | same |
| 802 | UE | ANDREAS STIHL ASX | A8 | same |
| 805 | UE | BREGGS & STRATTON BSX | BS | same |
| 815 | LN | DAE HUNG DEX | DE | same |
| 825 | UE | KIORITZ EKX | EH | same |
| 828 | UE | GENERAC CORP GNX | GN | same |
| 835 | UE | HOMELITE TEXTRON H2X | H2 | same |
| 838 | UE | HUSQVARNA AB HVX | HV | same |
| 840 | UE | INERTIA DYNAMICS CORP. N4X | N4 | same |
| 845 | UE | KOHLER COMPANY KHX | KH | same |
| 847 | UE | KOMATSU ZENOAH AMERICA KZX | KZ | same |
| 848 | LN | KOMATSU LTD. KLX | KL | same |
| 849 | UE | KUBOTA KBX | KB | same |
| 850 | UE | LAWN-BOY L4X | L4 | same |
| 852 | UE | LISTER PETTER, INC. L5X | L5 | same |
| 854 | SN | MARUYAMA U.S. INC M4X | M4 | same |
| 855 | UE | MCCULLOCH CORP. MHX | MH | same |
| 860 | UE | NELSON NEX | NE | same |
| 865 | UE | ONAN CORP. N5X | N5 | same |
| 867 | SN | SOLO INC S9X | S9 | same |
| 868 | UE | POULAN/WEED EATER PWX | PW | same |
| 869 | UE | SHINDAIWA INC SWX | SW | same |
| 870 | UE | TECUMSEH PRODUCTS TPX | TP | same |
| 871 | SN | TAMAKA KOGYO CO LTD T7X | T7 | same |
| 872 | UE | TELEDYNE TOTAL POWER T2X | T2 | same |
| 885 | UE | YANMAR DIESEL ENGINE USA YDX | YD | same |
| 890 | UE | WACKER CORP. W1X | W1 | same |
| 893 | SN | WIS-CON TOTAL POWER CORP WPX | WP | same |
| 901 | IL | AUTOMOTIVE TESTING LABS, INC. 01X | 01 | same |

November 8, 1996

V.I.

| MFR Code | Product or laboratory >1998. | Manufacturer | Manufacturer/lab Subcodes | |
|----------|--|--------------|---------------------------|-----------|
| | | | <1994 | 1994-1997 |
| 902 | IL ECS LABORATORIES INC. 02X | | 02 | same |
| 903 | IL ENVIRONMENTAL TESTING CORP. 03X | | 03 | same |
| 904 | IL LUCAS ENGINE MANAGEMENT SYSTEMS 04X | | 04 | same |
| 905 | IL ENVIRONMENTAL RESEARCH & DEV. CO 05X | | 05 | same |
| 906 | IL NORTHERN CAL. EMISSIONS LAB. 06X | | 06 | same |
| 907 | IL TESTING SERVICES INC. 07X | | 07 | same |
| 908 | IL COMPLIANCE & RESEARCH SERVICES 08X | | 08 | same |
| 909 | IL AUTOMATED CUSTOM SYSTEMS, INC. 09X | | 09 | same |
| 910 | IL CALIFORNIA ENVIRONMENTAL ENG. 10X | | 10 | same |
| 911 | IL EAGLE PITCHER AUTOMOTIVE GROUP 11X | | 11 | same |
| 912 | IL TICKFORD LIMITED K3X | | K3 | same |
| 920 | GL COUNTRY OF SWEDEN SGX | | SG | same |
| 980 | GL CALIFORNIA AIR RESOURCES BOARD 80X | | 80 | same |
| 991 | GL EPA CD 91X | | 91 | same |
| 992 | GL EPA EOD 92X | | 92 | same |
| 993 | GL EPA MOD 93X | | 93 | same |
| 994 | GL EPA FOSD 94X | | 94 | same |
| 995 | GL EPA ECTD (obsolete) 95X | | 95 | same |
| 996 | GL EPA RDSD 96X | | 96 | same |
| 997 | GL EPA EPSD 97X | | 97 | same |

November 8, 1996

Evaporative family names

Columns 1-5 are the same as engine family names.

| <u>Number Characters</u> | <u>Columns</u> | <u>Description</u> |
|--------------------------|----------------|---|
| 4 | 6-9 | Canister work capacity: Total grams in all canisters |
| 3 | 10-12 | Sequence characters. Enter any combination of valid characters to provide a unique identification for the family name. It is recommended that numbers and letters be selected that minimize possible confusion. |

Other engine and evaporative family descriptive information that would be required to identify emission standards will be described in a separate document.

²⁹At a minimum, the sequence characters, in combination with the other characters in the family name, must provide a unique identifier for the family. It is recommended, but not required, that the sequence characters themselves be unique for all families for a manufacturer and model year. These sequence characters may be used to codify information to meet California's requirements, but they will be treated as simple sequence characters by EPA's computer software..

APPENDIX E

EPA EVAPORATIVE SECTION (On Highway Vehicle Certification Only)

- E1 Large Engine Evaporative Emission Form and Instructions
- E4 Sample Evaporative Statement of Compliance
- E5 Table of Evaporative Standards
- E7 Sample On Highway Evaporative Certificate

November 8, 1996

Instructions for Large Engine Evaporative Emission Certification Form (For On Highway Vehicle Certification Only)

The On Highway Vehicle manufacturer completes the Large Engine Evaporative Emission Certification Form, which contains the information and data used to demonstrate compliance with evaporative emission requirements. The form is designed to assist the EPA data input into an electronic data base. If more than one test is run on one vehicle configuration, each set of test results should be placed in its own column (labeled Test 1, Test 2, etc.) found on the Large Engine Vehicle Certification Evaporative Form. Please be sure to include units, or in cases where units are present on the forms, verify the validity of the preset units. The on-highway vehicle manufacturer is not required to submit a copy of the engine certification application forms.

For some classes of vehicles, engineering judgement may be used in place of the performance of standard test procedures (see Appendix E Tables). In these instances, data generated through the use of engineering judgement must still be entered in the Evaporative Results section (form E1, item #8).

The new Large Engine Evaporative Emission Certification Form has been created directly in the EPA's engine database. The following instructions are provided to assist filling out the forms for both the paper and electronic versions. Presently, only the paper version is available. The electronic version is being developed. The electronic version will employ "pull-down" menus for some questions to aid in data input. For those questions, employing pull-down menus, only the responses contained in the pull-down menu are acceptable, even if the application is submitted in a paper version. The instructions below will identify the questions which employ pull-down menus and will list the acceptable responses.

Large Engine Vehicle Certification Evaporative Form

1. Model Year (Pull-down menu)
The model year for which certification is sought (4 digits, ex 1996).
2. Date
EPA will enter the date form received.
3. Process Code (Pull-down menu)
Enter either a "New submission", "Correction", or "Running Change" in the space provided.
4. Test Data Set Number
Enter a "1" for the first test combination. If additional combinations are tested, submit a separate form for each test combination and label the subsequent combinations "2", "3", etc.
5. EPA Standardized Evaporative Family Name
See Appendix D for more details on evaporative family naming conventions.
6. Fuel (Pull-down menu)
Enter type of fuel used in test from the following list: Gasoline, LPG, Methanol, CNG, or Other (If "other" is chosen, in the comment box at the end of the form).
7. A) Evaporative Certification Standard (Pull-down menu)

Enter the standard used to certify the evaporative system from the following list: 86.091-10(b) - Otto Cycle, 86.091-11(b) - Diesel Cycle, 86.096-10(b) - Otto Cycle, 86.096-11(b) - Diesel Cycle, or 86.098-11 - Diesel Cycle.

B) Weight Category (Pull-down menu)

Enter one of the following weight categories: GVWR \leq 14K, 14K $<$ GVWR $<$ 26K, or GVWR $>$ 26K.

8. Test Results

Enter date test was run in the corresponding column (MM-DD-YY). [if only one test was run this test combination, enter the results in the column labeled "Test 1".]

Enter the applicable test results, with the deterioration factor applied, into the chart. When a test result is not required, enter NA.

9. Evaporative Family/Engine Family Comparison Information

Enter information as the table dictates.

Sample Evaporative Statement of Compliance

Manufacturer Primary Contact
XY Motor Company
4567 Industrial Highway
El Monte, CA 91731

March 1, 1996

Anne Fredo, Certification Team Leader
Engine Compliance Programs Group
U. S. Environmental Protection Agency
Mail Code 6403-J
Washington, DC 20460

Dear Ms. Fredo:

Please find enclosed the model year 1998 application for evaporative family WXYXR0098ABC. On behalf of the XY Motor Company, I hereby certify that the test procedure used to derive the deterioration factors includes, but is not necessarily limited to, a consideration of the ambient effects of ozone and temperature fluctuations and the service accumulation effects of vibration, time, vapor saturation and purge cycling. The test vehicle(s), as described in this application for certification, has been tested in accordance with the applicable test procedures, utilizing the fuels and equipment required under subparts D, M and P of 40 CFR 86, and that on the basis of such tests the vehicle(s) conforms to the requirements of 40 CFR 86. I further certify that all vehicles in this evaporative family are in all material respects as described in the Application for Certification and comply with all requirements of 40 CFR 86 and the Clean Air Act.

Sincerely,

[MANUFACTURER PRIMARY CONTACT]

*Footnote: Modify this letter as necessary (i.e., alternative fuels (Subpart P), alternate or special test procedures (Subpart B), etc.)

TABLE OF EVAPORATIVE STANDARDS

For Otto Cycle engines 1996 MY+ phased-in to 1996 Standards:

| OTTO CYCLE 86.096-10(b) | GVWR \leq 14K Gasoline | 14K<GVWR* Gasoline | GVWR \leq 14K Methanol | 14K<GVWR* Methanol | GVWR \leq 14K CNG&LPG | 14K<GVWR* CNG&LPG |
|----------------------------|-----------------------------|-----------------------|-----------------------------|-----------------------|----------------------------|----------------------|
| 3 Diurnal +hot soak | 3.0g THC/test | 4.0g THC/test | 3.0g C/test | 4.0g C/test | 3.0g THC/test | 4.0g THC/test |
| 2 Diurnal +hot soak | 3.5g THC/test | 4.5g THC/test | 3.5g C/test | 4.5g C/test | NR | NR |
| Running Loss | 0.05g THC/test | 0.05g THC/test | 0.05g C/test | 0.05g C/test | NR | NR |
| Spit Back | 1.0g THC/test | NR | 1.0g C/test | NR | NR | NR |

For engines 1996 MY+:

| Diesel Cycle 86.096-11(b) | GVWR \leq 14K CNG&LPG | 14K<GVWR* CNG&LPG |
|------------------------------|----------------------------|----------------------|
| 3 Diurnal +hot soak | 3.0g THC/test | 4.0g THC/test |

NR = Not Required
 THC = Total Hydro Carbon
 C = Carbon

* Engineering judgement may be used to demonstrate compliance with these standards for vehicles with GVWR > 26,000 lbs.

November 8, 1996

TABLE OF EVAPORATIVE STANDARDS

For Diesel Cycle, Methanol, CNG, and LPG engines subject to standards in subpart P:

| Diesel Cycle 86.098-11 | Methanol 1998 MY+ GVWR ≤ 14K NOH+Methanol | Methanol* 1998 MY+ 14K < GVWR NOH+Methanol | CNG&LPG 1996 MY+ GVWR ≤ 14K THC | CNG&LPG* 1996 MY+ GVWR > 14K THC |
|---------------------------|--|---|--|---|
| 3 Diurnal+ hot soak | 3.0 g/test | 4.0 g/test | 3.0 g/test | 4.0 g/test |
| 2 Diurnal+ hot soak | 3.5 g/test | 4.5 g/test | NR | NR |
| Running Loss | 0.05 g/test | 0.05 g/test | NR | NR |
| Spit Back | 1.0 g/test | NR | NR | NR |

For Otto Cycle engines through 1999 MY (not to be used for engines phasing-in with the 1996 MY + standards):

| Otto Cycle 86.091-10 | GVWR ≤ 14K Gasoline (Opt. CNG&LPG) | 14K < GVWR* Gasoline (Opt. CNG&LPG) | Methanol thru 1997 MY GVWR ≤ 14K | Methanol* thru 1997 MY 14K < GVWR |
|-------------------------|--|---|--|---|
| Pre 1996 Evap Test | 3.0g THC/test | 4.0g THC/test | 3.0g NOH+Meth/test | 4.0g NOH+Meth/test |

NR = Not Required
 THC = Total Hydrocarbon
 C = Carbon
 NOH = Non Oxygenated Hydrocarbons
 Meth = Methanol
 Opt. = Optional Standard

November 8, 1996

E7

* Engineering judgement may be used to demonstrate compliance with these standards for vehicles with GVWR > 26,000 lbs.

November 8, 1996

U.S. EPA Large Engine and Evaporative Certification Guidance DRAFT

Sample On Highway Evaporative Certificate

UNITED STATES ENVIRONMENTAL PROTECTION AGENCY
WASHINGTON, DC 20460

MODEL YEAR
CERTIFICATE OF CONFORMITY
WITH THE CLEAN AIR ACT OF 1970 AS AMENDED IN 1990
ISSUED TO:

MANUFACTURER

CERTIFICATE NUMBER

Chester J. France
Director, Engine Programs & Compliance
OFFICE OF MOBILE SOURCES

EFFECTIVE DATE

DATE ISSUED:

Pursuant to Section 206 of the Clean Air Act (42 U.S.C. 7525) and 40 CFR Part 86, and subject to the terms and conditions prescribed in those provisions, this certificate of conformity is hereby issued with respect to the test vehicles which have been found to conform to applicable requirements and which represent the following motor vehicles, by engine and/or evaporative family, more fully described in the documentation required by 40 CFR Part 86 and produced in the stated model year:

HEAVY-DUTY EVAPORATIVE FAMILY:

This certificate of conformity covers only those new motor vehicles which conform in all material respects, to the design specifications that applied to those vehicles described in the documentation required by 40 CFR Part 86 and which are produced during the model year production period stated on this certificate of the said manufacturer, as defined in 40 CFR Part 86. This certificate of conformity does not cover vehicles imported prior to the effective date of the certificate.

It is a term of this certificate that the manufacturer shall consent to all inspections described in 40 CFR 86.095-7, 86.606, and 86.1006 and authorized in a warrant or court order. Failure to comply with the requirements of such a warrant or court order may lead to revocation or suspension of this certificate for reasons specified in 40 CFR part 86 including 40 CFR 86.095-30 or render the certificate void ab initio as specified in 86.096-7. It is also a term of this certificate that this certificate may be revoked or suspended, or rendered void ab initio for other reasons specified in 40 CFR part 86, including 40 CFR 86.095-30, 86.612, 86.096-7, and 86.1012.

This certificate does not cover vehicles or engines sold, offered for sale, or introduced, or delivered for introduction, into commerce in the U.S. prior to the effective date of the certificate.

SAMPLE

November 8, 1996

APPENDIX F
EPA MVECP FEES PROGRAM

- F1 EPA MVECP Fees Filing Form
- F2 EPA MVECP Fees Filing Form Instructions

U.S. ENVIRONMENTAL PROTECTION AGENCY
MOTOR VEHICLE AND ENGINE COMPLIANCE PROGRAM
FEE FILING FORM
(Please type or print)

Applicant's Corporate Name _____

Address _____

City/State/Zip Code/Country _____

Certification request type (check one):

LDT/LDV LDT/LDV California only
HDE/HDV HDE/HDV California only
HDV Evaporative-only Motorcycle

EPA standard engine family name:

Exhaust emission control system number: of

Amount paid (U.S. Funds Only): \$

Enter check number, "EFT/WIRE" or "EFT/ACH":

[Indicate on the check: std. engine family name and control system number]

[Indicate in the EFT message field:

Location Code# "58-01-0099", "EPA MVECP Fee",
std. engine family name, control system number, and corporate name]

Waiver (only if applicable and with prior EPA approval):
Waiver approval number _____ Projected sales volume _____
Aggregate projected retail sales price: \$ _____

Authorized Company Representative _____ Date: _____

Typed Name: _____ Signature: _____

Title: _____ Telephone: _____

Send all fee filing forms and all checks and EFT/ACH payments to:

Environmental Protection Agency
Motor Vehicle and Engine Compliance Program
P.O. Box 954472
St. Louis, MO 63195-4472

Transmit EFT/Wire payments only to the New York Federal Reserve Bank
and send the Fee Filing Form for the wire to the above address.

Fee Filing Form InstructionsCorporate Name and Address

List the applicant's corporate name and corporate address which will appear on the Certificate of Conformity.

Certification Request Type

Check the box which specifies the certification request type.

EPA Standard Engine Family Name

Enter the appropriate EPA standardized engine family name that will appear on the Certificate of Conformity.

Exhaust Emission Control System Number

Enter the exhaust emission control system number that identifies the unique engine-system combination.

Amount Paid

Enter the appropriate fee amount for the designated certification request type. The full fee, payable in U.S. dollars, is to accompany the filing form.

Check Number, EFT/ACH, or EFT/WIRE

Enter the number of the corporate check, money order, bank draft, certified check, or enter the letters "EFT/ACH" or "EFT/WIRE" if sending an electronic funds transfer. Indicate the standard engine family name and exhaust emission control system number on the check or EFT. Please contact your certification representative for EFT/ACH payment procedures.

Waiver (only, if applicable)

All fee waiver requests must be submitted in writing and approved by EPA prior to filing this form. EPA will assign a waiver approval number. Enter the waiver approval number, projected sales volume and aggregate projected retail sales price on the fee filing form. Submit the fee waiver payment.

Authorized Company Representative

Enter the representative's name (typed), signature, title, telephone number, and date.

Shipment by Private Mail Service (other than U.S. Postal Service)

If the remitter chooses to ship by a private mail service such as Federal Express, Airborne Express, or another shipping service other than the U.S. Postal Service, then the remitter should send the fee payment and fee filing form to:

Mercantile Bank N.A.
Government Lock Box Division
TRAM#41-2, Operations Center
1005 Convention Plaza
St. Louis, MO. 63101-1200

APPENDIX G
CERTIFICATION PREVIEW TOPICS

Certification Preview Topics

The certification preview meeting, which should occur annually, is designed to address outstanding issues prior to the application for certification, to answer a manufacturer's questions about the certification process and to help the EPA reviewer schedule the workload so as to avoid any production delays for the manufacturer. It is not necessary to meet in person, but it is recommended. A preview meeting could be handled through a series of letters, especially when an engine is carried over and there are not as many issues to discuss.

CERTIFICATION PREVIEW CHECKLIST:

1. Verify manufacturer contact. For first year of certification only: verify manufacturer has a two-digit manufacturer code and has notified EPA of all categories of engines that they intend to certify.
2. Which engine families will also be certified in California?
3. Will fees be paid prior to application for certification of on-highway engine families? (Applications will not be processed until fees are paid)
4. Respond to questions about application format, review any changes in application procedure. (Refer to application format in Appendix A.) For now, manufacturers should submit EPA application on hard copy. The following comprise a complete application:
 - A. Cover letter addressed to the EPA certification team leader, requesting certification for specified engine families.
 - B. Communications and Mailing Information sheet
 - C. Signed statement of compliance specific to the engine family(s) being certified and referencing any applicable pre-approved alternate or special test procedures or alternate fuels.
 - D. Large Engine Family Information Form (one per engine family)
 - E. Large Engine Test Information Form (one per test engine)
 - F. Large Engine Model Summary (one per engine family)
 - G. Large Engine Model Part Number Summary (one per engine family)
 - H. General Technical Description (may not be required every year)
 - I. Evaporative Family/Engine Family Comparison Form (On-Highway Evaporative Certification only) (one per evaporative engine family)
5. Test engine selection: was selection in accordance with regulations?
6. Adjustable parameters:

Description of tamper resistance
All adjustable parameters should be listed in application, including those that the manufacturer considers to be sealed.

7. Correlation Testing:
We strongly encourage your participation in the correlation testing program.
8. Product Line:
Discuss any new technology.
How do you intend to meet the emission standards?
List engine applications.
List sales volumes.
9. Engine Family Determination:
Are engines appropriately grouped by engine family?
Are engine families named correctly?
10. Test Protocols:
Service accumulation.
Fuels.
Maintenance of certification engine.
In the future: provide test date/location in case we want to observe the testing.
11. Voluntary In-Use Testing:
Participation encouraged.
12. Information for SEA:
Preferred locations and contacts for SEA testing.
List of ports of entry for nonroad engines.
Assembly Line Testing Data or California Quality Audit data (submission voluntary).
13. Concept of Defeat Device:
Manufacturer understands concept of defeat device and verifies that no defeat devices have been employed in this model years certification.

APPENDIX H

EXECUTIVE ORDER INFORMATION (CARB ONLY)

To be completed in addition to Appendix A for California Submissions.

- H1 Sample Off-Road Engine Certification Statement of Compliance
- H2 Sample On-Road Engine Certification Statement of Compliance
- H3 Emission Warranty
- H4 Label Durability Statement
- H5 Engine/Vehicle Emission Labels
- H6 Tamper-Resistance
- H7 Deterioration Factors Form

DRAFT

H1

SAMPLE OFF ROAD ENGINE CERTIFICATION
STATEMENT OF COMPLIANCE

March 1, 1996

Manufacturer Primary Contact
XY Engine Company
4567 Industrial Highway
El Monte, CA 91731

Mr. Rod Summerfield, Chief
Mobile Source Operation Division
California Air Resources Board
9480 Telstar Avenue
Suite #4
El Monte, CA 91731

Subject: 1997 Model-Year Heavy-Duty Off-Road Diesel Cycle Engine
Certification for Engine Family, VXY14.RZDBRA.

Dear Mr. Summerfield:

Please find enclosed the 1997 model-year application for engine family VXY14.RZDBRA. On behalf of the XY Engine Company, I hereby certify that the test engine(s), as described in this application for certification, has been tested in accordance with the "California Exhaust Emission Standards and Test Procedures for New 1996 and Later Heavy-Duty Off-Road Diesel Cycle Engines" (Test Procedure), and that on the basis of such tests the engine(s) conforms to the requirements of the Test Procedures. I further certify that all engines in this engine family comply with all requirements of the Test Procedures, the Clean Air Act, and the applicable California Code of Regulations.

Sincerely,

[Manufacturer Primary Contact]

DRAFT

SAMPLE ON-ROAD ENGINE CERTIFICATION
STATEMENT OF COMPLIANCE

March 1, 1996

Manufacturer Primary Contact
XY Engine Company
4567 Industrial Highway
El Monte, CA 91731

Mr. Rod Summerfield, Chief
Mobile Source Operation Division
California Air Resources Board
9480 Telstar Avenue
Suite #4
El Monte, CA 91731

Subject: 1997 Model-Year Heavy-Duty Diesel Cycle (or Otto Cycle)
Engine Certification for Engine Family,
VXY8.5DZDAAA/VXY7.0C5GAAA.

Dear Mr. Summerfield:

Please find enclosed the 1997 model-year application for engine family VXY8.5DZDAAA/VXY7.0C5GAAA. On behalf of the XY Engine Company, I hereby certify that the test engine(s), as described in this application for certification, has been tested in accordance with the "California Exhaust Emission Standards and Test Procedures for New 1995 and Later Heavy-Duty Diesel Cycle Engines" (Test Procedures) and the Code of Federal Regulations, Title 40, Part 86, Subparts A, I and N (40 CFR 86 (A), (L), (N)) incorporated by reference and as amended by the Air Resources Board (or "California Exhaust Emission Standards and Test Procedures for 1987 and Later Heavy-Duty Otto Cycle Engines and Vehicles" (Test Procedures) and the 40 CFR 86 (A), (L), (N), and (P) incorporated by reference and as amended by the Air Resources Board) and that incorporated/amended 40 CFR 86. I further certify that all engines in this engine family comply with all requirements of the Test Procedures and the incorporated/amended 40 CFR 86, the Clean Air Act, and the applicable California Code of Regulations.

Sincerely,

[Manufacturer Primary Contact]

DRAFT

SAMPLE EMISSION WARRANTY

Emission warranty requirements are specified in Title 13, California Code of Regulation, Section 2035 et seq. (13 CCR 2035) for on-road heavy-duty. Manufacturers are required to furnish with each new vehicle or engine a warranty statement which generally describes the obligations and rights of the vehicle or engine manufacturers and the owners. A list of warranted parts must be included in the warranty for all heavy-duty engine and vehicles. A list of high-cost warranted parts must be included in the warranty for all incomplete or diesel medium-duty vehicles and engines certified under the optional heavy-duty engine test procedures. The Air Resources Board's California Emission Control Warranty Statement (13 CCR 2039 or 13 CCR 2426) must be repeated verbatim, and is required in addition to the manufacturer's own emission warranty statement under 13 CCR 2035 et seq. or 13 CCR 2425. Approval by the Air Resources Board of a manufacturer's warranty statement is a condition for certification (13 CCR 2038(m)/2039(c) or 13 CCR 2425(f)/2426 (c)). The Air Resources Board recommends that manufacturers submit and receive the required warranty approval before sending the certification application.

DRAFT

ENGINE/VEHICLE EMISSION LABELS

The California Code of Regulations, Title 13, Section 1965 (13 CCR 1965) requires manufacturers to conform to the "California Motor Vehicle Emission Control Label Specifications" for on-road products and conform to California Code of Regulations, Title 13, Section 2424 (13 CCR 2424) for off-road products. Section 7 of 13 CCR 1965 and Section g of 13 CCR 2424 require manufacturers to obtain approval from the Air Resources Board for all label formats and locations prior to use. The Air Resources Board recommend that manufacturers submit a photograph or a photocopy of the applicable label(s) for approval prior to production. Samples of all actual production labels used within an engine family are required to be submitted to the Air Resources Board within thirty(30) days after the start of production (13 CCR 1965(g) or 13 CCR 2424(h)).

DRAFT

H5

LABEL DURABILITY STATEMENT

A manufacturer is required to submit with its application for certification a statement attesting that the label and adhesives used shall be designed to withstand, for the vehicles or engines total expected life, typical vehicle or engine environmental conditions in the area where the label is attached (13 CCR 1963(6) or 13 CCR 2424 (f)).

DRAFT

TAMPER RESISTANCE

Manufacturers are required to provide in the application for certification the following information for engine/vehicle that have emission related adjustable parameters:

- (1) identify individual adjustment;
- (2) provide detailed descriptions of the component either by submitting drawing(s) or the actual component;
- (3) the physical range(s) of the adjustment;
- (4) the effects of such adjustments;
- (5) the emission effects by such adjustment; and
- (6) the tamper-resistance measures employed on the adjustment to deter tampering.

The ARB suggest that manufacturers submit the tamper-resistance information in advance of sending the application for certification. If the specific engine family does not have any adjustable parameter, then the manufacturer may provide a statement to such effect.

DETERIORATION FACTOR FORM

DETERIORATION FACTOR for Engine Family: _____

Engine Code: _____

Engine Serial Number (ESN): _____

Tested for Model Year: _____

Advertised hp _____ @ _____ rpm w/Fuel Rate _____ mm³/S

| Hours | Equivalent Miles | Accel. | Smoke (% Opacity) | | Gaseous Emissions (cm/bhp-hr) | | | CO |
|-------|------------------|--------|-------------------|------|-------------------------------|-----|-------|----|
| | | | Lug-Down | Peak | HC | Nox | Part. | |
| | | | | | | | | |

| <u>DF</u> | <u>Useful Life Projected Value</u> | <u>Initial Stabilized Value</u> |
|--------------|------------------------------------|---------------------------------|
| Accel. | : | |
| Lug-Down | : | |
| Peak | : | |
| HC | : | |
| NOx | : | |
| CO | : | |
| PM | : | |
| Formaldehyde | : | |

Describe here or on a separate form:

- 1) Durability Test Procedure
- 2) Maintenance Log