

State of California  
AIR RESOURCES BOARD

EXECUTIVE ORDER U-R-7-7

Relating to Certification of New Heavy-Duty Off-Road Equipment Engines

DETROIT DIESEL CORPORATION

Pursuant to the authority vested in the Air Resources Board by Sections 43000.5, 43013 and 43018 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-9;

IT IS ORDERED AND RESOLVED: That the following Detroit Diesel Corporation 1996 model-year engine, with rated power between 175 and 750 horsepower, and exhaust emission control systems are certified as described below for use in heavy-duty off-road equipment:

Typical Equipment Usage: Genset, Pump, Snowblower, Compressor

Fuel Type: Diesel

<u>Engine Family</u>	<u>Liters (Cubic Inches)</u>	<u>Exhaust Emission Control Systems and Special Features</u>
TDD18.TJ4ARE (12V-92TA)	18.0 (1104)	Turbocharger Charge Air Cooler Engine Control Module

Engine models and codes are listed on attachments. Production engines shall be in all material respects the same as those for which certification is granted.

The total hydrocarbons (THC), carbon monoxide (CO), nitrogen oxides (NOx), and particulate matters (PM) certification exhaust emission standards, in grams per brake horsepower-hour (g/bhp-hr), and the opacity of smoke emission standards, in percent (%), during acceleration (Accel), lugging (Lug), and peak (Peak) modes, for this engine family are (Title 13, California Code of Regulations, Section 2423):

<u>Exhaust Emissions (g/bhp-hr)</u>				<u>Smoke Opacity ( % )</u>		
<u>THC</u>	<u>CO</u>	<u>NOx</u>	<u>PM</u>	<u>Accel</u>	<u>Lug</u>	<u>Peak</u>
1.0	8.5	6.9	0.4	20	15	50

The THC, CO, NOx and PM exhaust emission certification values, in g/bhp-hr, and the opacity of smoke emission certification values, in percent (%), for this engine family are:

<u>Engine Family</u>	<u>Exhaust Emission (g/bhp-hr)</u>				<u>Smoke Opacity ( % )</u>		
	<u>THC</u>	<u>CO</u>	<u>NOx</u>	<u>PM</u>	<u>Accel</u>	<u>Lug</u>	<u>Peak</u>
TDD18.TJ4ARE (12V-92TA)	0.4	2.3	5.7	0.2	15	14	30

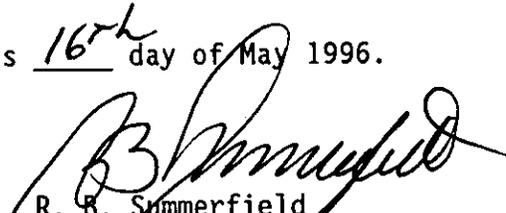
BE IT FURTHER RESOLVED: That the listed engine models comply with the "Exhaust Emission Standards and Test Procedures-Heavy-Duty Off-Road Diesel Cycle Engines" (Title 13, California Code of Regulations, Section 2423) for the aforementioned model year.

BE IT FURTHER RESOLVED: That the listed engine models also comply with the "Emission Control Labels--1996 and Later Heavy-Duty Off-Road Diesel Cycle Engines" (Title 13, California Code of Regulations, Section 2424) for the aforementioned model year.

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the materials to demonstrate certification compliance with the Board's emission control system warranty provisions (Title 13, California Code of Regulations, Section 2425 et seq.).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

Executed at El Monte, California this 16<sup>th</sup> day of May 1996.



R. B. Summerfield  
Assistant Division Chief  
Mobile Source Division

1996 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET  
HEAVY-DUTY DIESEL-STANDARD ENGINES

Manufacturer: Detroit Diesel Corporation Engine Family: TDD18.TJ4ARE  
 Displacement:      / 18.0 Liters      / 1104 Cubic Inches  
 All Engine Codes in Family: CA\_49S\_50S\_X; Strokes/Cycle: 2; Valves/Cylinder: 4  
 Ignition: Compression X; Compression with Glow Plug     ; Spark     .  
 Fuel Type(s): Dedicated X; Flex Fuel     ; Dual-Fuel     ; Diesel X; M100     ; M85       
 CNG/LNG     ; LPG     ; Other (Specify)       
 Diesel Cert Fuel: 13CCR 2282     ; 40 CFR 86.1313-90     ; 40 CFR 86.1313-94 X  
 Maximum Rated Power: 760 HP @ 2100 RPM Engine Configuration: V-12  
 Exhaust ECS: ECM, CAC, (TC)

*GEAR, PUMPS, SNOW BLOWER, COMPRESSORS*

*TYPICAL EQUIPMENT:*

Engine Model (Eng Code)	Rated HP @ RPM	Fuel Rate @ Rated HP mm3/Stroke (Lbs/Hr)	Fuel Pump & Injector Part No.	ECM/PCM Part No.	EGR Valve Part No.	PTOX/ Catalytic Converter Part No.
<b>12V-92TA DDEC</b>						
(1A)	760 @ 2100	103.0 (287.3)	5234775	23518743 23518645		
(1B)	720 @ 2100	99.0 (276.5)	5234775			
(1C)	675 @ 2100	92.0 (257.1)	5236387			
(1D)	625 @ 2100	84.8 (236.3)	5236387			
(2D)	600 @ 2100	91.2 (217.8)	5236387			
(1E)	540 @ 2100	73.7 (206.3)	5236387			
(1F)	520 @ 2100	79.8 (222.7)	5236387	▼		

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TYPICAL EQUIPMENT: GENSET, PUMP, COMPRESSOR, SNOW BLOWER

Engine Model (Eng Code)	Rated HP @ RPM	Fuel Rate @ Rated HP mm3/Stroke (Lbs/Hr)	Fuel Pump & Injector Part No.	ECM/PCM Part No.	EGR Valve Part No.	PTOX/ Catalytic Converter Part No.
<b>12V-92TA DDEC - Continued</b>						
(1H)	620 @ 1900	90.8 (229.5)	5236387	23518743 23518645		
(2H)	700 @ 1800	109.0 (261.5)	5236387	↓		
(3H)	675 @ 1700	110.0 (249.0)	5236387			
(1J)	440 @ 1800	73.4 (177.8)	5236387			