State of California
AIR RESOURCES BOARD

EXECUTIVE ORDER U-R-5-24
Relating to Certification of New Heavy-Duty Off-Road Equipment Engines

KOMATSU LTD.

Pursuant to the authority vested in the Air Resources Board by Sections 43000.5, 43013 and 43018 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-9;

IT IS ORDERED AND RESOLVED: That the following Komatsu Ltd. 1999 model-year engines with rated power between 175 and 750 horsepower and exhaust emission control systems are certified as described below for use in heavy-duty off-road equipment:

Typical Equipment Usage: Loader and Other Off-Road Equipment

Fuel Type: Diesel

Engine Family	Displacement Liters	Displacement Cubic Inches	Exhaust Emission Control Systems and Special Features
XKLXL23.2FD2 (SAA6D170)	23.2	1413	Turbocharger Charge Air Cooler Engine Control Module

Engine models and codes are listed on attachments. Production engines shall be in all material respects the same as those for which certification is granted.

The total hydrocarbons (THC), carbon monoxide (CO), nitrogen oxides (NOx), and particulate matter (PM) certification exhaust emission standards in grams per brake horsepower-hour (g/hp-h), and the opacity-of-smoke standards in percent (%) during acceleration (Accel), lugging (Lug), and peak (Peak) modes for this engine family are as follows (Title 13, California Code of Regulations, Section 2423):

Exhaust Emissions (g/hp-h)				Smoke Opacity (%)		
THC	CO	NOx	PM	Accel	Lug	Peak
1.0	8.5	6.9	0.4	20	15	50

The THC, CO, NOx, and PM exhaust emissions certification values in grams per brake horsepower-hour and the opacity-of-smoke certification values in percent for this engine family are:

Exhaust Emissions (g/hp-h)				Smoke Opacity (%)		
THC	CO	NOx	PM	Accel	Lug	Peak
0.2	1.3	5.8	0.2	16	7	22

BE IT FURTHER RESOLVED: That the listed engine models comply with the "Exhaust Emission Standards and Test Procedures--Heavy-Duty Off-Road Diesel-Cycle Engines" (Title 13, California Code of Regulations Section 2423) for the aforementioned model year.

BE IT FURTHER RESOLVED: That the listed engine models also comply with the "Emission Control Labels--1996 and Later Heavy-Duty Off-Road Diesel-Cycle Engines" (Title 13, California Code of Regulations, Section 2424) for the aforementioned model year.

BE IT FURTHER RESOLVED: That for the listed engine models the manufacturer has submitted the materials to demonstrate certification compliance with the Board's emission control system warranty provisions (Title 13, California Code of Regulations, Sections 2425 et seq.).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

Executed at El Monte, California this 23rd day of February 1999.

R. B. Summerfield, Chief
Mobile Source Operations Division

LARGE ENGINE MODEL SUMMARY

98/11/27

Manufacturer: KOMATSU Ltd.

Process Code: Running Change

EPA Engine Family: XKLXL23.2FD2

Manufacturer Family Name: SAA6D170E-2

1.Engine Code	2.Engine Model	3.BHP@RPM (SAE Gross)	4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)	7.Fuel Rate: mm/stroke@peak torque	8.Fuel Rate: (lbs/hr)@peak torque	9.Emission Control Device Per SAE J1930
K6	SAA6D170E-2	684@2000	369	243	2119@1400	413	190	ECM TC CAC
K7	SAA6D170E-2	740@2100	375	258	2221@1400	418	192	ECM TC CAC
K8	SAA6D170E-2	740@2000	388	247	2221@1400	418	192	ECM TC CAC

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