

State of California
AIR RESOURCES BOARD

EXECUTIVE ORDER U-R-1-164
Relating to Certification of New Off-Road Compression-Ignition Equipment Engines

CATERPILLAR, INC.

Pursuant to the authority vested in the Air Resources Board (Board) by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-9;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engine and exhaust emission control system produced by the manufacturer are certified as described below for use in off-road equipment:

Model Year: 2001

Typical Equipment Usage: Loader and Tractor

Fuel Type: Diesel

	Engine		
	Displacement	Useful Life	Exhaust Emission Control
<u>Engine Family</u>	<u>(liters)</u>	<u>(hours)</u>	<u>Systems and Special Features</u>
1CPXL10.3ESK	10.3	8000	Engine Control Module Turbocharger Charge Air Cooler Direct Diesel Injection

Engine models and codes are listed on attachments. Production engines shall be in all material respects the same as those for which certification is granted.

The exhaust emission certification standards and certification values for hydrocarbons (HC), carbon monoxide (CO), oxides of nitrogen (NOx), or non-methane hydrocarbons plus NOx (NMHC+NOx) and particulate matter (PM) (units are expressed in grams per kilowatt-hour (g/kw-hr)), and the opacity-of-smoke certification standards and certification values in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family are as follows (Title 13, California Code of Regulations, Section 2423, as amended by Board approval on January 28, 2000):

Engine Power Rating (kw)	Emission Standard Category	<u>Exhaust Emissions (g/kw-hr)</u>				<u>Smoke Opacity (%)</u>			
		<u>HC</u>	<u>NOx</u>	<u>CO</u>	<u>PM</u>	<u>Accel</u>	<u>Lug</u>	<u>Peak</u>	
130≤KW<225	Tier 1	Standard Certification	1.3	9.2	11.4	0.54	20	15	50
			0.3	5.6	1.7	0.15	7	1	10
225≤KW<450	Tier 2	Standard Certification	<u>NMHC+NOx</u>	<u>CO</u>	<u>PM</u>	<u>Accel</u>	<u>Lug</u>	<u>Peak</u>	
			6.4	3.5	0.20	20	15	50	
			5.9	1.7	0.15	7	1	10	

BE IT FURTHER RESOLVED: That, at the request of the manufacturer, the listed engine models are **conditionally certified** to, and shall be required to comply with, all amendments to Title 13, California Code of Regulations, Sections 2420 through 2427 adopted by the Board on January 28, 2000 at its hearing "TO CONSIDER AMENDMENTS TO OFF-ROAD COMPRESSION-IGNITION ENGINE REGULATIONS: 2000 AND LATER EMISSION STANDARDS, COMPLIANCE REQUIREMENTS AND TEST PROCEDURES." The listed engine models comply with all such amendments, including, but not limited to:

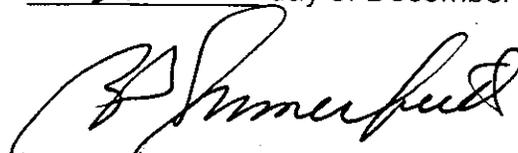
- the amended "Emission Control Labels—1996 and Later Off-Road Compression-Ignition Engines" (Title 13, California Code of Regulations, Section 2424) for the aforementioned model year;
- the Board's amended emission control system warranty provisions (Title 13, California Code of Regulations, Sections 2425 and 2426) for the listed engine models, as demonstrated by materials submitted by the manufacturer; and
- new California requirements for the Selective Enforcement Audit (SEA) for the listed engine models, as demonstrated by the manufacturer's submission of materials.

BE IT FURTHER RESOLVED: That the conditional certification described in the paragraph above is conditioned on the amendments being approved by the California Office of Administrative Law (OAL) pursuant to Government Code Section 11349.3, and where necessary, authorized by the Administrator of the U. S. Environmental Protection Agency (U.S. EPA) pursuant to Section 209(e)(2) of the Federal Clean Air Act. In the event that the OAL disapproves the amendments or the U.S. EPA decides not to authorize them, the ARB shall notify the manufacturer that the listed engine models must comply with the "California Exhaust Emission Standards and Test Procedures for 1996 and Later Heavy-Duty Off-Road Diesel Cycle Engines" (Title 13, California Code of Regulations, Sections 2420 through 2427) adopted on May 12, 1993, as applicable. Failure to demonstrate compliance within 45 days after notification by the Air Resources Board shall be cause for the Board to revoke the Executive Order and deem the listed engine models uncertified.

The conditional certification described herein is not conditioned on further U.S. EPA action on amendments determined by the Board to be within the scope of an existing U.S. EPA authorization.

Engines certified under this Executive Order must conform to the above requirements under Title 13, California Code of Regulations, Chapter 9, Article 4, and all other applicable California emission laws and regulations.

Executed at El Monte, California this 21st day of December 2000.



R. B. Summerfield, Chief
Mobile Source Operations Division

ATTN: 1MENT

Engine Model Summary Form

Manufacturer: **CATERPILLAR INC.**
 Engine category: **Nonroad Over 50 Hp**
 EPA Engine Family: **1CPXL10.3ESK**
 Mfr Family Name: **N/A**
 Process Code: **New Submission**

u-r-1-164

1.Engine Code	2.Engine Model	3.BHP@RPM (SAE Gross)	4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)	7.Fuel Rate: mm/stroke@peak torque	8.Fuel Rate: (lbs/hr)@peak torque	9.Emission Control Device Per SAE J1930
Note: Peak HP	and Peak torque	fuel rates are	nominal values.	Due to product-	ion engine avgs.	these fuel rates	may change.	
1 - Cert Engine	3176/C-10	439 @ 2100	213	150.1	1365 @ 1500	272	137.4	EM, DI, TC, ECM,
2	3176/C-10	310 @ 2100	151	106.5	1000 @ 1500	194	98.0	EM, DI, TC , ECM,
3	3176/C-10	335 @ 2100	159	112.1	1075 @ 1500	209	105.3	EM, DI, TC , ECM,
4	3176/C-10	365 @ 2100	173	122.5	1164 @ 1500	225	113.5	EM, DI, TC , ECM,
5	3176/C-10	390 @ 2100	185	130.7	1250 @ 1500	245	123.6	EM, DI, TC , ECM,
6	3176/C-10	425 @ 2100	203	143.4	1325 @ 1500	262	132.4	EM, DI, TC , ECM,
7	3176/C-10	400 @ 2100	195	137.6	1281 @ 1500	249	125.4	EM, DI, TC , ECM,
8	3176/C-10	400 @ 2100	195	137.6	1281 @ 1500	249	125.4	EM, DI, TC , ECM,
9	3176/C-10	365 @ 2100	174	122.6	1230 @ 1400	236	111.2	EM, DI, TC , ECM,
10	3176/C-10	325 @ 2100	166	117.1	1200 @ 1400	239	112.6	EM, DI, TC, ECM,
11	3176/C-10	365 @ 2100	185	131.0	1165 @ 1400	231	108.9	EM, DI, TC , ECM,
12	3176/C-10	322 @ 2000	168	113.0	1042 @ 1400	203	95.8	EM, DI, TC , ECM,
13	3176/C-10	342 @ 2000	182	122.3	1165 @ 1500	225	113.5	EM, DI, TC , ECM,
14	3176/C-10	365 @ 2100	168	118.5	1164 @ 1400	230	108.5	EM, DI, TC , ECM,
15	3176/C-10	260 @ 2000	140	94.1	845 @ 1400	166	78.2	EM, DI, TC , ECM,
16	3176/C-10	240 @ 2100	132	93.1	932 @ 1500	188	94.7	EM, DI, TC , ECM,
17	3176/C-10	240 @ 2100	132	93.1	932 @ 1500	188	94.7	EM, DI, TC , ECM,
18	3176/C-10	283 @ 2100	142	100.5	972 @ 1400	185	87.2	EM, DI, TC , ECM,
19	3176/C-10	266 @ 2100	133	93.7	916 @ 1400	175	82.4	EM, DI, TC , ECM,
20	3176/C-10	240 @ 2100	127	89.7	779 @ 1400	150	70.8	EM, DI, TC , ECM,
21	3176/C-10	280 @ 2200	138	102.3	993 @ 1400	184	86.9	EM, DI, TC , ECM,

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CAC
DI, TC, CAC, ECM