State of California
AIR RESOURCES BOARD

EXECUTIVE ORDER U-R-28-6
Relating to Certification of New Off-Road Compression-Ignition Equipment Engines

YANMAR DIESEL ENGINE CO., LTD.

Pursuant to the authority vested in the Air Resources Board (Board) by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-9;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engine and exhaust emission control system produced by the manufacturer are certified as described below for use in off-road equipment:

Model Year: 2001

Typical Equipment Usage: Generator

Fuel Type: Diesel

Engine Family	Engine Displacements (liters)	Durability Period (Hours)	Exhaust Emission Control Systems and Special Features
1YDXL0.52R2N	0.523	3000	Indirect Diesel Injection

Engine models and codes are listed on attachments. Production engines shall be in all material respects the same as those for which certification is granted.

The exhaust emission certification standards and certification values for non-methane hydrocarbons plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) (units are expressed in grams per kilowatt-hour (g/kw-hr)), and the opacity-of-smoke certification standards and certification values in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family are as follows (Title 13, California Code of Regulations, Sections 2423(b)(1) and 2423(b)(3)(B), as amended by Board approval on January 28, 2000):

Engine Power Rating (kw)	Emission Standard Category		Exhaust Emissions (g/kw-hr)			Smoke Opacity (%)		
			NMHC+NOx	CO	PM	Accel	Lug	Peak
8≤KW< 19	Tier 1	Standard	9.5	6.6	0.80	N/A	N/A	N/A
		Certification	7.6	3.5	0.43	--	--	--

BE IT FURTHER RESOLVED: That, at the request of the manufacturer, the listed engine models are **conditionally certified** to, and shall be required to comply with, all amendments to Title 13, California Code of Regulations, Sections 2420 through 2427 adopted by the Board on January 28, 2000 at its hearing "TO CONSIDER AMENDMENTS TO OFF-ROAD COMPRESSION-IGNITION ENGINE REGULATIONS: 2000 AND LATER EMISSION STANDARDS, COMPLIANCE REQUIREMENTS AND TEST PROCEDURES." The listed engine models comply with all such amendments, including, but not limited to:

- the amended "Emission Control Labels—1996 and Later Off-Road Compression-Ignition Engines" (Title 13, California Code of Regulations, Section 2424) for the aforementioned model-year;

- the Board's amended emission control system warranty provisions (Title 13, California Code of Regulations, Sections 2425 and 2426) for the listed engine models, as demonstrated by materials submitted by the manufacturer; and

- new California requirements for the Selective Enforcement Audit (SEA) for the listed engine models, as demonstrated by the manufacturer's submission of materials.

BE IT FURTHER RESOLVED: That the conditional certification described in the paragraph above is conditioned on the amendments being approved by the California Office of Administrative Law (OAL) pursuant to Government Code Section 11349.3, and where necessary, authorized by the Administrator of the U. S. Environmental Protection Agency (U.S. EPA) pursuant to Section 209(e)(2) of the Federal Clean Air Act. In the event that the OAL disapproves the amendments or the U.S. EPA decides not to authorize them, the Air Resources Board shall notify the manufacturer that the listed engine models must comply with the "California Exhaust Emission Standards and Test Procedures for 1995 and Later Small Off-Road Engines" (Title 13, California Code of Regulations, Sections 2400 through 2409) last amended on March 23, 1999, as applicable. Failure to demonstrate compliance within 45 days after notification by the Air Resources Board shall be cause for the Board to revoke the Executive Order and deem the listed engine models uncertified.

The conditional certification described herein is not conditioned on further U.S. EPA action on amendments determined by the Board to be within the scope of an existing U.S. EPA authorization.

Engines certified under this Executive Order must conform to the above requirements under Title 13, California Code of Regulations, Chapter 9, Article 4, and all other applicable California emission laws and regulations.

Executed at El Monte, California this 27th day of November 2000.

R. B. Summerfield, Chief
Mobile Source Operations Division

ATTACHMENT

Engine Model Summary Form

U-R-28-6

Manufacturer: **Yanmar Diesel Engine Co.,Ltd.**

Engine category: **Nonroad CI**

EPA Engine Family: **1YDXL0.52R2N**

Mfr Family Name: **N/A**

Process Code: **New Submission**

1.Engine Code	2.Engine Model	3.BHP@RPM (SAE Gross)	4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)	7.Fuel Rate: mm/stroke@peak torque	8.Fuel Rate: (lbs/hr)@peak torque	9.Emission Control Device Per SAE J1930
N/A	2TNE68-ECH1	14.1/3600	17.5	6.9	N/A	N/A	N/A	EM
N/A	2TNE68C-EHG	11.9/3000	17.3	5.7	N/A	N/A	N/A	EM
N/A	2TNE68C-EBG	13.4/3600	16.1	6.4	N/A	N/A	N/A	IFI EM
N/A	2TNE68C-EYA	13.7/3600	16.6	6.6	N/A	N/A	N/A	EM
N/A	2TNE68-EGB2	14.1/3600	17.5	6.9	N/A	N/A	N/A	EM