E.O. Book

State of California
AIR RESOURCES BOARD

EXECUTIVE ORDER A-6-123
Relating to Certification of New Motor Vehicles

GENERAL MOTORS CORPORATION

Pursuant to the authority vested in the Air Resources Board by Health and Safety Code Sections 43100, 43102, 43103, and 43835; and

Pursuant to the authority vested in the undersigned by Health and Safety Code Sections 39515 and 39516 and Executive Orders G-45-3 and G-45-4;

IT IS ORDERED AND RESOLVED: That General Motors Corporation exhaust emission control systems for 1978 model-year passenger cars are certified for the vehicles described below:

Engine Family: 860V4S
Engine: 425 CID
Transmission: 3-speed Automatic
Exhaust Emission Control Systems: Air Injection, Early Fuel Evaporation, Exhaust Gas Recirculation, Oxidation Catalyst

Models and Engine Codes as listed in attachment.

The following are the recommended values to be listed on the window decal required by California Assembly-Line Test Procedures for 1978 model-year vehicles:

Engine Family	Hydrocarbons Grams per Mile	Carbon Monoxide Grams per Mile	Nitrogen Oxides Grams per Mile
860V4S	.29	3.7	1.2

BE IT FURTHER RESOLVED: That the above models also comply with the Board's "Specifications for Fill Pipes and Openings of Motor Vehicle Fuel Tanks" (13 California Administrative Code, Section 2290) for the aforementioned model year, or have been granted a temporary exemption from the aforementioned "Specifications" by Executive Order AA-6 series.

BE IT FURTHER RESOLVED: That the above models also comply with "California Evaporative Emission Standards and Test Procedures for 1978 and Subsequent Model Gasoline-powered Motor Vehicles except Motorcycles".

Vehicles certified under this Executive Order must conform to all applicable California emission regulations.

The Department of Motor Vehicles, the California Highway Patrol, and the Bureau of Automotive Repair will be notified by copy of this order and attachment.

Executed at El Monte, California, this 23 day of August, 1977.

G. C. Hass, Chief
Vehicle Emissions Control Division

1978 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET-GM FORMAT

Manufacturer GENERAL MOTORS CORPORATION Executive Order No. A-6-123 Page 1

Engine Family 860V4S Engine (CID) 425

ABBREVIATIONS

Distributor
C-Centrifugal Advance
V-Vacuum Advance
VR-Vacuum Retard
HEI-High Energy Ignition

Fuel System
EFI
nV-nVenturi Carburetor

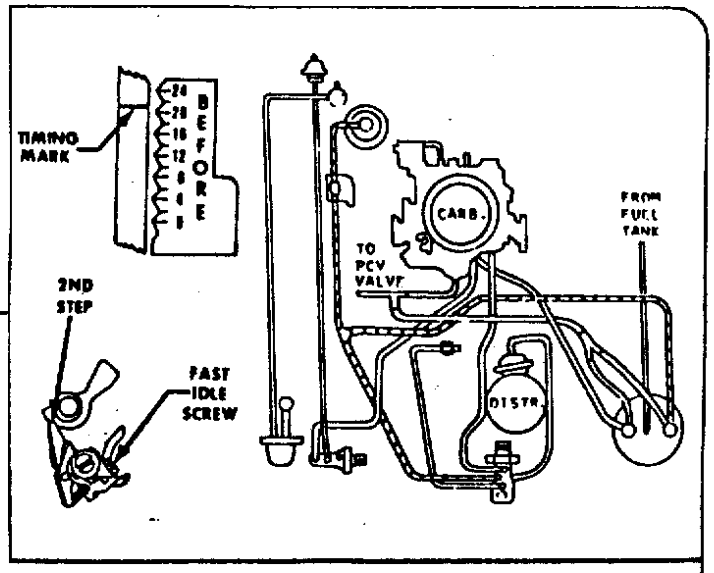
Exhaust Emission Control
AI-Air Injection
CAI-Catalyst Air Injection
EFI-Electronic Fuel Injection
EGR-Exhaust Gas Recirculation
EM-Engine Modification
EFE-Early Fuel Evaporation

ESAC-Electronic Spark Advance Control
OC-Oxidation Catalyst

PAI-Pulse Air Injection
TC-Turbo Charged
TWC-Three Way Catalyst (Feedback Control)

Division	Basic Body	Trim	Body Type	
6				CADILLAC
	C	D	47	DeVille Coupe
		D	69	DeVille Sedan
		B	69	Brougham
	D	F	23	Limousine
		F	33	Formal Limousine
	E	L	47	Eldorado
	Z	Z	90	Commercial Chassis

Cont'd. below



PART NO. 1613389

KB 860V4S 8BFV 425 CU. IN.

VEHICLE EMISSION CONTROL INFORMATION
GENERAL MOTORS CORPORATION

1. PLACE TRANSMISSION IN PARK AND BLOCK DRIVE WHEELS.
2. DISCONNECT AND PLUG VACUUM LINE TO PARKING BRAKE RELEASE TO PREVENT AUTOMATIC RELEASE OF PARKING BRAKE WHEN SHIFTING TRANSMISSION IN STEP 8.
3. SET PARKING BRAKE.
4. WITH ENGINE AT NORMAL OPERATING TEMPERATURE, AIR CLEANER ON, CHOKE OFF AND AIR CONDITIONER OFF, MAKE ENGINE ADJUSTMENTS AS FOLLOWS:
5. DISCONNECT AND PLUG DISTRIBUTOR AND E.G.R. VALVE VACUUM LINES.
6. WITH TRANSMISSION IN "PARK" SET TIMING AT SPECIFIED R.P.M.
7. WITH TRANSMISSION IN "PARK", SET FAST IDLE TO SPECIFIED R.P.M. WITH CAM ON SECOND STEP.
8. RECONNECT DISTRIBUTOR AND E.G.R. VACUUM LINES. PLACE TRANSMISSION IN "DRIVE" AND ADJUST CARBURETOR SCREW TO SPECIFIED R.P.M.
   NOTE: DO NOT DEPRESS SERVICE BRAKE PEDAL WHILE SETTING IDLE SPEEDS.
9. ON MODELS WITH IDLE SOLENOID, DISCONNECT ELECTRICAL CONNECTOR AT FRONT OF AIR CONDITIONER COMPRESSOR. TURN AIR CONDITIONER TO "AUTO" POSITION. OPEN THROTTLE SLIGHTLY TO EXTEND IDLE SOLENOID. ADJUST IDLE SOLENOID SCREW TO SPECIFIED R.P.M. RECONNECT AIR CONDITIONER COMPRESSOR.
10. RECONNECT PARKING BRAKE RELEASE LINE.

SEE SERVICE MANUAL AND MAINTENANCE SCHEDULE I FOR ADDITIONAL INFORMATION.

CATALYST -A.I.R.-E.G.R.-E.F.E.
LOW ALTITUDE CERTIFICATION

TIMING (DEG. B.T.D.C. @ R.P.M.)	21 @ 1600
SPARK PLUG GAP (INCHES)	.060
CARBURETOR SCREW (R.P.M.)	600
FAST IDLE SCREW (R.P.M.)	1500
IDLE SOLENOID SCREW (R.P.M.)	675

NOTE
IDLE MIXTURE SCREWS ARE PRESET AND CAPPED AT FACTORY. DO NOT REMOVE CAPS. ADJUSTMENT DURING TUNE-UP IS NOT RECOMMENDED. FOR MAJOR REPAIR, ADJUSTING MIXTURE SETTING BY OTHER THAN APPROVED SERVICE MANUAL PROCEDURE MAY VIOLATE FEDERAL AND/OR CALIFORNIA OR OTHER STATE LAWS.

THIS VEHICLE CONFORMS TO U.S. EPA, AND WHERE APPLICABLE CALIFORNIA, REGULATIONS APPLICABLE TO 1978 MODEL YEAR NEW MOTOR VEHICLES.

Cont'd. above

21 @ 1600
.060
600
1500
675

Issued: 081977. 6EL47 & label KP added by RC 86-28, on 082977. D & Z bodies added by RC 86-29, label KP moved to pg.3, on 110777.

1978 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET - GM FORMAT

Passenger Cars

Manufacturer: General Motors Corporation Executive Order No. A-6-123 Pg. 2

Engine Family 860V4S Engine (CID) 425 Transm. _____

Exhaust Emission Control System AI,EGR,OC,EFE +10% (A/C) Yes ☑ No ☐

Eng. Code	Air Cond.	Distrib. Type HEI C,V Mfgr. Part No.	Fuel System 4V Mfgr. Part No.	EGR System Part No. Service	Inertia Wt. Class	Divisions	Basic Body	Trim	Body Type	Trans-mission	Tune-up Label & Page No.	Rev. Notes
1	W	Delco-Remy 1103345	Rochester 17058530	17056272 No Service	4500	6 6	C C	 D	47 69	A-3	KB 1	
					5000	6	C	B	69			
7		1103352	17058532	17056271	5000	6	D		23		KW 3	B
					5500	6	D		33			B
					5500+	6	Z		90			B
8			17058533		5500	6	E		47		KP 3	A
1a		1103345	17058530	17056272	4500	6 6	C C	 D	47 69		KX 4	C C
					5000	6	C	B	69			C
8a		1103352	17058233	17056271	5500	6	E		47		KY 4	D
8b											MA 5	E

Comments Some models have special road load HP settings. See page one for abbreviations.

Date of Issue 081977 Revisions: A. EC 8 added by RC 86-28, on 082977. B. EC 7 added by RC 86-29, on 110777. C. ECla added by RC86-140, on 111077. D. EC 8a added by RC 86-80, on 122077. E. EC 8b, label MA & Pg. 5 added by RC 86-191, on 041078.

1978 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET - GM FORMAT

Issued: 110777

Manufacturer: General Motors Corporation

Executive Order No. A-6-123 Pg.3

18 @ 1600; .060; 600; 1500.

KP 86 OV45 8BFV 425 CU. IN.

VEHICLE EMISSION CONTROL INFORMATION

GENERAL MOTORS CORPORATION

1. PLACE TRANSMISSION IN PARK AND BLOCK DRIVE WHEELS.
2. DISCONNECT AND PLUG VACUUM LINE TO PARKING BRAKE RELEASE TO PREVENT AUTOMATIC RELEASE OF PARKING BRAKE WHEN SHIFTING TRANSMISSION IN STEP 8.
3. SET PARKING BRAKE.
4. WITH ENGINE AT NORMAL OPERATING TEMPERATURE, AIR CLEANER ON, CHOKE OFF AND AIR CONDITIONER OFF, MAKE ENGINE ADJUSTMENTS AS FOLLOWS:
5. DISCONNECT AND PLUG DISTRIBUTOR AND E.G.R. VALVE VACUUM LINES.
6. WITH TRANSMISSION IN "PARK" SET TIMING AT SPECIFIED R.P.M.
7. WITH TRANSMISSION IN "PARK", SET FAST IDLE TO SPECIFIED R.P.M. WITH CAM ON SECOND STEP.
8. RECONNECT DISTRIBUTOR AND E.G.R. VACUUM LINES. PLACE TRANSMISSION IN "DRIVE" AND ADJUST CARBURETOR SCREW TO SPECIFIED R.P.M.

   NOTE: DO NOT DEPRESS SERVICE BRAKE PEDAL WHILE SETTING IDLE SPEEDS.
9. ON MODELS WITH IDLE SOLENOID, DISCONNECT ELECTRICAL CONNECTOR AT FRONT OF AIR CONDITIONER COMPRESSOR. TURN AIR CONDITIONER TO "AUTO" POSITION. OPEN THROTTLE SLIGHTLY TO EXTEND IDLE SOLENOID. ADJUST IDLE SOLENOID SCREW TO SPECIFIED R.P.M. RECONNECT AIR CONDITIONER COMPRESSOR.
10. RECONNECT PARKING BRAKE RELEASE LINE.

SEE SERVICE MANUAL AND MAINTENANCE SCHEDULE I FOR ADDITIONAL INFORMATION.

THIS VEHICLE CONFORMS TO U.S. EPA AND CALIFORNIA REGULATIONS APPLICABLE TO 1978 MODEL YEAR NEW MOTOR VEHICLES.

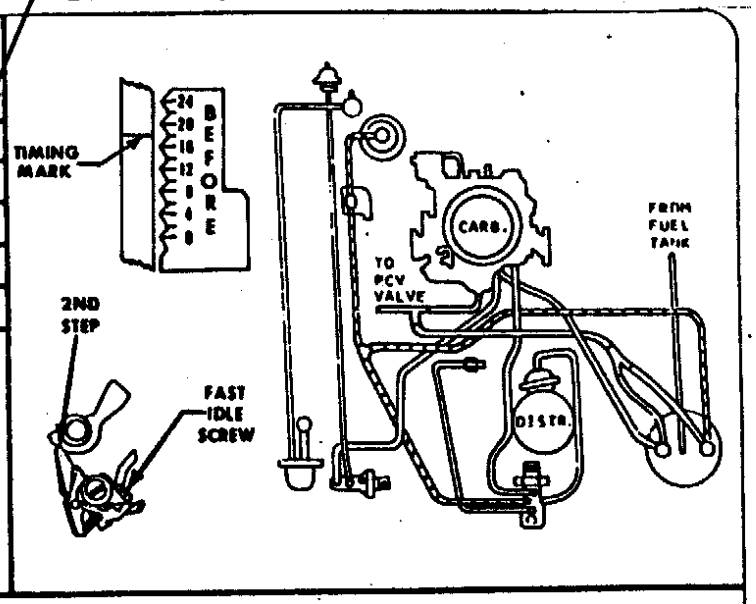
CATALYST -A.I.R.-E.G.R.-E.F.E.

LOW ALTITUDE CERTIFICATION

TIMING (DEG. B.T.D.C. @ R.P.M.)	18 @ 1600
SPARK PLUG GAP (INCHES)	.060
CARBURETOR SCREW (R.P.M.)	600
FAST IDLE SCREW (R.P.M.)	1500
IDLE SOLENOID SCREW (R.P.M.)	—

NOTE

IDLE MIXTURE SCREWS ARE PRESET AND CAPPED AT FACTORY. DO NOT REMOVE CAPS. ADJUSTMENT DURING TUNE-UP IS NOT RECOMMENDED. FOR MAJOR REPAIR, ADJUSTING MIXTURE SETTING BY OTHER THAN APPROVED SERVICE MANUAL PROCEDURE MAY VIOLATE FEDERAL AND/OR CALIFORNIA OR OTHER STATE LAWS.



PART NO. 1613461

18 @1600; .060; 550; 1500; 675

KW 86 OV45 8BFV 425 CU. IN.

VEHICLE EMISSION CONTROL INFORMATION

GENERAL MOTORS CORPORATION

1. PLACE TRANSMISSION IN PARK AND BLOCK DRIVE WHEELS.
2. DISCONNECT AND PLUG VACUUM LINE TO PARKING BRAKE RELEASE TO PREVENT AUTOMATIC RELEASE OF PARKING BRAKE WHEN SHIFTING TRANSMISSION IN STEP 8.
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10. RECONNECT PARKING BRAKE RELEASE LINE.

SEE SERVICE MANUAL AND MAINTENANCE SCHEDULE I FOR ADDITIONAL INFORMATION.

THIS VEHICLE CONFORMS TO U.S. EPA, AND WHERE APPLICABLE CALIFORNIA, REGULATIONS APPLICABLE TO 1978 MODEL YEAR NEW MOTOR VEHICLES.

CATALYST -A.I.R.-E.G.R.-E.F.E.

LOW ALTITUDE CERTIFICATION

TIMING (DEG. B.T.D.C. @ R.P.M.)	
SPARK PLUG GAP (INCHES)	.060
CARBURETOR SCREW (R.P.M.)	
FAST IDLE SCREW (R.P.M.)	1500
IDLE SOLENOID SCREW (R.P.M.)	675

NOTE

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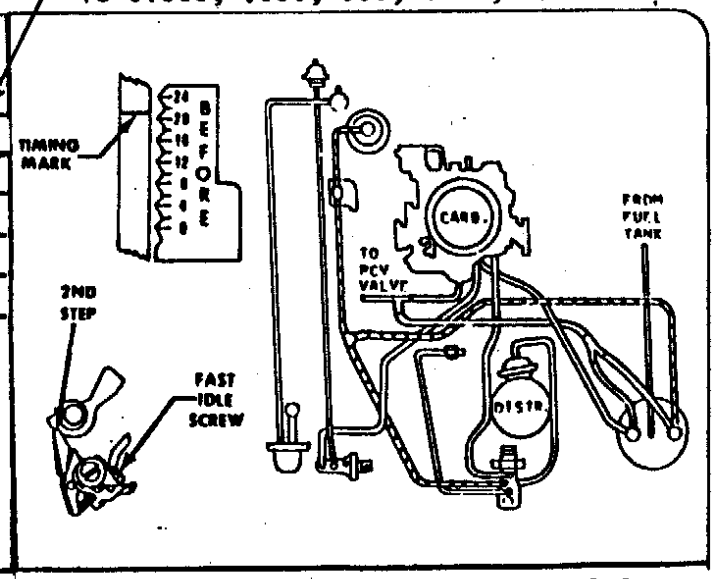

PART NO. 1615296

E. O. A-6-123. S. D. Sheet 3

Issued: 111077

Manufacturer: General Motors Corporation

Executive Order No. A-6-123 Pg. 4

19° @1600; .060; 600; 1500; 675

KX 86 OV45 8BFV 425 CU. IN.

VEHICLE EMISSION CONTROL INFORMATION

GENERAL MOTORS CORPORATION

1. PLACE TRANSMISSION IN PARK AND BLOCK DRIVE WHEELS.
2. DISCONNECT AND PLUG VACUUM LINE TO PARKING BRAKE RELEASE TO PREVENT AUTOMATIC RELEASE OF PARKING BRAKE WHEN SHIFTING TRANSMISSION IN STEP 8.
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10. RECONNECT PARKING BRAKE RELEASE LINE.

SEE SERVICE MANUAL AND MAINTENANCE SCHEDULE I FOR ADDITIONAL INFORMATION.

CATALYST -A.I.R.-E.G.R.-E.F.E.

LOW ALTITUDE CERTIFICATION

TIMING (DEG. B.T.D.C. @ R.P.M.)	
SPARK PLUG GAP (INCHES)	.060
CARBURETOR SCREW (R.P.M.)	600
FAST IDLE SCREW (R.P.M.)	1500
IDLE SOLENOID SCREW (R.P.M.)	675

NOTE

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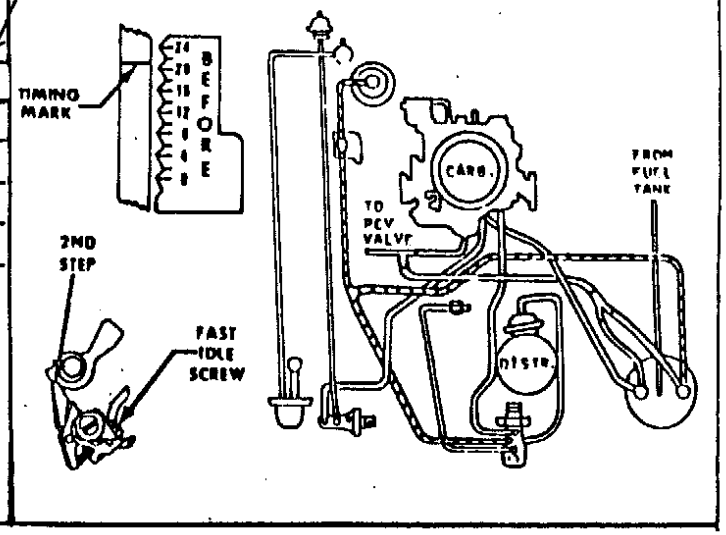

THIS VEHICLE CONFORMS TO U.S. EPA, AND WHERE APPLICABLE CALIFORNIA, REGULATIONS APPLICABLE TO 1978 MODEL YEAR NEW MOTOR VEHICLES.

PART NO. 1615307

20° @ 1600; .060; 600; 1500

KY 86 OV45 8BFV 425 CU. IN.

VEHICLE EMISSION CONTROL INFORMATION

GENERAL MOTORS CORPORATION

1. PLACE TRANSMISSION IN PARK AND BLOCK DRIVE WHEELS.
2. DISCONNECT AND PLUG VACUUM LINE TO PARKING BRAKE RELEASE TO PREVENT AUTOMATIC RELEASE OF PARKING BRAKE WHEN SHIFTING TRANSMISSION IN STEP 8.
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10. RECONNECT PARKING BRAKE RELEASE LINE.

SEE SERVICE MANUAL AND MAINTENANCE SCHEDULE I FOR ADDITIONAL INFORMATION.

CATALYST -A.I.R.-E.G.R.-E.F.E.

LOW ALTITUDE CERTIFICATION

TIMING (DEG. B.T.D.C. @ R.P.M.)	@ 1600
SPARK PLUG GAP (INCHES)	.060
CARBURETOR SCREW (R.P.M.)	600
FAST IDLE SCREW (R.P.M.)	1500
IDLE SOLENOID SCREW (R.P.M.)	—

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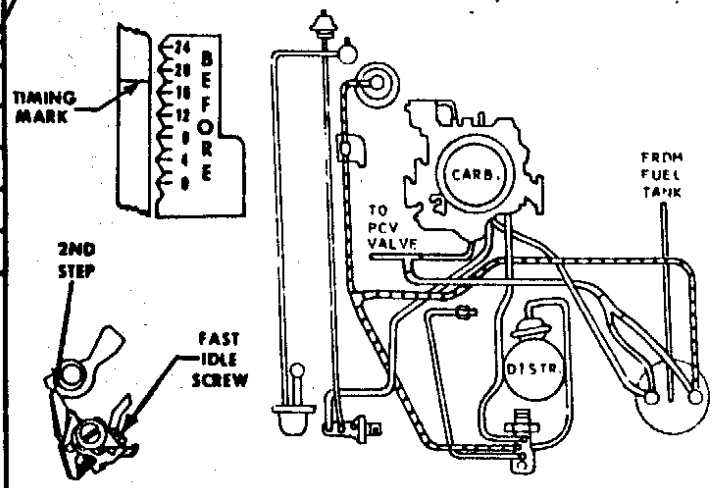

THIS VEHICLE CONFORMS TO U.S. EPA AND CALIFORNIA REGULATIONS APPLICABLE TO 1978 MODEL YEAR NEW MOTOR VEHICLES.

PART NO. 1615690

Label KY added by RC 86-80, on 122077.

E. O. A-6-123. S. D. Sheet 4.

Issued
041078

1978 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET - GM FORMAT

Manufacturer: General Motors Corporation Executive Order No. A-6-123 Pg. 5

MA 86 OV4S 8BFV 425 CU. IN.

VEHICLE EMISSION CONTROL INFORMATION

GENERAL MOTORS CORPORATION

1. PLACE TRANSMISSION IN PARK AND BLOCK DRIVE WHEELS.
2. DISCONNECT AND PLUG VACUUM LINE TO PARKING BRAKE RELEASE TO PREVENT AUTOMATIC RELEASE OF PARKING BRAKE WHEN SHIFTING TRANSMISSION IN STEP 8.
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10. RECONNECT PARKING BRAKE RELEASE LINE.

SEE SERVICE MANUAL AND MAINTENANCE SCHEDULE I FOR ADDITIONAL INFORMATION.

CATALYST -A.I.R.-E.G.R.-E.F.E.

LOW ALTITUDE CERTIFICATION

TIMING (DEG. B.T.D.C. @ R.P.M.)	@ 1600
SPARK PLUG GAP (INCHES)	.060
CARBURETOR SCREW (R.P.M.)	600
FAST IDLE SCREW (R.P.M.)	1500
IDLE SOLENOID SCREW (R.P.M.)	—

NOTE

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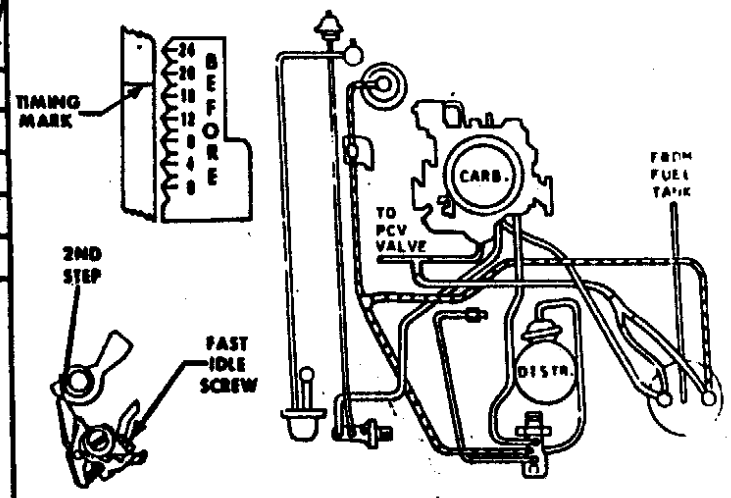
18° @ 1600; .060; 600; 1500



THIS VEHICLE CONFORMS TO U.S. EPA AND CALIFORNIA REGULATIONS APPLICABLE TO 1978 MODEL YEAR NEW MOTOR VEHICLES.

PART NO. 1616499

E. O. A-6-123. S. D. Sheet 5