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State of California
AIR RESOURCES BOARD

EXECUTIVE ORDER A-14-33
Relating to Certification of New Motor Vehicles

TOYOTA MOTOR COMPANY, LTD.

Pursuant to the authority vested in the Air Resources Board by Health and Safety Code Sections 43100, 43102, 43103, and 43835; and

Pursuant to the authority vested in the undersigned by Health and Safety Code Sections 39515 and 39516 and Executive Orders G-45-3 and G-45-4;

IT IS ORDERED AND RESOLVED: That Toyota Motor Company, Ltd. exhaust emission control systems are certified as described below for 1980 model-year gasoline-powered light duty trucks.

Engine Family	Displacement Cubic Inches	Exhaust Emission Control Systems (Special Features)
20R(TC)	134	Air Injection Exhaust Gas Recirculation Oxidation Catalyst

Vehicle Models, Transmissions, Engine Codes and Evaporative Emission Control Families as listed on attachments.

The following are the certification emission values to be listed on the window decal required by California Assembly-Line Test Procedures for 1980 model-year vehicles:

Engine Family	Inertia Weight Class	Hydrocarbons Grams per Mile	Carbon Monoxide Grams per Mile	Nitrogen Oxides Grams per Mile
20R(TC)	0-3999	0.18	6.5	1.2

BE IT FURTHER RESOLVED: That the listed vehicle models also comply with "California Evaporative Emission Standards and Test Procedures for 1978 and Subsequent Model Gasoline-Powered Motor Vehicles except Motorcycles".

BE IT FURTHER RESOLVED: That the listed vehicle models also comply with the Board's "Specifications for Fill Pipes and Openings of Motor Vehicle Fuel Tanks" (Title 13, California Administrative Code, Section 2290) for the aforementioned model year.

BE IT FURTHER RESOLVED: That Toyota Motor Company, Ltd. has provided to the Executive Officer all material required to demonstrate certification compliance with the Board's emission control system warranty regulations (Title 13, California Administrative Code, Section 2036).

Vehicles certified under this Executive Order must conform to all applicable California emission regulations.

The Bureau of Automotive Repair will be notified by copy of this order and attachment.

Executed at El Monte, California this 9th day of August, 1979.

K. D. Drachand, Acting Chief
Mobile Source Control Division

1980 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

Manufacturer Toyota Motor Co. Executive Order No. A-14-33 Page 1

Engine Family 20R (TC) Engine (CID) 134

ABBREVIATIONS

Ignition System
CA-Centrifugal Advance
EEC-Electronic Engine Control
EI-Electronic Ignition
ESAC-Electronic Spark Advance Control
VA-Vacuum Advance
VR-Vacuum Retard

Fuel System
EFI, MFI
nV-nVenturi Carburetor
VV-Variable Venturi

Exhaust Emissions Control System
AI-Air Injection
CL-Closed Loop
EGR-Exhaust Gas Recirculation
EM-Engine Modification
OC-Oxidation Catalyst
PAI-Pulse Air Injection
TR-Thermal Reactor
TWC-Three Way Catalyst

Special Features
CCAV-Combustion Chamber Air Valve
EFI-Electronic Fuel Injection
MFI-Mechanical Fuel Injection
TC-Turbo Charged

Engine Code	Model
1,4,7,8	Pickup Short bed Pickup Long bed Pickup 3/4 ton
2,5	Pickup 4WD
3,6	Cab & chassis

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E.O. #A -14-33

1980 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

☐ Passenger Cars ☒ Light-Duty Trucks ☐ Medium-Duty Vehicles ☐ Gas ☐ Diesel

Manufacturer Toyota Motor Co. Page 2

Engine Family 20R(TC) CID-Type 134-I4 Engine Code 1-8

ECS (Special Features) AI, EGR, OC + 10% (A/C) Yes ____ No X

Engine Code	Vehicle Models (If Coded see attachment)	Trans.	Test Weight Class (Inertia)	Ign. System CA, VA, EI Distributor Part No.	Fuel System 2V Carburetor Part No.	EGR Valve Part No.	Label Ident.
1, 4	Pickup Short bed	4M	2750	Nippondenso	Aisan Kogyo		See Page 4
		5M	2875 (2750)	19100-38250	21100-38371	25620 -38191	
8, 7		3A					
1, 4	Pickup Long bed	4M 5M					
8, 7		3A					
1, 4	Pickup 3/4 ton	4M					
2, 5	Pickup 4WD Short bed Pickup 4WD Long bed		3250 (3000)			25620 -38211	
3, 6	Cab & Chassis		3500 (3500)		21100-38491	25620 - 38191	See Page 3

Comments. See page one for abbreviations and evaporative emission family identification. Please refer to manufacturer's HP list for correct dyno test HP settings based on model, equipment and inertia weight class.

Date of Issue -

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1980 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

Manufacturer Toyota Motor Co. Executive Order No. A-14-33

VEHICLE EMISSION CONTROL INFORMATION

ENGINE FAMILY	20R(TC)	133.6 CID
EVAP. FAMILY	EV-RC	
EXHAUST EMISSION CONTROL SYSTEM		AI+EGR+CCo

MAKE ALL ADJUSTMENTS WITH ENGINE AT NORMAL OPERATING TEMPERATURE, CHOKE FULL OPEN, AIR CLEANER INSTALLED AND AIR CONDITIONER OFF.

ENGINE TUNE UP SPECIFICATIONS

TRANSMISSION	MANUAL	AUTOMATIC
IDLE SPEED (RPM)	800(N)	850(N)
IGNITION TIMING(°BTDC)	8° @ MAX. 950 RPM	
IDLE MIXTURE SETTING (SEE REPAIR MANUAL FOR THE PARTICULARS)	LEAN DROP IDLE SET TO THE FOLLOWING VALUE AT BEST IDLE 870(N) | 920(N) TURN IN IDLE MIXTURE ADJUSTING SCREW UNTIL 800(N) | 850(N)	
FAST IDLE SPEED (RPM)	2400 WITH EGR AND VACUUM ADVANCE OFF	
THROTTLE POSITIONER SETTING SPEED (RPM)	1050	
VALVE CLEARANCE	INTAKE 0.008 (0.20 mm) EXHAUST 0.012 (0.30 mm)	

TOYOTA MOTOR CO., LTD.

CATALYST

THIS VEHICLE CONFORMS TO U.S. EPA AND STATE OF CALIFORNIA REGULATIONS APPLICABLE TO 1980 MODEL YEAR NEW MOTOR VEHICLES AND HAS DEMONSTRATED COMPLIANCE AT ALTITUDE BELOW 4,000 FEET WHEN COMPLETED AT A MAXIMUM CURB WEIGHT OF 3,260 POUNDS AND A MAXIMUM FRONTAL AREA OF 37.5 SQUARE FEET.

1980 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

Manufacturer Toyota Motor Co. Executive Order No. A-14-33 Page 4

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