State of California
AIR RESOURCES BOARD

EXECUTIVE ORDER N-15-012

Relating to ARB Approval to use No-added Formaldehyde Resins by Composite Wood Product Manufacturers under section 93120.3, title 17, California Code of Regulations

Columbia Forest Products – Klamath Falls (CFP –Klamath Falls)

WHEREAS, the Air Resources Board (ARB) has adopted the "Airborne Toxic Control Measure to Reduce Formaldehyde Emissions from Composite Wood Products" (the "ATCM"; title 17, California Code of Regulations, sections 93120-93120.12), which establishes formaldehyde emission standards for composite wood products;

WHEREAS, section 93120.1(a)(29) of the ATCM defines "no-added formaldehyde (NAF) based resins" to mean resins formulated with no-added formaldehyde as part of the resin cross linking structure for making hardwood plywood, particleboard, or medium density fiberboard, including, but not limited to resins made from soy, polyvinyl acetate, or methylene diisocyanate;

WHEREAS, section 93120.3(c) of the ATCM allows manufacturers of hardwood plywood, particleboard, and medium density fiberboard who use NAF based resins to apply for written approval from the Executive Officer for an exemption from the requirements of section 93120.3(b) of the ATCM;

WHEREAS, section 93120.3(c) of the ATCM allows manufacturers of hardwood plywood, particleboard, and medium density fiberboard who use NAF based resins to submit an application for an exemption from the requirements of section 93120.3(b) of the ATCM to the Executive Officer, which includes: (A) a statement indicating which product types will be manufactured using NAF based resins for sale in California; (B) the chemical formulation of the candidate NAF based resin(s), including base resins, catalysts, and other additives used in manufacturing; (C) the name of their ARB approved third party certifier; and (D) data on emissions performance of the candidate NAF based resin(s);

WHEREAS, the data on emissions performance of the candidate NAF based resin required in section 93120.3(c) of the ATCM must be obtained by working with an ARB approved third party certifier, and must include three months of routine quality control testing data, the correlation of the routine quality control testing data to primary or secondary method testing data, and the results of one primary or secondary method test, as required in Appendix 2 of section 93120.12 of the ATCM;

WHEREAS, section 93120.3(c)(1) of the ATCM requires that ninety percent of the three months of routine quality control testing data and the results of the one primary or secondary method test must be shown to be no higher that 0.04 parts per million (ppm), and that all data must be shown to be no higher than 0.05 ppm for hardwood plywood and 0.06 ppm for particleboard, medium density fiberboard, and thin medium density fiberboard;

WHEREAS, section 93120.3(c)(4) of the ATCM provides that the Executive Officer shall approve the application and issue an Executive Order if the evidence submitted by the applicant is sufficient to demonstrate that the applicant has met the requirements specified in section 93120.3(c)(1) of the ATCM;

WHEREAS, Columbia Forest Products – Klamath Falls (CFP – Klamath Falls or the "applicant") submitted an original application dated November 24, 2008;

WHEREAS, the original application from CFP – Klamath Falls specifies the range in product manufacturing parameters, applicable post-press product treatments, base resin trade name(s) and base resin manufacturer(s)/supplier(s), and other ingredients added to the base resin by the applicant to manufacture NAF hardwood plywood products;

WHEREAS, ARB was provided base resin/adhesive information specifying the base resin polymer type and minimum and maximum values of all major and any minor ingredients in the base resin on percent weight of solids basis;

WHEREAS, the Executive Officer found that the evidence submitted by the applicant met the criteria specified in section 93120.3(c)(1);

WHEREAS, the original application from CFP – Klamath Falls was deemed complete on February 9, 2009, and CFP –Klamath Falls was issued Executive Order N-09-012, signed on February 18, 2009;

WHEREAS, section 93120.3(c) of the ATCM allows NAF product manufacturers to apply for re-approval by ARB by submitting an updated application;

WHEREAS, CFP – Klamath Falls submitted an updated application for re-approval to ARB on February 16, 2011;

WHEREAS, the updated application for re-approval from CFP – Klamath Falls was deemed complete on March 22, 2011, and CFP-Klamath Falls was issued Executive Order N-11-012 signed on April 19, 2011;

WHEREAS, CFP – Klamath Falls submitted a second updated application for re-approval to ARB on April 18, 2013;

WHEREAS, the updated application for re-approval from CFP – Klamath Falls was deemed complete on June 13, 2013 and CFP-Klamath Falls was issued Executive Order N-13-012 signed on June 17, 2013;

WHEREAS, CFP-Klamath Falls submitted a third application for re-approval to ARB on April 21, 2015 which was deemed complete on May 6, 2015;

WHEREAS, the Executive Officer finds that the completed updated application demonstrated the NAF manufacturer's ability to continue to comply with section 93120.3(c)(1);

WHEREAS, the Executive Officer approved CFP-Klamath Falls request for re-approval, and it is appropriate that Executive Order N-13-012 be superseded by this Executive Order N-15-012;

NOW, THEREFORE, IT IS ORDERED that CFP-Klamath Falls is hereby approved as a NAF manufacturer of hardwood plywood – veneer core provided that the following terms and conditions are met for products sold, supplied, offered for sale, or manufactured for sale in California;

1. CFP – Klamath Falls must use the commercial resin constituents listed and suppliers listed in section A of the confidential Attachment A for the manufacture of NAF hardwood plywood products.

2. The chemical formulation of the base resins used for the manufacture of NAF composite wood products by CFP – Klamath Falls must be within the ranges specified for the base resin named in section B of the confidential Attachment A.

3. The application rate of the base resins used for the manufacture of NAF composite wood products by CFP – Klamath Falls must be within the ranges specified in section C of the confidential Attachment A.

4. Other chemical components of the base resins (such as sizing wax or release wax) used for the manufacture of NAF composite wood products by CFP – Klamath Falls must be within the ranges specified in section D of the confidential Attachment A.

5. The allowable operating parameters for press temperature and press time for the base resins used to manufacture the NAF composite wood products by CFP – Klamath Falls must be within the ranges specified in section E of the confidential Attachment A.

6. Only the composite wood products with the product names listed in section F of the confidential Attachment A are authorized under this Executive Order.

BE IT FURTHER ORDERED that this Executive Order N-15-012 supersedes Executive Order N-13-012, which was issued on June 17, 2013;

BE IT FURTHER ORDERED that CFP – Klamath Falls may change the resin constituent supplier listed in section A of the confidential Attachment A if the new resin supplier supplies the same resin constituent listed in Confidential Attachment A, confirmatory emission tests are conducted and the Chief of the Emissions Assessment Branch within the Transportation and Toxic Division is notified in advance of using for production;

BE IT FURTHER ORDERED that CFP – Klamath Falls must conduct confirmatory testing for a new resin supplier by demonstrating that the results of one primary or secondary method test for the new resin constituent supplier are no higher than 0.04 ppm for the NAF products authorized under this Executive Order;

BE IT FURTHER ORDERED that this Executive Order shall have a duration of two years, and the applicant may apply for re-approval as provided in section 93120.3(c)(4) of the ATCM.

BE IT FURTHER ORDERED that the application for re-approval specified in section 93120.3(c)(4) of the ATCM, as applicable, requires the applicant to submit the results of at least one primary or secondary method test for the NAF products listed in the confidential Attachment A based on panels or a set of panels randomly selected and tested by an ARB approved third party certifier, and the chemical formulation of the NAF based resin(s). In addition, at least one primary or secondary method test must be provided for each facility which operates in accordance with this Executive Order, and the applicant must also include a current list of their resin suppliers.

BE IT FURTHER ORDERED that section 93120.3(c)(6) of the ATCM, as applicable, specifies that if the applicant decides to change to a formaldehyde based resin system, the applicant must notify ARB in advance of changing resin systems and must comply with the requirements of section 93120.3(b) of the ATCM for that product type.

BE IT FURTHER ORDERED that the applicant must maintain records in electronic or hard copy form for two years, for review by ARB upon request, as specified in section 93120.3(g) of the ATCM.

BE IT FURTHER ORDERED that the applicant must notify the Executive Officer in writing within 30 days of any change in their product manufacturing parameters or base resin manufacturer(s) or supplier(s) that constitute a modification outside the scope of their application for reduced testing under or an exemption from the requirements in section 93120.3(b) of the ATCM.

Executed at Sacramento, California this 8th day of May, 2015.

Peggy Taricco

for Daniel E. Donohoue, Chief
Emissions Assessment Branch
Transportation and Toxics Division