

State of California  
AIR RESOURCES BOARD

EXECUTIVE ORDER N-17-143A

Relating to CARB Approval to use No-added Formaldehyde Resins by  
Composite Wood Product Manufacturers under  
section 93120.3, title 17, California Code of Regulations

**Ampine, LLC – A Division of Timber Products**

WHEREAS, the California Air Resources Board (CARB) has adopted the “Airborne Toxic Control Measure to Reduce Formaldehyde Emissions from Composite Wood Products” (the “ATCM”; title 17, California Code of Regulations, sections 93120-93120.12), which establishes formaldehyde emission standards for composite wood products;

WHEREAS, section 93120.1(a)(29) of the ATCM defines “no-added formaldehyde (NAF)-based resins” to mean resins formulated with NAF as part of the resin cross linking structure for making hardwood plywood (HWPW), particleboard (PB), or medium density fiberboard (MDF), including, but not limited to resins made from soy, polyvinyl acetate, or methylene diisocyanate;

WHEREAS, section 93120.3(c) of the ATCM allows manufacturers of HWPW, PB, and MDF who use NAF-based resins to apply for written approval from the Executive Officer for an exemption from the requirements of section 93120.3(b) of the ATCM;

WHEREAS, section 93120.3(c) of the ATCM allows manufacturers of HWPW, PB, and MDF who use NAF-based resins to submit an application for an exemption from the requirements of section 93120.3(b) of the ATCM to the Executive Officer, which includes: (A) a statement indicating which product types will be manufactured using NAF-based resins for sale in California; (B) the chemical formulation of the candidate NAF-based resin(s), including base resins, catalysts, and other additives used in manufacturing; (C) the name of their CARB-approved third-party certifier (TPC); and (D) data on emissions performance of the candidate NAF-based resin(s);

WHEREAS, the data on emissions performance of the candidate NAF-based resin required in section 93120.3(c) of the ATCM must be obtained by working with a CARB-approved TPC, and must include three months of routine quality control testing data, the correlation of the routine quality control testing data to primary or secondary testing data, and the results of one primary or secondary method test, as required in Appendix 2 of section 93120.12 of the ATCM;

WHEREAS, section 93120.3(c)(1) of the ATCM requires that 90 percent of the three months of routine quality control testing data and the result of one primary or secondary method test must be shown to be no higher than 0.04 parts per million (ppm), and that all data must be shown to be no higher than 0.05 ppm for HWPW and 0.06 ppm for PB, MDF, and thin MDF;

WHEREAS, section 93120.3(c)(4) of the ATCM provides that the Executive Officer shall approve the application and issue an Executive Order if the evidence submitted by the applicant is sufficient to demonstrate that the applicant has met the requirements specified in section 93120.3(c)(1) of the ATCM;

WHEREAS, SierraPine Martell, California (SierraPine or the "applicant") submitted an application that we received on January 10, 2013;

WHEREAS, the original application from SierraPine specified the range in product manufacturing parameters, applicable post-press product treatments, base resin trade name(s) and base resin manufacturer(s)/supplier(s), and other ingredients added to the base resin by the applicant to manufacture NAF particleboard products;

WHEREAS, CARB was provided base resin/adhesive information specifying the base resin polymer type and minimum and maximum values of all major and any minor ingredients in the base resin on a percent weight of solids basis;

WHEREAS, the base resins/adhesive supplier, commercial name, and resin type are set forth in Confidential Attachment A;

WHEREAS, the Executive Officer found that the evidence submitted by the applicant met the criteria specified in section 93120.3 (d)(1);

WHEREAS, the original application from SierraPine was deemed complete on February 7, 2013, and SierraPine was issued Executive Order N-13-143, signed on February 11, 2013;

WHEREAS, SierraPine requested changes to Executive Order N-13-143 to add additional products on June 24, 2013;

WHEREAS, the Executive Officer found that the request was justified and did not affect the NAF manufacturer's ability to continue to comply with section 93120.4(c);

WHEREAS, the Executive Officer approved SierraPine's request to add additional products, and Executive Order N-13-143 was superseded by Executive Order N-13-143A, signed on August 6, 2013;

WHEREAS, section 93120.3(c) of the ATCM allows NAF product manufacturers to apply for re-approval by CARB by submitting an updated application;

WHEREAS, SierraPine submitted an updated application to CARB for re-approval and requested the addition of another product to their Executive Order N-13-143A on February 10, 2015;

WHEREAS, the updated application for re-approval and to add an additional product from SierraPine was deemed complete on February 23, 2015 and SierraPine was issued Executive Order N-15-143, signed on February 27, 2015;

WHEREAS, SierraPine submitted a request on January 7, 2016, and supplementary documentation to CARB to add an additional product to their Executive Order and for approval to change their name from "SierraPine, Ltd., Martell" to "Ampine, LLC – A Division of Timber Products" (Ampine);

WHEREAS, the updated application for re-approval, the request to add an additional product to their Executive Order and for approval to change their name were deemed complete on June 26, 2015, and Ampine was issued Executive Order N-15-143A, signed on February 18, 2016;

WHEREAS, Ampine submitted an updated application for re-approval and requesting to add resin suppliers and to have all products manufactured at the Ampine named as Particleboard/Composite panels to CARB on February 24, 2017;

WHEREAS, the updated application from Ampine was deemed complete on May 9, 2017, and Ampine was issued Executive Order N-17-143, signed on May 15, 2017;

WHEREAS, Ampine requested changes to Executive Order N-17-143 to add additional resin systems on June 29, 2017;

WHEREAS, the updated application to add an additional product from Ampine was deemed complete on August 21, 2017;

WHEREAS, the Executive Officer finds that the completed, updated application demonstrated the NAF manufacturer's ability to continue to comply with section 93120.3(c) of the ATCM; and

WHEREAS, the Executive Officer approved Ampine's requests for re-approval, addition of resin suppliers and to have all products manufactured name as Particleboard/Composite panels and it is appropriate that Executive Order N-17-143 be superseded by this Executive Order N-17-143A.

NOW, THEREFORE, IT IS ORDERED that Ampine is hereby approved as a NAF manufacturer of PB exempt from the requirements of section 93120.3(b) and Appendix 2 of section 93120.12 of the ATCM, provided that the following terms and conditions are met for products sold, supplied, offered for sale, or manufactured for sale in California:

1. Ampine must use the commercial resin listed and supplier listed in Section A of Confidential Attachment A of this Executive Order for the manufacture of PB products.
2. The chemical formulation of the base resin used for the manufacture of NAF composite wood products by Ampine must be within the ranges specified in Section B of Confidential Attachment A of this Executive Order.
3. As specified in Section B of Confidential Attachment A, Ampine is legally responsible for ensuring that the base resin is within the ranges specified in Section B of Confidential Attachment A of this Executive Order.
4. The application rate of the base resins used for the manufacture of NAF composite wood products by Ampine must be within the ranges specified in Section C of Confidential Attachment A of this Executive Order.
5. Other chemical components of the base resins (such as sizing wax and release wax) used for the manufacture of NAF composite wood products by Ampine must be within the ranges specified in Section D of Confidential Attachment A of this Executive Order.
6. The allowable operating parameters for press temperature and press time for the base resins used to manufacture the NAF composite wood products by Ampine must be within the ranges specified in Section E of Confidential Attachment A of this Executive Order.
7. Only the composite wood products with the product names listed in Section F of Confidential Attachment A of this Executive Order are authorized under this Executive Order.

BE IT FURTHER ORDERED that this Executive Order N-17-143A supersedes Executive Order N-17-143, which was issued on May 15, 2017.

BE IT FURTHER ORDERED that Ampine may change the resin constituent supplier listed in Section A of Confidential Attachment A if the new resin supplier supplies the same resin constituent listed in Confidential Attachment A, confirmatory emission tests are conducted and the Chief of the Risk Reduction Branch within the Transportation and Toxics Division is notified in advance of using for production.

BE IT FURTHER ORDERED that Ampine must conduct confirmatory testing for a new resin supplier by demonstrating that the results of one primary or secondary method tests for the new resin system supplier are no higher than 0.04 ppm for the NAF products authorized under this Executive Order.

BE IT FURTHER ORDERED BE IT FURTHER ORDERED that the expiration date of this Executive Order is two years from the date of issuance of Executive Order N-17-143 (i.e., May 15, 2017), and the applicant may apply for re-approval as provided in section 93120.3(c)(4) of the ATCM.

BE IT FURTHER ORDERED that the application for re-approval specified in section 93120.3(c)(4) of the ATCM, as applicable, requires the applicant to submit the results of at least one primary or secondary method tests for the NAF products listed in Confidential Attachment A based on panels or a set of panels randomly selected and tested by an CARB-approved third-party certifier, and the chemical formulation of the NAF-based resin(s). In addition, at least one primary or secondary method test must be provided for each facility which operates in accordance with this Executive Order, and the applicant must also include a current list of their resin suppliers.

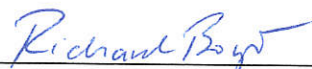
BE IT FURTHER ORDERED that section 93120.3(c)(6) of the ATCM, as applicable, specifies that if the applicant decides to change to a formaldehyde-based resin system, the applicant must notify CARB in advance of changing resin systems and must comply with the requirements of section 93120.3(b) of the ATCM for that product type.

BE IT FURTHER ORDERED that the Executive Officer may review and, for good cause, modify or revoke this Executive Order as provided in section 93120.3(c)(4) of the ATCM. The Executive Officer shall not modify or revoke this Executive Order without affording the applicant the opportunity for a hearing in accordance with the procedures specified in title 17, California Code of Regulations, section 60055.1 et seq.

BE IT FURTHER ORDERED that the applicant must maintain records in electronic or hard copy form for two years, for review by CARB upon request, as specified in section 93120.3(g) of the ATCM.

BE IT FURTHER ORDERED that the applicant must notify the Executive Officer in writing within 30 days of any change in their product manufacturing parameters or base resin manufacturer(s) or supplier(s) that constitute a modification outside the scope of their application for reduced testing under or an exemption from the requirements in section 93120.3(b) of the ATCM.

Executed at Sacramento, California this 7<sup>th</sup> day of November, 2017.

  
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Richard Boyd, Chief  
Risk Reduction Branch  
Transportation and Toxics Division