

California Environmental Protection Agency

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**ARB Approved**

**Installation, Operation and Maintenance Manual**

**For the EMCO Wheaton Retail Phase I Vapor Recovery System**

**Executive Order VR-105-A**

**Approved: October 20, 2006**

## NOTICE:

The **ARB Approved Installation, Operation and Maintenance Manual for the EMCO Wheaton Retail Phase I EVR System** describes the tools and methods required to install and maintain the EMCO Phase I EVR System. Unless specified otherwise, only technicians that are trained and certified by EMCO (i.e. EMCO Certified Technicians) are able to perform installation, maintenance or repairs of components manufactured by EMCO or the warranty will be void. A list of EMCO certified technicians can be viewed on EMCO Wheaton Retail’s website at [www.emcoretail.com](http://www.emcoretail.com).

To schedule a training class, EMCO can be contacted at the following:

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EMCO Wheaton Retail  
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It is the responsibility of each EMCO Certified Technician to be familiar with the current requirements of state, federal and local codes for installation and repair of gasoline dispensing equipment. It is also the responsibility of the EMCO Certified Technician to be aware of all necessary safety precautions and site safety requirements to assure a safe and trouble free installation.

## Summary of Guidelines for Maintenance Activities Required of the EMCO Wheaton Retail Phase I Vapor Recovery System<sup>1</sup>

<b>Component</b>	<b>Interval</b>
<p><b>Pressure/ Vacuum Vent Valve:                      Husky Model 4885, 2 inch threaded</b></p> <p>Annually inspect the P/V vent valve for foreign objects without removing the P/V vent valve from the vent pipe by using the following procedure:</p> <ol style="list-style-type: none"> <li>1. Remove the screws that hold the top cover on.</li> <li>2. Remove any debris that might be sitting inside the lower cover.</li> <li>3. Check the drain holes in the lower cover for blockage.</li> <li>4. The two (2) screens should not be removed.</li> <li>5. Reinstall the top cover and retaining screws.</li> <li>6. Tighten the screws firmly.</li> </ol>	<b>Annually</b>
<p><b>Spill Containment:                      Emco Wheaton Retail A1004EVR</b></p> <ol style="list-style-type: none"> <li>1. Quarterly verify that the inside of the A1004EVR Spill Containment bucket is free of all dirt, gravel, debris, etc. Should cleaning be required, wipe the inside wall and bottom of the A1004EVR Spill Containment bucket using soapy water and a disposable towel.</li> <li>2. After each delivery, the station operator must remove any standing gasoline from the inside of the A1004EVR Spill Containment. If the gasoline does not drain, refer to the 494118 drain valve preventive maintenance instructions.</li> </ol>	<b>Quarterly &amp; After Each Delivery</b>
<p><b>Drain Valve Assembly:                      Emco Wheaton Retail 494118</b></p> <ol style="list-style-type: none"> <li>1. Quarterly test the operation of the drain valve assembly by pulling up on the chain located inside the A1004EVR Spill Containment bucket.</li> <li>2. If gasoline does not drain when actuating the drain valve assembly perform steps (a) through (d) below.                             <ol style="list-style-type: none"> <li>a) Remove the filter from the drain valve. Using a pair of needle nose pliers, remove both cotter pins and disassemble the linkage from the top of the drain valve. Soak the filter in soapy water and use high pressure air to clean and remove all debris, replace the filter p/n 569131 only if the screen is damaged.</li> <li>b) Using the Emco Wheaton Retail p/n 493820 Drain Wrench unscrew the drain valve and remove from the bottom of the A1004EVR Spill Containment bucket. Soak the drain valve in soapy water and use high pressure air to clean and remove all debris, replace the flat gasket p/n 567108 before re-installing.</li> <li>c) To re-install the drain valve assembly, refer to installation instructions steps 3 through 5. Verify leak tightness integrity of the drain valve assembly by performing ARB test procedure TP-201.1D.</li> <li>d) If the drain valve assembly fails to pass ARB test procedure TP-201.1D, replace with new and refer to installation instructions steps 1 through 5.</li> </ol> </li> </ol>	<b>Quarterly</b>
<p><b>Dust Caps:</b></p> <p><b>Emco Wheaton Retail A0097-005      Product</b></p> <ol style="list-style-type: none"> <li>1. Annually verify that the gasket seal is installed and properly secured and is free of tears. If cap fails to comply, replace with new cap.</li> </ol>	<b>Annually</b>
<p><b>Emco Wheaton Retail A0099-X      Vapor</b>  <b>X=002, no chain or 003, with chain</b></p> <ol style="list-style-type: none"> <li>1. Annually verify that the gasket seal is installed and properly secured and is free of tears. If cap fails to comply, replace with new cap.</li> </ol>	<b>Annually</b>

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<sup>1</sup> These maintenance requirements shall not circumvent use of the manufacturer’s maintenance instructions. Maintenance contractors or owner/operators shall refer to the manufacturers complete installation and maintenance instructions found here for the EMCO Wheaton Retail System to ensure that all maintenance and torque requirements are met.

### Summary of Guidelines for Maintenance (continued)

<b>Component</b>	<b>Interval</b>
<b>Product Adapter:</b>	<b>Annually</b>
<b>Emco Wheaton Retail A0030-124S</b>	
<u>Static Torque Test:</u>	
1. Using the Emco Wheaton Retail p/n 494240 Swivel Adapter Torque Wrench, annually verify the static torque of the swivel adapter by performing ARB test procedure TP-201.1B.	
2. If the swivel adapter fails to meet the static torque test requirements, replace both o-rings with the Emco Wheaton o-ring kit p/n 494301.	
<u>Leak Tightness Integrity Test:</u>	
1. Annually verify leak tightness integrity of the swivel adapter by performing ARB test procedure TP-201.1D.	
2. If the swivel adapter fails to meet the leak tightness integrity test requirements, replace both o-rings with the Emco Wheaton o-ring kit p/n 494301 or gasket p/n 568793.	
<b>Vapor Adapter:</b>	<b>Annually</b>
<b>Emco Wheaton Retail A0076-124S</b>	
<u>Static Torque Test:</u>	
1. Using the Emco Wheaton Retail p/n 494240 Swivel Adapter Torque Wrench, annually verify the static torque of the swivel adapter by performing ARB test procedure TP-201.1B.	
2. If the swivel adapter fails to meet the static torque test requirements, replace both o-rings with the Emco Wheaton o-ring kit p/n 494301.	
<u>Leak Tightness Integrity Test:</u>	
1. Annually verify leak tightness integrity of the swivel adapter by performing ARB test procedure TP-201.3.	
2. If the swivel adapter fails to meet the leak tightness integrity test requirements, replace both o-rings with the Emco Wheaton o-ring kit p/n 494301 or gasket p/n 568793.	
<b>Extractor Assembly:</b>	<b>None Required</b>
<b>Emco Wheaton Retail A0079-X</b>	
<b>X=043, 044, 050, 051, 052, 150 or 152</b>	
1. No preventive maintenance is required for this product.	
<b>Riser Seal:</b>	<b>Annually</b>
<b>Emco Wheaton Retail 494096</b>	
1. Annually verify leak tightness integrity of the riser seal by performing ARB test procedure TP-201.1D.	
2. If the riser seal fails to meet the leak tightness integrity test requirements, replace the bottom o-ring with the Emco Wheaton o-ring kit p/n 494242.	
<b>Drop Tube Overfill Prevention Device:</b>	<b>Annually</b>
<b>Emco Wheaton Retail A1100EVR</b>	
1. Annually, conduct a visual inspection of the flapper valve assembly located inside the A1100EVR Overfill Prevention Valve. Begin by removing the spill containment lid and fill adapter cap, looking down over the fill opening, verify that the flapper valve assembly is open and free of any foreign objects that can block or restrict the flow of gasoline into the underground storage tank during a fuel delivery.	
2. Annually, verify leak tightness integrity of the A1100EVR Overfill Prevention Valve by performing ARB test procedure TP-201.1D.	
<b>Tank Gauge Port Components:</b>	
<b>Emco Wheaton Retail A0097-010      Cap</b>	<b>Annually</b>
1. Annually verify that the gasket seal is installed and properly secured and is free of tears. If cap fails to comply, replace with new cap.	
<b>Emco Wheaton Retail A0030-014      Adapter</b>	<b>Annually</b>
<u>Leak Tightness Integrity Test:</u>	
1. Annually verify leak tightness integrity of the probe adapter by performing ARB test procedure TP-201.3.	
2. If the probe adapter fails to meet the leak tightness integrity test requirements, replace the gasket p/n 568793.	

### Summary of Component Torque Values of the EMCO Wheaton Retail Phase I Vapor Recovery System

Component	Tool Required	Torque Value
Pressure/ Vacuum Vent Valve: Husky Model 4885, 2 inch threaded	Standard wrench and socket	20 to 50 ft.-lbs.
Spill Containment: Emco Wheaton Retail A1004EVR	Emco Wheaton Retail P/N 494241 Spill Containment Wrench	100 to 150 ft.-lbs.
Drain Valve Assembly: Emco Wheaton Retail 494118	Emco Wheaton Retail P/N 493820 Drain Wrench	13 to 15 ft.-lbs.
Dust Caps: Emco Wheaton Retail A0097-005 Emco Wheaton Retail A0099-X X=002, no chain or 003, with chain	Product Vapor None Required None Required	None Required None Required
Product Adapter: Emco Wheaton Retail A0030-124S Base Set Screws (part of A0030-124S)	Emco Wheaton Retail P/N A0081-001C Adapter Wrench Standard wrench and socket	60 to 75 ft.-lbs. 20 in-lbs.
Vapor Adapter: Emco Wheaton Retail A0076-124S Base Set Screws (part of A0076-124S)	Emco Wheaton Retail P/N A0081-001C Adapter Wrench Standard wrench and socket	60 to 75 ft.-lbs. 20 in-lbs.
Extractor Assembly: Emco Wheaton Retail A0079-X X=043, 044, 050, 051, 052, 150 or 152	Standard chain wrench with a ½ inch off-set.	100 to 150 ft.-lbs.
Riser Seal: Emco Wheaton Retail 494096 Center Insert (part of 494096)	Emco Wheaton Retail P/N A0081-001C Adapter Wrench Emco Wheaton Retail P/N 494120 Riser Seal Wrench	80 ft.-lbs. 35 to 45 ft.-lbs.
Drop Tube Overfill Prevention Device: Emco Wheaton Retail A1100EVR	None Required	None Required
Tank Gauge Port Components: Emco Wheaton Retail A0097-010 Emco Wheaton Retail A0030-014	Cap Adapter None Required Emco Wheaton Retail P/N A0081-001C Adapter Wrench	None Required 60 to 75 ft.-lbs.
Base Set Screws (part of A0030-014)	Standard wrench and socket	20 in-lbs.

### Phase I EVR Equipment Installation Checklist for Installing Products per ARB Executive Order VR-105-A

Date: \_\_\_\_\_ Signature: \_\_\_\_\_

Site Location and Name:	Installing Contractor:
Street Address:	Business Address:
City/ State:	City/ State:
Contact/ Phone:	Contact/ Phone:
Installing Technician ( <i>name</i> ):	Technician Certification Number:

Tank Number: \_\_\_\_\_ Product Grade: \_\_\_\_\_ Capacity: (Gal) \_\_\_\_\_

Tank Number: \_\_\_\_\_ Product Grade: \_\_\_\_\_ Capacity: (Gal) \_\_\_\_\_

Tank Number: \_\_\_\_\_ Product Grade: \_\_\_\_\_ Capacity: (Gal) \_\_\_\_\_

Tank Number: \_\_\_\_\_ Product Grade: \_\_\_\_\_ Capacity: (Gal) \_\_\_\_\_

**Note:** Because this checklist serves a dual purpose as an installation and retrofit checklist, there are some items that will be non-applicable (e.g. cutter riser pipe). The technician should note “**N/A**” for Non-Applicable in the “Yes/ No” box.

Yes/No	Initials	
		1. Is all of the installed equipment for Phase I EVR listed in ARB Executive Order (E.O.) VR-105-A? <b>Note: All Phase I EVR installed equipment must be listed in E.O. VR-105-A.</b>
		2. A1004EVR Spill Containment
		2.a. Before installing the fill and vapor spill containment buckets verify that the 4 inch diameter riser pipes have been properly sized and threads cut to either NPT or BSP standards.
		2.b. Before installing the fill and vapor spill containment buckets verify that the top edges of the 4 inch diameter riser pipes have been filed flat and square with threads free of all debris to insure a proper sealing surface.
		2.c. Use a non-hardening, gasoline resistant pipe thread seal compound, manually install the fill and vapor spill containment buckets on to the 4 inch diameter riser pipes and torqued between 100 ft-lbs and 150 ft-lbs.
		3. A1100EVR Overfill Prevention Valve (OPV)

### Phase I EVR Equipment Installation Checklist (continued)

Yes/No	Initials	
		3.a. Has the A1100EVR OPV been properly sized for the required tank burial depth and tank riser pipe length?
		3.b. Has the A1100EVR collar and lower drop tube been properly assembled?
		3.c. Once completely assembled, has the A1100EVR OPV sealant cured for a minimum of 24 hours before installing into the underground storage tank (UST)?
		A1100EVR OPV Sealant Applied                      Date: _____ Time: _____
		A1100EVR OPV Installed into UST                      Date: _____ Time: _____
		3.d. Once completely assembled, has the A1100EVR OPV passed the leak tightness integrity test (maximum pressure of 2 inches of water column, not to exceed the allowable leakrate of 0.17 CFH) before installing into the underground storage tank?
		3.e. <b>IMPORTANT: Do not apply a 45 degree miter cut to the very bottom of the lower drop tube.</b>
		3.f. Before installing the A1100EVR OPV into the tank fill riser pipe, verify that the sealing O-ring is installed and properly secured.
		4. 494096 Riser Seal
		4.a. Before installing the 494096 Riser Seal into the fill side spill containment bucket, verify that the sealing O-ring is installed and properly secured. Torque to 80 ft-lbs.
		4.b. Has the center insert of the 494096 Riser Seal been manually installed and torqued between 35 ft-lbs and 45 ft-lbs?
		5. A0030-124S Product and A0076-124S Vapor Rotatable Adapters
		5.a. Before installing the A0076-124S Vapor Rotatable Adapter, verify that the top edge of the top containment nipple has been filed flat and square with threads free of all debris to insure a proper sealing surface.
		5.b. Before installing the A0030-124S Product and A0076-124S Vapor Rotatable Adapters onto the fill and vapor spill containment buckets, verify that the flat gaskets are installed and properly secured. Torque between 60 ft-lbs and 75 ft-lbs.
		5.c. <b>IMPORTANT: Do not use pipe thread sealant compound when installing the rotatable adapters.</b>
		5.d. Have the A0030-124S Product and A0076-124S Vapor Rotatable Adapter set screws been installed with lock-tite model #222MS and torqued to 20 in-lbs?

### Phase I EVR Equipment Installation Checklist (continued)

Yes/No	Initials	6.	A0097-005 Product and A0099-002, 003 Vapor Dust Caps
Yes/No	Initials	6.a.	Before installing the A0097-005 Product and A0099-002, 003 Vapor Dust Caps onto the appropriate rotatable adapters, verify that the gasket seals are installed and properly secured and are free of tears. If cap fail to comply, replace with new cap.
Yes/No	Initials	7.	A0030-014 ATG Probe Adapter
Yes/No	Initials	7.a.	Before installing the A0030-014 ATG Probe Adapter, verify that the top edge of the tank riser pipe has been filed flat and square with threads free of all debris to insure a proper sealing surface.
Yes/No	Initials	7.b.	Before installing the A0030-014 ATG Probe Adapter onto the tank riser pipe, verify that the flat gasket is installed and properly secured. Torque between 60 ft-lbs and 75 ft-lbs.
Yes/No	Initials	7.c.	<b>IMPORTANT: Do not use pipe thread sealant compound when installing the ATG probe adapter.</b>
Yes/No	Initials	7.d.	Has the A0030-014 ATG Probe Adapter set screws been installed with lock-tite model #222MS and torqued to 20 in-lbs?
Yes/No	Initials	8.	A0097-010 ATG Probe Adapter Cap
Yes/No	Initials	8.a.	Before installing the A0097-010 ATG Probe Adapter Cap onto the appropriate ATG probe adapter, verify that the gasket seal is installed and properly secured and is free of tears. If cap fails to comply, replace with new cap.
Yes/No	Initials	8.b.	Has the ATG probe signal cable been properly installed and secured by manually tightening the leak tight connector nut?
Yes/No	Initials	9.	A0079 Extractor Assembly
Yes/No	Initials	9.a.	Has the A0079 Extractor Assembly been manually installed onto the tank bung collar using a non-hardening, gasoline resistant pipe thread seal compound and torqued between 100 ft-lbs and 150 ft-lbs?
Yes/No	Initials	10.	4885 Husky Pressure/ Vacuum Vent Valve
Yes/No	Initials	10.a.	Has the 4885 Husky Pressure/ Vacuum Vent Valve been installed on the top of each gasoline vent pipe and/ or manifold for a maximum total of three per Gasoline Dispensing Facility (GDF)?
Yes/No	Initials	10.b.	Has each 4885 Husky Pressure/ Vacuum Vent Valve been manually installed using a non-hardening, gasoline resistant pipe thread seal compound and torqued between 20 ft-lbs and 50 ft-lbs?

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Figure A-1

Typical Product Side Installation of a Multi-port Configuration  
Of the EMCO Wheaton Retail System

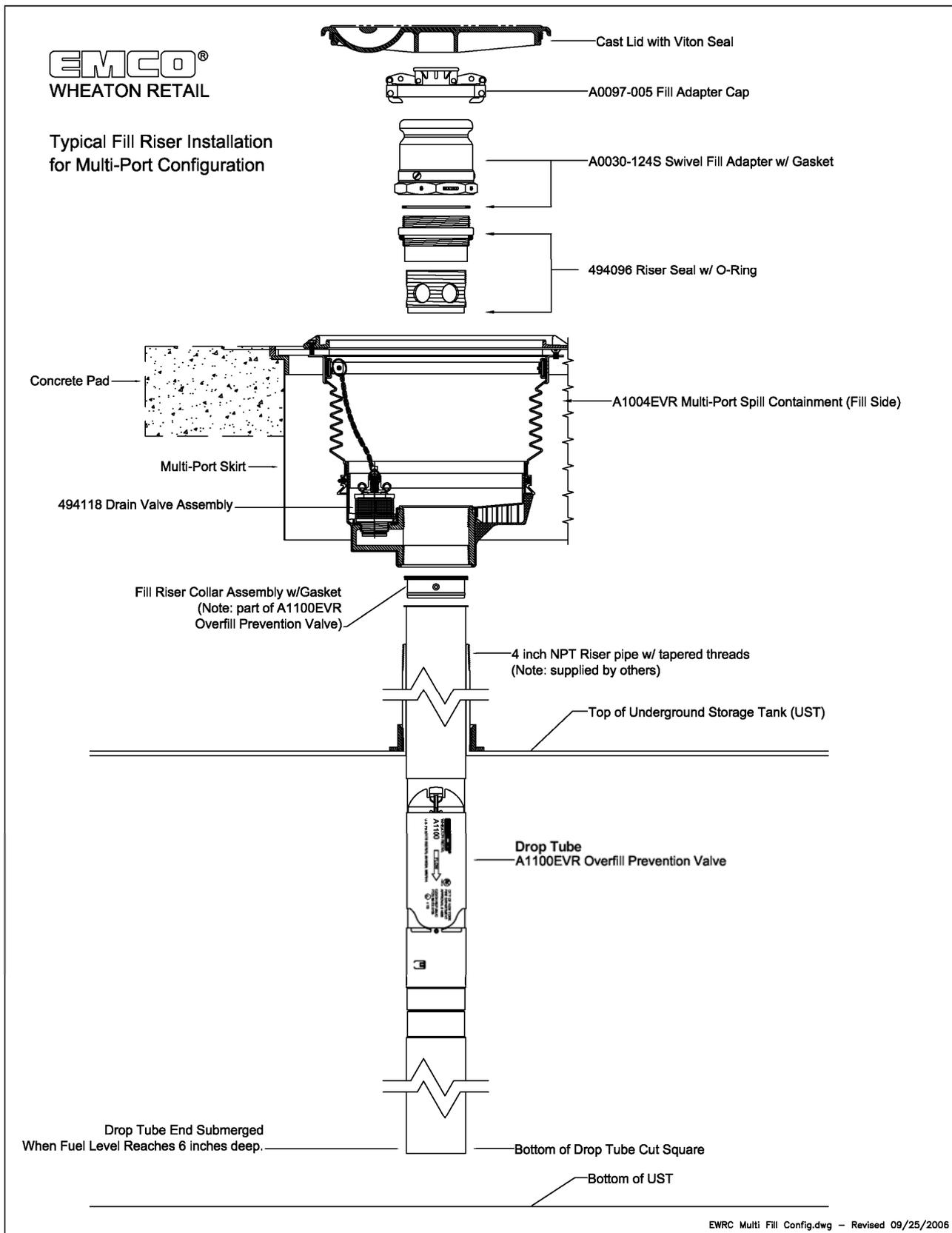


Figure A-2

Typical Vapor Side Installation of a Multi-port Configuration  
Of the EMCO Wheaton Retail System

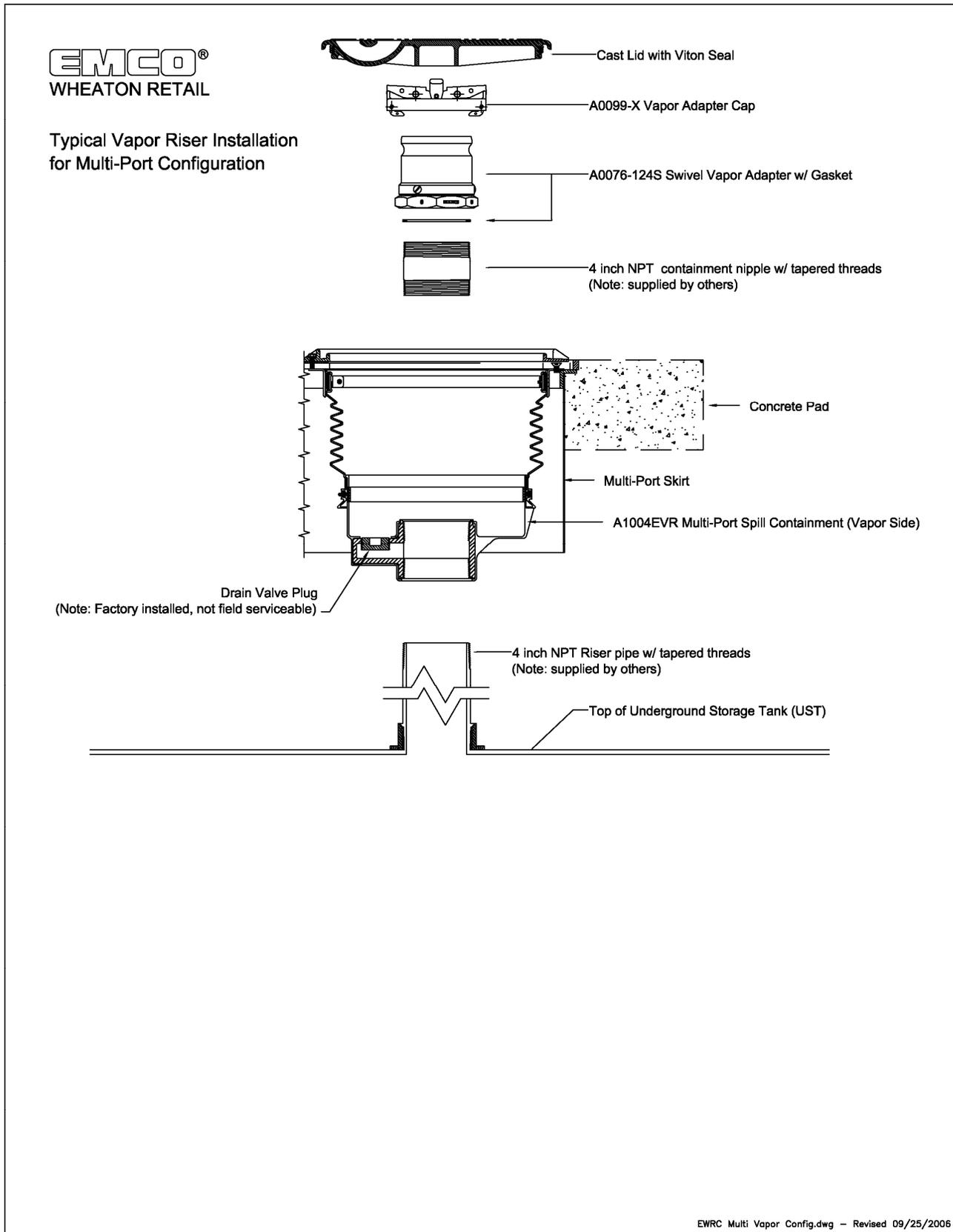


Figure A-3

Typical Product Side Installation of a Direct Burial Configuration  
Of the EMCO Wheaton Retail System

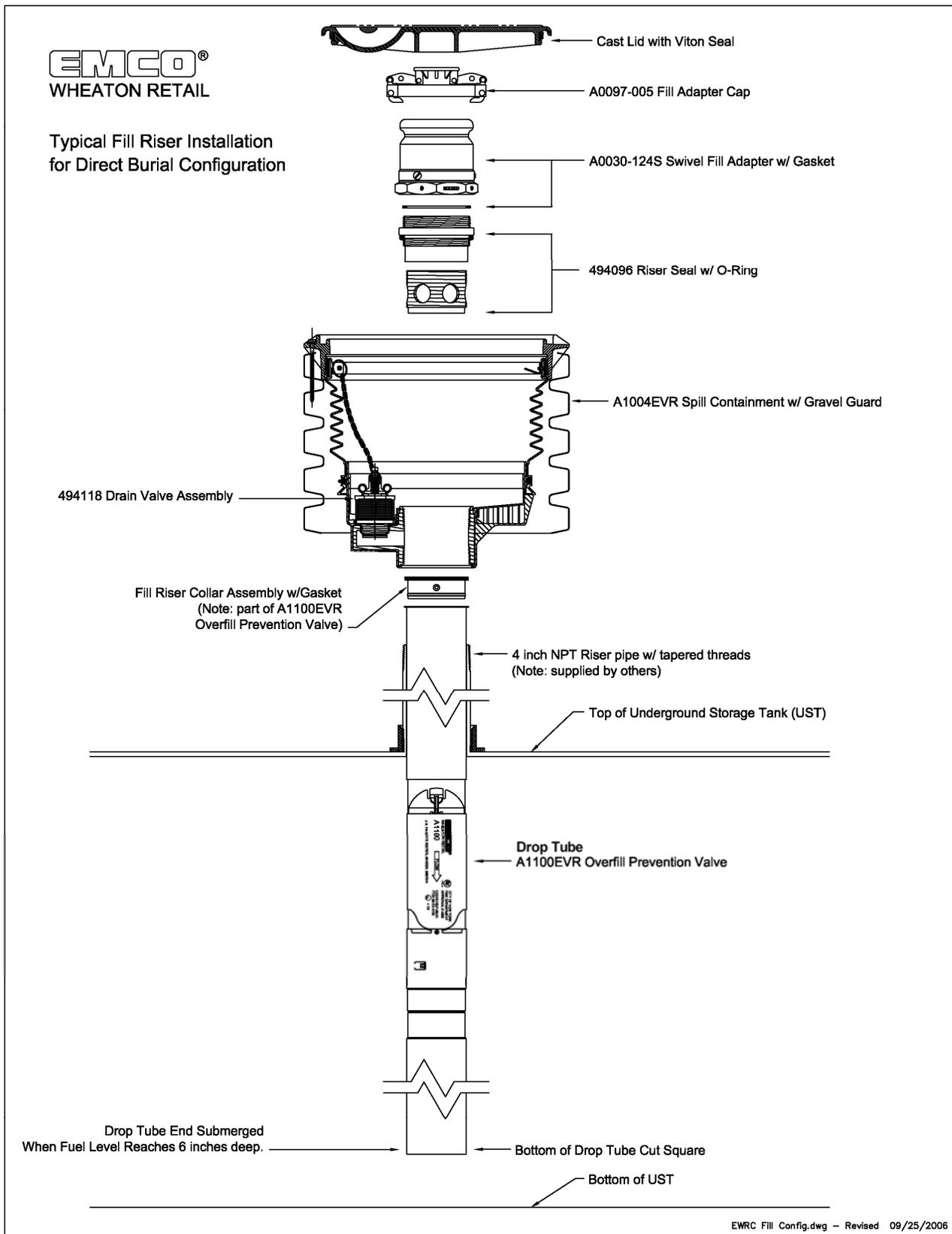
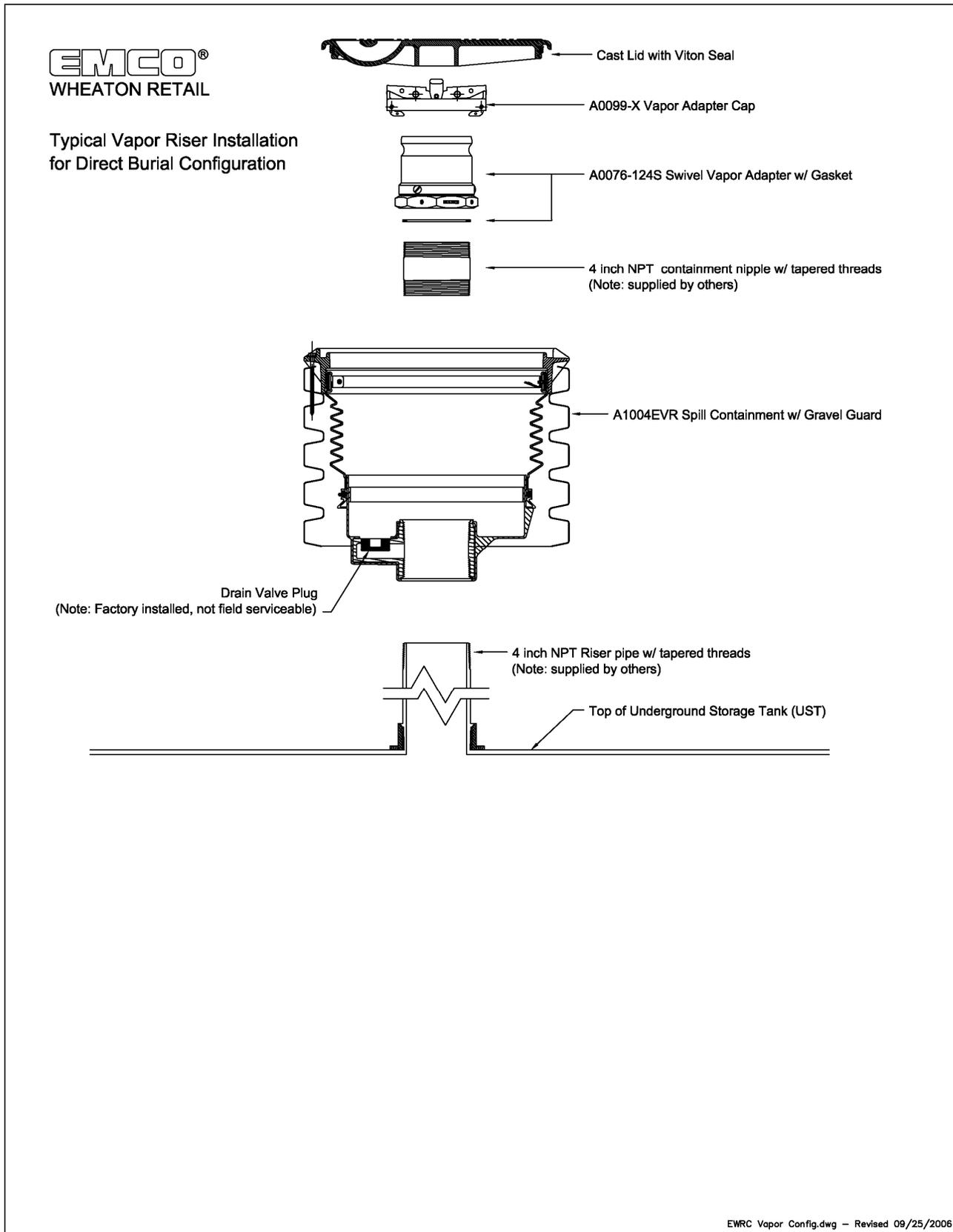


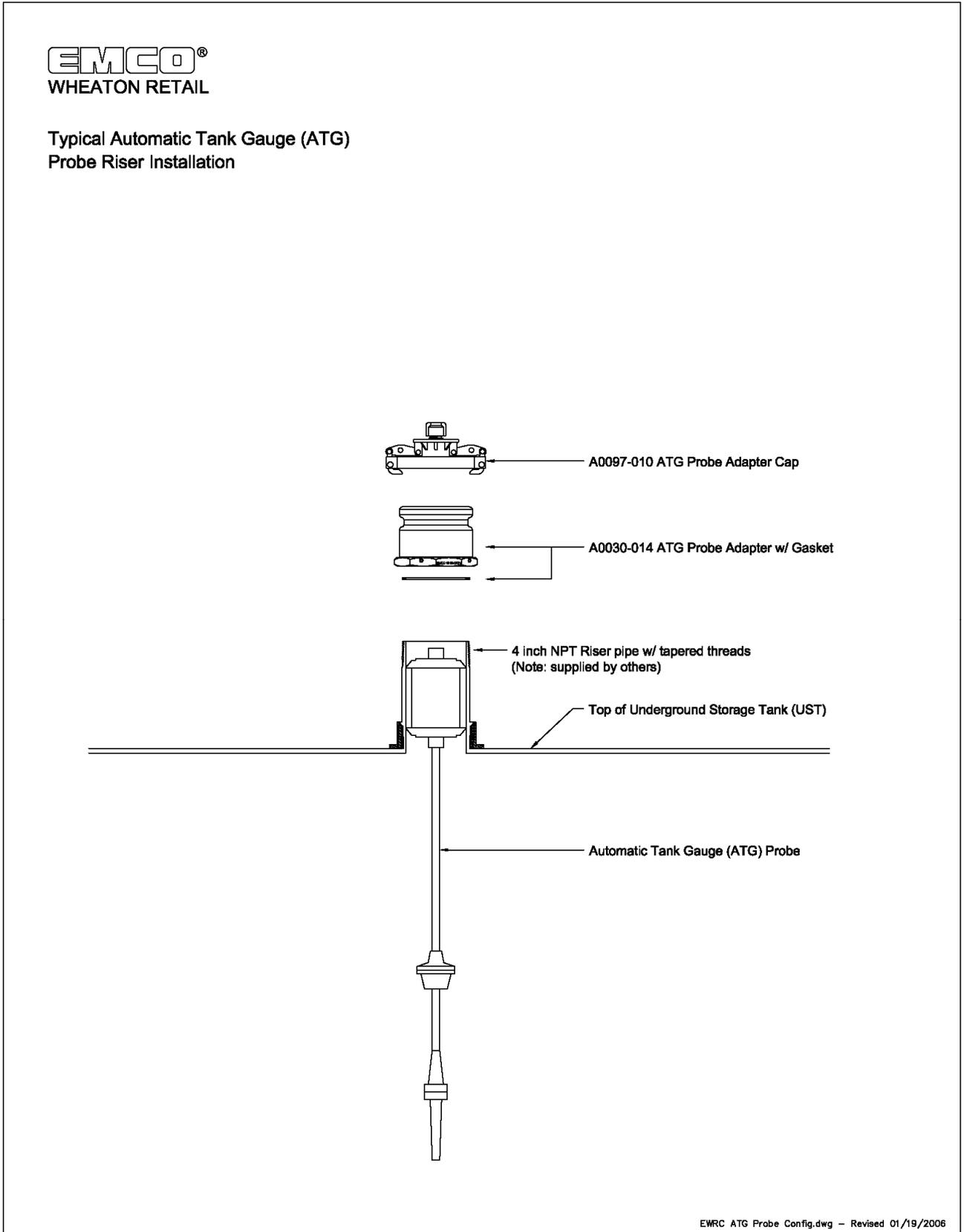
Figure A-4

Typical Vapor Side Installation of a Direct Burial Configuration  
Of the EMCO Wheaton Retail System



**Figure A-5**

**Typical Automatic Tank Gauge Probe Riser Installation  
Of the EMCO Wheaton Retail System**

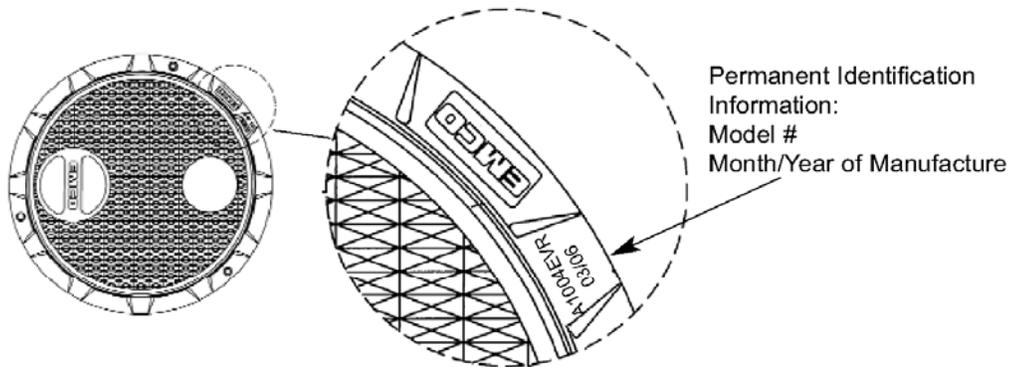


**Figure B-1**

**Installation Instructions for Multi-port Containment Assembly**

**EMCO**®  
WHEATON RETAIL

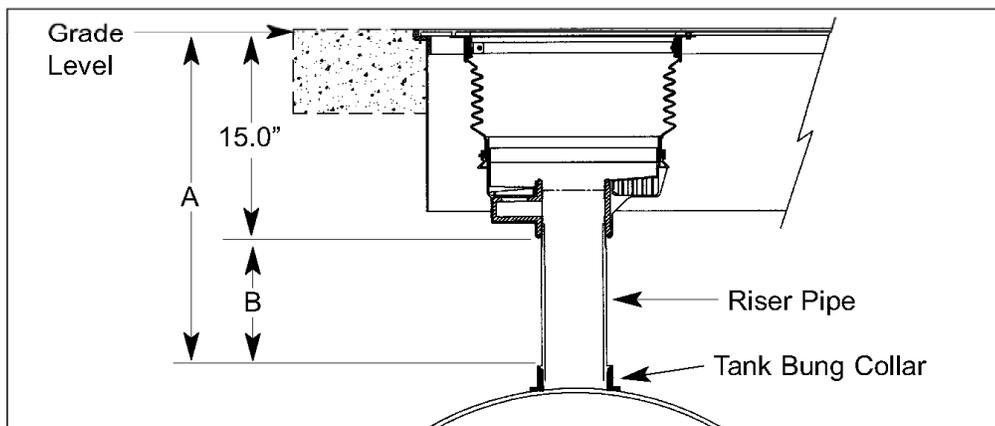
**A1004EVR**  
SPILL CONTAINMENT  
MULTI-PORT APPLICATION



**INSTALLATION INSTRUCTIONS**

The A1004EVR Spill Containment will accommodate movement during installation. Three spacer bars (p/n 567550) are located around the interior of the A1004EVR Spill Containment bucket to stabilize the unit during installation. These spacer bars are factory installed and must be removed after the concrete has set and/ or the installation has been completed.

**Sizing the Riser Pipe**



1. Find measurement A, the distance between grade level to the top of the tank bung collar.
2. The A1004EVR Spill Containment height is 15.0 inches when the spacer bars are mounted in place. Find measurement B, by subtracting the A1004EVR Spill Containment height from measurement A plus 2.0 inches.

Example: Measurement B equals Measurement A minus 15.0 inches plus 2.0 inches.

3. After properly sizing the 4-inch diameter riser pipe, cut threads to either NPT or BSP standards. Use a non-hardening, gasoline resistant pipe thread seal compound, and fasten the 4-inch diameter riser pipe to the tank bung collar.

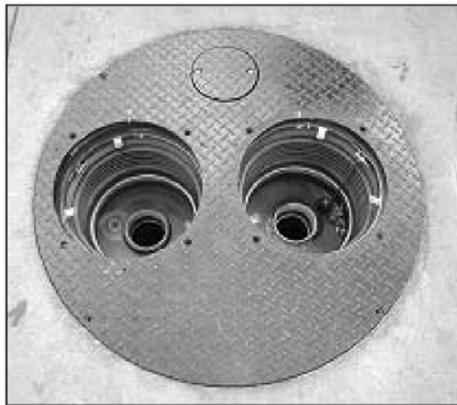
**IMPORTANT: Do not use hacksaw to cut riser pipe.**

### Figure B-1 (continued)

#### Installation Example

1. The tank burial is 36 inches from grade level to the top of the tank bung collar. Measurement A equals 36 inches.
2. The A1004EVR Spill Containment height is 15.0 inches. Subtract this amount from measurement A, 36 inches, plus 2 inches.
3. The 4-inch diameter riser pipe length is measurement B, 23.0 inches.

#### Spill Containment To Riser Pipe



1. Before installing the A1004EVR Spill Containment, the top edge of the riser pipe must be filed flat and square, with threads free of all debris to insure a proper sealing surface between the riser pipe and base of the A1004EVR Spill Containment.
2. Apply a non-hardening, gasoline resistant pipe thread seal compound to the threads of the riser pipe. Manually tighten the A1004EVR Spill Containment onto the riser pipe to

avoid cross threading. Using the Emco Wheaton Retail p/n 494241 Spill Containment Wrench, torque the A1004EVR Spill Containment between 100 ft-lbs. and 150 ft-lbs.

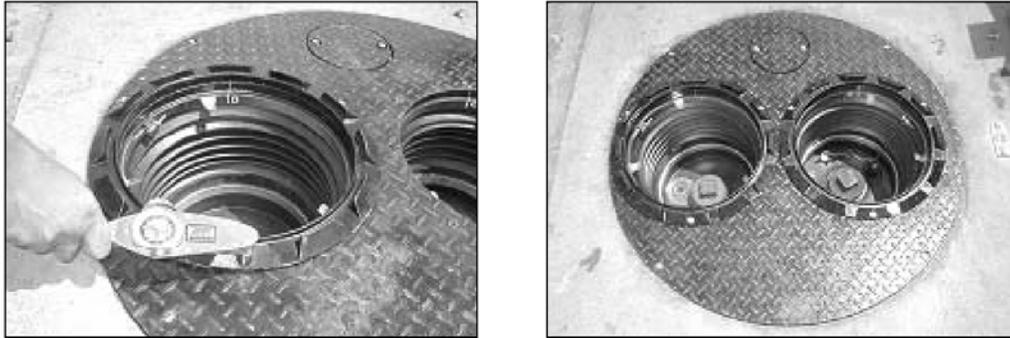


3. Fasten the manhole lid to the manhole rim. Manually install the factory supplied 5/16 hex bolts to avoid cross threading and torque between 9 ft-lbs. and 11 ft-lbs.



4. Fasten the A1004EVR Spill Containment buckets (fill and vapor) to the bottom of the manhole lid. Manually install the factory supplied 5/16 Allen hex bolts to avoid cross threading and torque between 9 ft-lbs. and 11 ft-lbs.

**Figure B-1 (continued)**



5. Fasten the A1004EVR Spill Containment rings (fill and vapor) to the top of the manhole lid. Manually install the factory supplied 5/16 hex bolts to avoid cross threading and torque between 9 ft-lbs. and 11 ft-lbs.

**Spill Containment with Overfill Prevention Valve,  
Riser Seal, Swivel Fill Adapter and Fill Adapter Cap**

1. When installing the A1004EVR Spill Containment with an Emco Wheaton Retail Overfill Prevention Valve, please refer to the A1100EVR installation instructions.
2. When installing the A1004EVR Spill Containment with an Emco Wheaton Retail Riser Seal, please refer to the 494096 installation instructions.
3. When installing the A1004EVR Spill Containment with an Emco Wheaton Retail Swivel Fill Adapter, please refer to the A0030-124S installation instructions.
4. When installing the A1004EVR Spill Containment with an Emco Wheaton Retail Fill Adapter Cap, please refer to the A0097-005 installation instructions.

**Spill Containment with Swivel Vapor Adapter and Vapor Adapter Cap**

1. When installing the A1004EVR Spill Containment with an Emco Wheaton Retail Swivel Vapor Adapter, please refer to the A0076-124S installation instructions.
2. When installing the A1004EVR Spill Containment with an Emco Wheaton Retail Vapor Adapter Cap, please refer to the A0099-002, -003 installation instructions.

**Backfill and Finish**

1. Complete back filling around the A1004EVR Spill Containment manhole to the depth required for a concrete pad.
2. Concrete must completely fill around the A1004EVR Spill Containment manhole rim and skirting to insure proper anchoring.
3. Carefully remove the three spacer bars from the inside of the A1004EVR Spill Containment.
4. Clean and remove all debris from the inside of the A1004EVR Spill Containment bucket, drain valve and filter assembly.
5. Paint the A1004EVR Spill Containment rim and lid to the desired fuel grade color code.

## Figure B-1 (continued)

### PREVENTIVE MAINTENANCE

1. Quarterly verify that the inside of the A1004EVR Spill Containment bucket is free of all dirt, gravel, debris, etc. Should cleaning be required, wipe the inside wall and bottom of the A1004EVR Spill Containment bucket using soapy water and a disposable towel.
2. After each delivery, the station operator must remove any standing gasoline from the inside of the A1004EVR Spill Containment. If gasoline does not drain, refer to the #494118 drain valve preventive maintenance instructions.

### PERFORMANCE SPECIFICATIONS

This component was factory tested to, and met, the following specifications.

1. TP-201.1D - Complies with the allowable maximum leakrate of 0.17 CFH @ 2.00 inches of water.

**IMPORTANT: Leave these installation instructions with the station owner and/or operator.**

#### WARRANTY POLICY

Emco Wheaton Retail Corporation products are warranted to be free from defects in material and workmanship under normal use and service for a period of twelve (12) months from the date of manufacture.

Emco Wheaton Retail Corporation shall, at its option, repair or replace that part which proves to be defective. This warranty is void unless the original purchaser returns the claimed defective item to Emco Wheaton Retail Corporation for inspection to determine whether the claimed defect is covered by this warranty.

The exclusive and sole remedy under this warranty is repair or replacement of the defective part. Emco is not responsible for claims for damage caused by improper installation or maintenance; corrosive fluids; misuse of the product or use the product for other than its intended purpose; or accident, acts of God, or natural phenomena. Emco will not pay for labor or related expenses, nor shall Emco be liable for any incidental, consequential or exemplary damages. This warranty is void if the Emco Wheaton Retail Corporation product has been previously repaired with parts not approved by Emco Wheaton Retail Corporation.

Emco Wheaton Retail Corporation warrants the workmanship and materials to be free of defects and will comply with the performance standards of California ARB CP-201 for a period of one (1) year from the date of installation or fourteen months from the date of shipment from Emco Wheaton Retail Corporation.

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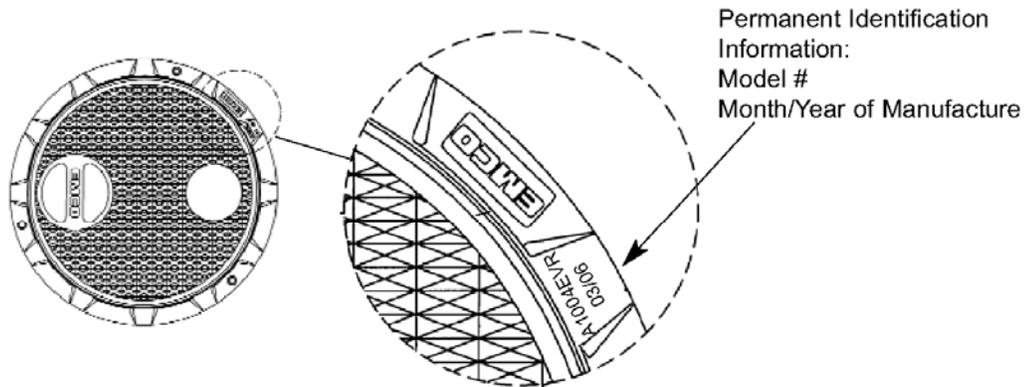
p/n 569263  
06/06, Rev. D

Figure B-2

Installation Instructions for Direct Burial Containment Assembly

**EMCO**®  
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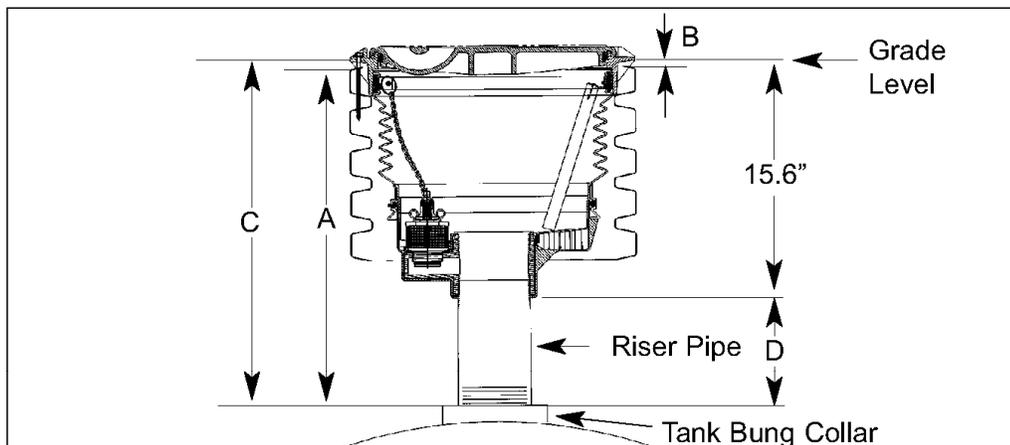
**A1004EVR**  
SPILL CONTAINMENT  
DIRECT BURIAL APPLICATION



**INSTALLATION INSTRUCTIONS**

The A1004EVR Spill Containment will accommodate movement during installation. Three spacer bars (p/n 567550) are located around the interior of the A1004EVR Spill Containment bucket to stabilize the unit during installation. These spacer bars are factory installed and must be removed after the concrete has set and/ or the installation has been completed.

**Sizing the Riser Pipe**



1. Find measurement A, the distance between grade level to the top of the tank bung collar.
2. Find measurement C by adding measurement A to measurement B, the crown height.

Example: Measurement C equals Measurement A, plus Measurement B, the crown height.

**IMPORTANT: Crown height must be a minimum of 1 inch for proper water run-off.**

### Figure B-2 (continued)

3. The A1004EVR Spill Containment height is 15.6 inches when the spacer bars are mounted in place. Find measurement D, by subtracting the A1004EVR Spill Containment height from measurement C plus 2.0 inches.

Example: Measurement D equals Measurement C, minus 15.6 inches plus 2.0 inches.

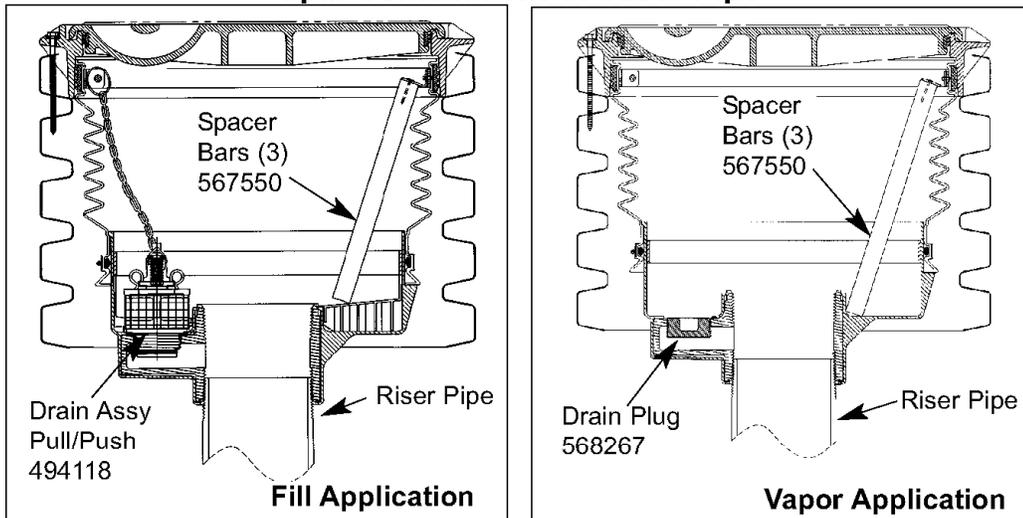
4. After properly sizing the 4-inch diameter riser pipe, cut threads to either NPT or BSP standards. Use a non-hardening, gasoline resistant pipe thread seal compound fasten the 4-inch diameter riser pipe to the tank bung collar.

**IMPORTANT: Do not use hacksaw to cut riser pipe.**

#### Installation Example

1. The tank burial is 36 inches from grade level to the top of the tank bung collar. Measurement A equals 36 inches.
2. The site installation requires a 1-inch crown height for proper water run-off. Measurement B is 1 inch. Add measurement A, 36 inches, to measurement B, 1 inch, equals measurement C, 37 inches.
3. The A1004EVR Spill Containment height is 15.6 inches. Subtract this amount from measurement C, 37 inches, plus 2 inches.
4. The 4-inch diameter riser pipe length is measurement D, 23.4 inches.

#### Spill Containment To Riser Pipe



1. Before installing the A1004EVR Spill Containment, the top edge of the riser pipe must be filed flat and square, with threads free of all debris to insure a proper sealing surface between the riser pipe and base of the 1004EVR Spill Containment.
2. Apply a non-hardening, gasoline resistant pipe thread seal compound to the threads of the riser pipe. Manually tighten the A1004EVR Spill Containment onto the riser pipe to avoid cross threading. Using the Emco Wheaton Retail p/n 494241 Spill Containment Wrench, torque the A1004EVR Spill Containment between 100 ft-lbs. and 150 ft-lbs.

## Figure B-2 (continued)

### **Spill Containment with Overfill Prevention Valve, Riser Seal, Swivel Fill Adapter and Fill Adapter Cap**

1. When installing the A1004EVR Spill Containment with an Emco Wheaton Retail Overfill Prevention Valve, please refer to the A1100EVR installation instructions.
2. When installing the A1004EVR Spill Containment with an Emco Wheaton Retail Riser Seal, please refer to the 494096 installation instructions.
3. When installing the A1004EVR Spill Containment with an Emco Wheaton Retail Swivel Fill Adapter, please refer to the A0030-124S installation instructions.
4. When installing the A1004EVR Spill Containment with an Emco Wheaton Retail Fill Adapter Cap, please refer to the A0097-005 installation instructions.

### **Spill Containment with Swivel Vapor Adapter and Vapor Adapter Cap**

1. When installing the A1004EVR Spill Containment with an Emco Wheaton Retail Swivel Vapor Adapter, please refer to the A0076-124S installation instructions.
2. When installing the A1004EVR Spill Containment with an Emco Wheaton Retail Vapor Adapter Cap, please refer to the A0099-002, -003 installation instructions.

### **Backfill and Finish**

1. Complete back filling over tank and around the A1004EVR Spill Containment to the depth required for a concrete pad.
2. Concrete must completely fill around and under the A1004EVR Spill Containment rim to insure proper anchoring.
3. Before the concrete has set, carefully remove the excess concrete from the inside of the A1004EVR Spill Containment bucket, rim and water run-off channels.

**IMPORTANT: Crown height must be a minimum of 1 inch for proper water run-off.**

4. Once the concrete has set, carefully remove the three spacer bars from the inside of the A1004EVR Spill Containment.
5. Clean and remove all debris from the inside of the A1004EVR Spill Containment bucket, drain valve and filter assembly.
6. Paint the A1004EVR Spill Containment rim and lid to the desired fuel grade color code.

## Figure B-2 (continued)

### PREVENTIVE MAINTENANCE

1. Quarterly verify that the inside of the A1004EVR Spill Containment bucket is free of all dirt, gravel, debris, etc. Should cleaning be required, wipe the inside wall and bottom of the A1004EVR Spill Containment bucket using soapy water and a disposable towel.
2. After each delivery, the station operator must remove any standing gasoline from the inside of the A1004EVR Spill Containment. If gasoline does not drain, refer to the #494118 drain valve preventive maintenance instructions.

### PERFORMANCE SPECIFICATIONS

This component was factory tested to, and met, the following specifications.

1. TP-201.1D - Complies with the allowable maximum leakrate of 0.17 CFH @ 2.00 inches of water.

**IMPORTANT: Leave these installation instructions with the station owner and/or operator.**

#### WARRANTY POLICY

Emco Wheaton Retail Corporation products are warranted to be free from defects in material and workmanship under normal use and service for a period of twelve (12) months from the date of manufacture. Emco Wheaton Retail Corporation shall, at its option, repair or replace that part which proves to be defective. This warranty is void unless the original purchaser returns the claimed defective item to Emco Wheaton Retail Corporation for inspection to determine whether the claimed defect is covered by this warranty. The exclusive and sole remedy under this warranty is repair or replacement of the defective part. Emco is not responsible for claims for damage caused by improper installation or maintenance; corrosive fluids; misuse of the product or use the product for other than its intended purpose; or accident, acts of God, or natural phenomena. Emco will not pay for labor or related expenses, nor shall Emco be liable for any incidental, consequential or exemplary damages. This warranty is void if the Emco Wheaton Retail Corporation product has been previously repaired with parts not approved by Emco Wheaton Retail Corporation. Emco Wheaton Retail Corporation warrants the workmanship and materials to be free of defects and will comply with the performance standards of California ARB CP-201 for a period of one (1) year from the date of installation or fourteen months from the date of shipment from Emco Wheaton Retail Corporation.

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p/n 569262  
06/06, Rev. D

**Figure C-1**

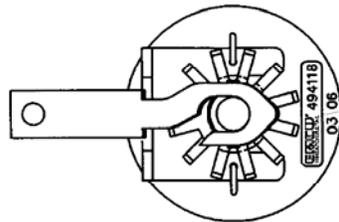
**Installation Instructions for Drain Valve**

**EMCO®**  
**WHEATON RETAIL**

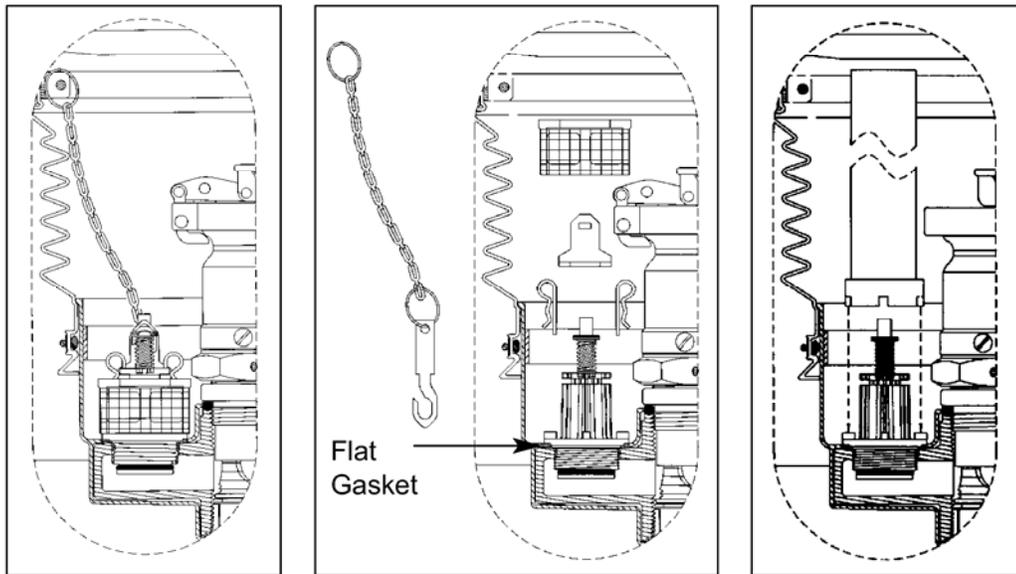
**494118**  
Drain Valve Kit A1004EVR

*Replaces drain valves used on A1004EVR Spill Containment*

**INSTALLATION INSTRUCTIONS**



Permanent Identification Information:  
Model #  
Month/Year of Manufacture



1. Begin by removing the lid from the A1004EVR Spill Containment. Using a pair of needle nose pliers, remove both cotter pins and disassemble the linkage from the top of the drain valve assembly.
2. Carefully remove the filter from the top of the drain valve assembly. Using the Emco Wheaton Retail p/n 493820 Drain Wrench, remove the drain valve assembly from the bottom of the A1004EVR Spill Containment.
3. Before installing the new drain valve assembly into the A1004EVR Spill Containment, clean and remove all dirt, gravel, debris, etc. from the bottom. Verify that the flat gasket is installed and properly secured.
4. Manually tighten the new drain valve assembly to avoid cross threading. Using the Emco Wheaton Retail p/n 493820 Drain Wrench, torque between 13 ft-lbs and 15 ft-lbs.

**IMPORTANT: Do not use pipe thread sealant compound when installing the drain valve assembly.**

5. Carefully re-install the filter assembly along with the linkage and both cotter pins. Verify that the drain valve opens and closes when pulling up on the chain.

### Figure C-1 (continued)

## PREVENTIVE MAINTENANCE

1. Quarterly test the operation of the drain valve assembly by pulling up on the chain located inside the A1004EVR Spill Containment bucket.
2. If gasoline does not drain when actuating the drain valve assembly perform steps (a) through (d) below.
  - a) Remove the filter from the drain valve. Using a pair of needle nose pliers, remove both cotter pins and disassemble the linkage from the top of the drain valve. Soak the filter in soapy water and use high pressure air to clean and remove all debris, replace the filter p/n 569131 only if the screen is damaged.
  - b) Using the Emco Wheaton Retail p/n 493820 Drain Wrench unscrew the drain valve and remove from the bottom of the A1004EVR Spill Containment bucket. Soak the drain valve in soapy water and use high pressure air to clean and remove all debris, replace the flat gasket p/n 567108 before re-installing.
  - c) To re-install the drain valve assembly, refer to installation instructions steps 3 through 5. Verify leak tightness integrity of the drain valve assembly by performing ARB test procedure TP-201.1D.
  - d) If the drain valve assembly fails to pass ARB test procedure TP-201.1D, replace with new and refer to installation instructions steps 1 through 5.

## PERFORMANCE SPECIFICATIONS

This component was factory tested to, and met, the following specifications.

1. TP-201.1D - Complies with the maximum leakrate of 0.17 CFH @ 2.00 inches of water.

**IMPORTANT: Leave these installation instructions with the station owner and/or operator.**

### WARRANTY POLICY

Emco Wheaton Retail Corporation products are warranted to be free from defects in material and workmanship under normal use and service for a period of twelve (12) months from the date of manufacture. Emco Wheaton Retail Corporation shall, at its option, repair or replace that part which proves to be defective. This warranty is void unless the original purchaser returns the claimed defective item to Emco Wheaton Retail Corporation for inspection to determine whether the claimed defect is covered by this warranty. The exclusive and sole remedy under this warranty is repair or replacement of the defective part. Emco is not responsible for claims for damage caused by improper installation or maintenance; corrosive fluids; misuse of the product or use the product for other than its intended purpose; or accident, acts of God, or natural phenomena. Emco will not pay for labor or related expenses, nor shall Emco be liable for any incidental, consequential or exemplary damages. This warranty is void if the Emco Wheaton Retail Corporation product has been previously repaired with parts not approved by Emco Wheaton Retail Corporation. Emco Wheaton Retail Corporation warrants the workmanship and materials to be free of defects and will comply with the performance standards of California ARB CP-201 for a period of one (1) year from the date of installation or fourteen months from the date of shipment from Emco Wheaton Retail Corporation. **EMCO WHEATON RETAIL CORPORATION MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, (WHETHER WRITTEN OR ORAL), INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.**

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p/n 568395  
06/06, Rev. G

**Figure D-1**

**Installation Instructions for Overfill Prevention Device**

**EMCO®**  
**WHEATON RETAIL**

**A1100EVR GUARDIAN  
 OVERFILL PREVENTION VALVE  
 WITH THREADED BOTTOM**

Permanent Identification Information:  
 Model #  
 Month/Year of Manufacture



**INSTALLATION INSTRUCTIONS**

**Caution**

1. If the underground storage tank is equipped with a ball float vent valve, make sure it does not extend below the positive shut-off point of the A1100EVR Overfill Prevention Valve. If so, the ball float valve must be removed to allow proper operation of the A1100EVR Overfill Prevention Valve.
2. Never disconnect the drop elbow from the fill adapter when the A1100EVR Overfill Prevention Valve has reached the positive shut-off point of 95% total capacity. Note the tank truck hose is still full and must not be disconnected until enough fuel has been evacuated from the underground storage tank. This will allow the tank truck hose to drain, and be safe to disconnect from the fill adapter. Premature disconnection will result in a hazardous spill and/or a potential for personal injury and property damage.
3. Do not use electrical devices near gasoline vapors, as it could result in fire or explosion.

**Warning**

1. The A1100EVR Overfill Prevention Valve can only be installed after the spill containment has been installed.
2. Do not use a power saw, piping or tubing cutter as this may result in damage to the top drop tube, voiding warranty.
3. Once the A1100EVR Overfill Prevention Valve is completely assembled, **the Seal-All Sealant must cure for a minimum of 24 hours before installing into the underground storage tank.**
4. Only use non-hardening gasoline resistant pipe thread seal compound.

**Tools Required**

13/64" Drill Bit	Hacksaw (fine tooth)	Pipe Sealant
Pop Rivet Gun	Hand File (fine)	150-Grit Size Emery Cloth
Power Drill	Marker	De-burring Tool w/ #10 Blade
Tape Measure	Hammer	Fabric Strap Wrench (2)
Emco Drill Fixture, p/n 566675		

**Packing List**

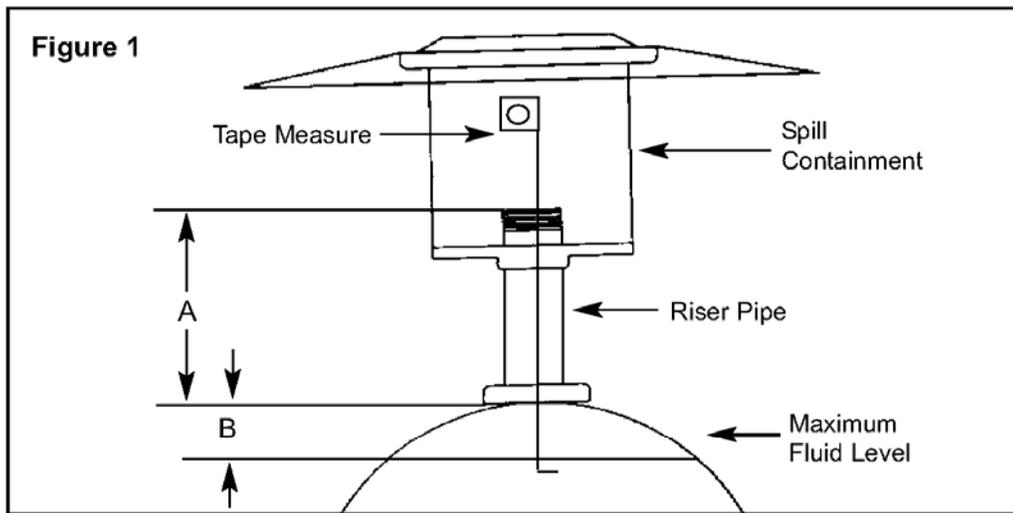
- |   |                                   |
|---|-----------------------------------|
| (1) O-ring #561683  | (4) Pop Rivets #564412            |
| (1) Hose Clamp #564421  | (1) Counter Sink Indenter #564416 |
| (1) Warning Plate #564420   | (1) Seal-All Sealant #566726      |
| (1) Collar #566679 with O-ring #480049                                  |                                   |
| (1) Bottom Aluminum Tube Assembly w/Bushing #568189 Attached            |                                   |
| (1) A1100EVR Overfill Prevention Valve w/Top Tube & Screw Base Attached |                                   |

### Figure D-1 (continued)

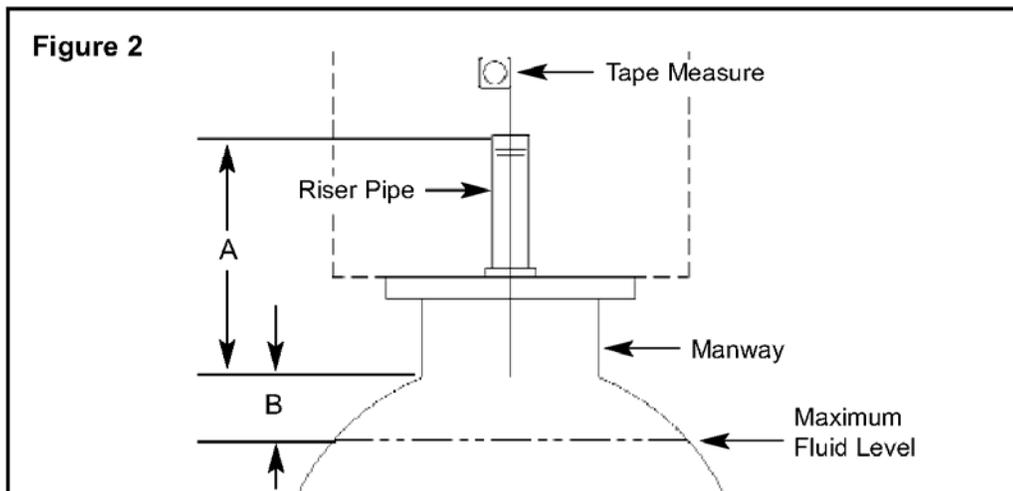
#### Top Tube Installation Procedure

1. Find measurement A, the distance from the inside top of the tank to the top edge of the riser pipe as shown in Figure 1. If the tank is equipped with a manway, be sure to include the extra height as shown in Figure 2.

When installing the A1100EVR Overfill Prevention Valve below the spill containment drain valve, measurement A is the distance between the inside top of the tank to the top edge of the riser pipe as shown in Figure 3.

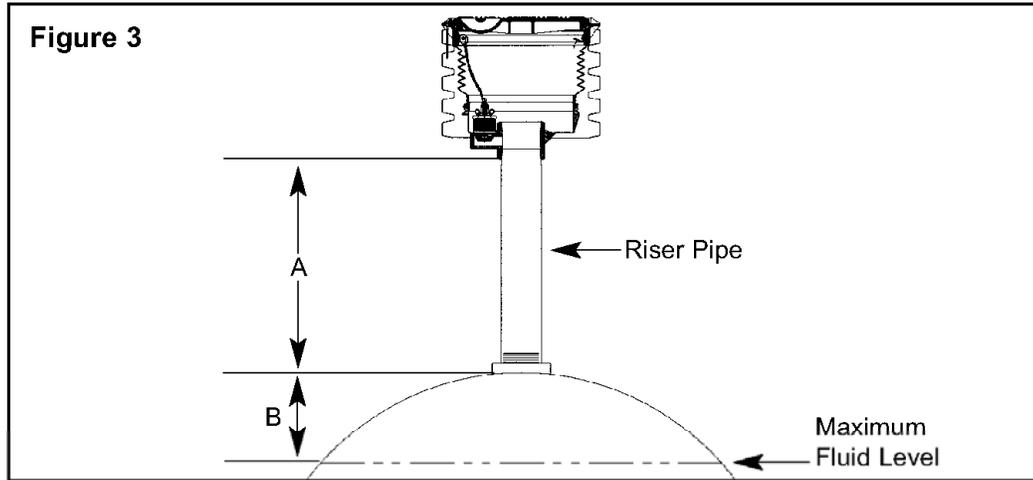


Riser Pipe With Spill Containment



Riser Pipe Installed On Manway

**Figure D-1 (continued)**



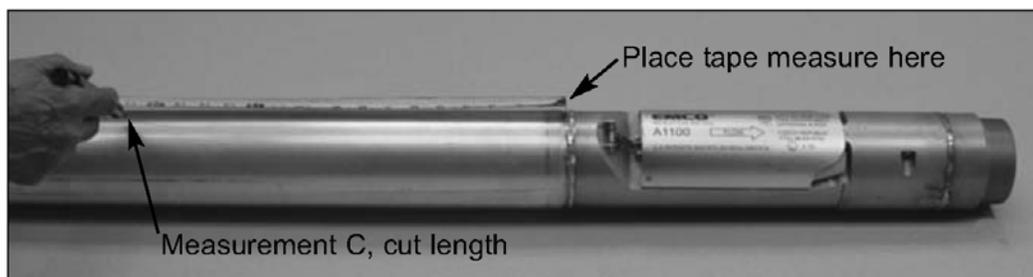
**A1100EVR Overfill Prevention Valve Installed Below Drain Valve**

- Find measurement B from the chart below, the distance from the maximum fluid level allowed to the inside top of the tank. The calculations are based on cylindrical tanks with flat ends. For exact dimensions, consult the manufacturer’s tank charts. Local requirements may limit fill capacity to 95%.

Tank Diameter		95% Shut-off B Dimension	
Feet	Meters	Inches	mm
4.0'	1.22	5.0"	127
6.0'	1.83	7.0"	178
6.5'	1.98	7.5"	190
7.0'	2.13	8.0"	203
7.6'	2.29	9.0"	229
8.0'	2.44	9.5"	241
8.2'	2.50	9.5"	241
8.5'	2.59	10.0"	254
9.0'	2.74	10.5"	267
9.5'	2.90	11.0"	279
10.0'	3.05	11.5"	292
12.0'	3.66	14.0"	336

- Find measurement C, add measurements A and B minus 3 inches. Measure and cut the top drop tube to the required length.

Example: Top drop tube cut length,  $C = A + B - 3"$

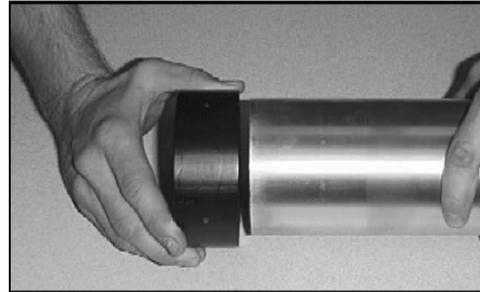


**Figure D-1 (continued)**

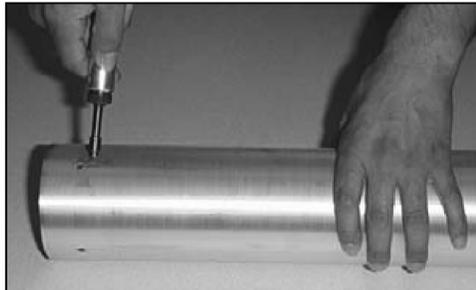


4. Carefully cut the top drop tube using a hacksaw equipped with a fine tooth blade to ensure a straight 90-degree cut.

**Caution:** Do not use a power saw, pipe or tubing cutter as this may result in damage to the top drop tube, voiding warranty.



5. Slide the Emco Wheaton Retail Drill Fixture p/n 566675 over the top drop tube until the edge bottoms out against the inside ridge.



6. Drill four 13/64 diameter holes through the top drop tube. Remove the drill fixture from the top drop tube. Using a de-burring tool equipped with a #10 blade, carefully remove any sharp burrs around the inside area of the mounting holes.



7. Using a fine blade hand file, carefully remove all burrs from the inside and outside edge of the top drop tube. File the edge of the top drop tube square and remove all rough edges.

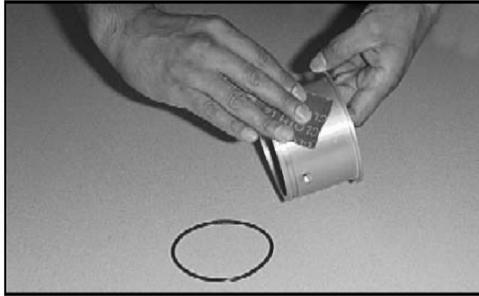


8. Using a de-burring tool equipped with a #10 blade, carefully remove the sharp cutting ring from the inside edge of the top drop tube. Lightly sand the inside area of the top drop tube and mounting holes using 150-grit size emery cloth. Clean and remove any sanding debris.

**Caution:** Failure to perform this procedure will damage the O-ring seal during the installation of the A1100EVR riser collar, voiding warranty.

### Figure D-1 (continued)

#### A1100EVR Riser Collar to Top Drop Tube Installation Procedure



9. Carefully remove the O-ring seal from the A1100EVR riser collar. Lightly sand the outside area using 150-grit size emery cloth. Clean and remove any sanding debris and re-install O-ring.



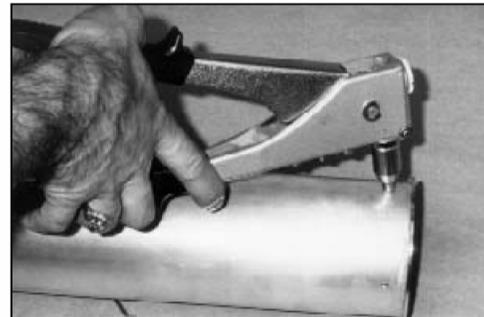
10. Apply a 1/2 inch bead of Seal-All sealant completely around the O-ring seal and outside area of the A1100EVR riser collar. Verify the O-ring seal is properly secured inside the machined groove.



11. Slide the A1100EVR riser collar inside the top drop tube and align the four holes.



12. Using the indenter tool and a hammer, apply a sharp blow to counter sink each individual hole before attempting to install the mounting rivets.



13. Using factory supplied rivets, permanently fasten the A1100EVR riser collar to the top drop tube. Apply a small amount of Seal-All sealant around the base of each rivet before installing.

14. Once finished with steps 11 through 13, clean and remove all excess sealant around the top of the A1100EVR riser collar and rivets.

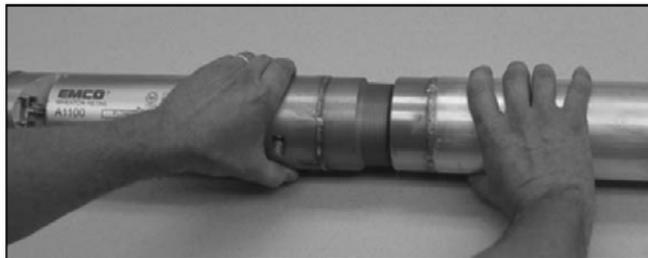
**IMPORTANT: The Seal-All sealant must cure for a minimum of 24 hours before installing into the underground storage tank.**

**Figure D-1 (continued)**

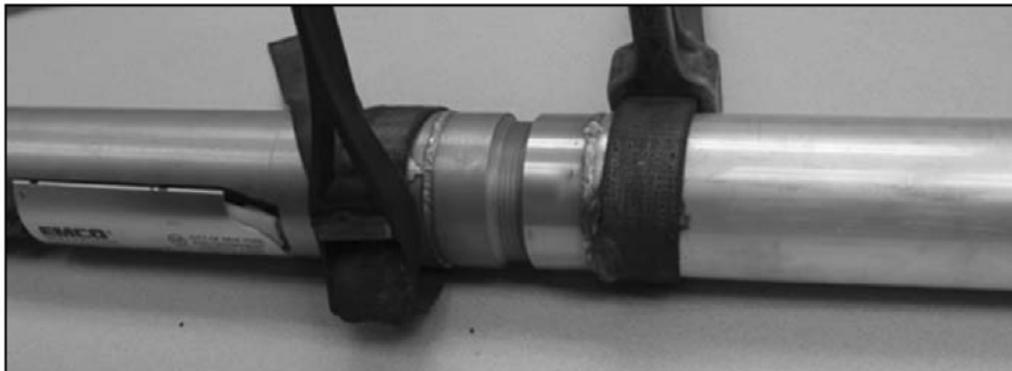
**A1100EVR Overfill Prevention Valve to Lower Drop Tube Installation Procedure**



15. Apply pipe thread seal compound to the male threads of the A1100EVR base.



16. Manually tighten the male threaded end of the A1100EVR base to the female threaded end of the lower drop tube to avoid cross threading.



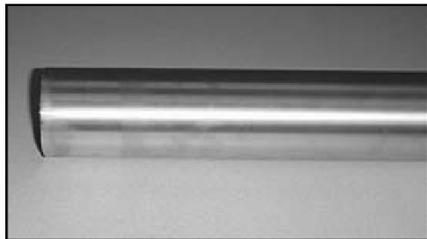
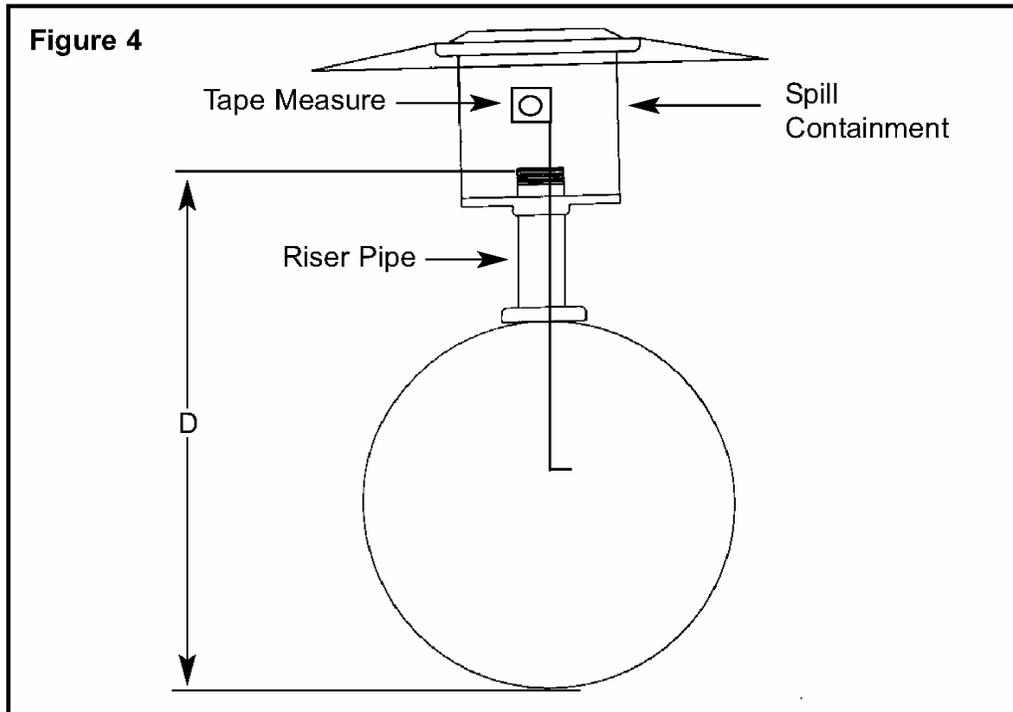
17. Using two fabric strap wrenches, tighten and secure the A1100EVR base to the lower drop tube.

**IMPORTANT:** Once the Seal-All sealant has cured for a minimum of 24 hours and before installing the A1100EVR Overfill Prevention Valve into the underground storage tank, a leak tightness integrity test must be performed.

Begin by sealing both ends of the A1100EVR Overfill Prevention Valve with inflatable plumber's plugs. Apply a maximum pressure of 2 inches of water column. Should the leak rate exceed the allowable limit of 0.17 CFH, locate the leak point by spraying soap solution along the outside of the A1100EVR Overfill Prevention Valve.

**CAUTION:** Do not exceed the maximum pressure of 2 inches of water column. This will damage the A1100 Overfill Prevention Valve and result in voiding the warranty.

**Figure D-1 (continued)**



18. Find measurement D, the distance between the top of the riser pipe and the bottom of the tank minus 6 inches as shown in Figure 4. Measure and cut square.

**IMPORTANT: Do not apply a 45 degree miter cut to the very bottom of the lower drop tube.**

#### **A1100EVR Overfill Prevention Valve to Tank Riser Pipe Installation Procedure**

19. Once completely assembled, turn the A1100EVR Overfill Prevention Valve upside down and shake vertically to remove any metal chips or debris left from the cutting, drilling and sanding process. Locate the A1100EVR Overfill Prevention Valve over the riser pipe with the A1100 riser collar pointing upward. Carefully lower the A1100EVR Overfill Prevention Valve into the tank until the A1100EVR riser collar rests on the edge of the riser pipe. Verify that the A1100EVR riser collar O-ring is installed and properly secured.

When installing the A1100EVR Overfill Prevention Valve below the spill containment drain valve, please refer to the Emco Wheaton p/n 494096 Riser Seal Installation Instructions.

#### **Fill Adapter to Riser Pipe Installation Procedure**

20. Before re-installing the fill adapter, verify that the flat gasket is installed and properly secured. When installing an Emco Wheaton Swivel Fill Adapter, please refer to the A0030-124S Installation Instructions.

### Figure D-1 (continued)

## PREVENTIVE MAINTENANCE

1. Annually, conduct a visual inspection of the flapper valve assembly located inside the A1100EVR Overfill Prevention Valve. Begin by removing the spill containment lid and fill adapter cap, looking down over the fill opening, verify that the flapper valve assembly is open and free of any foreign objects that can block or restrict the flow of gasoline into the underground storage tank during a fuel delivery.
2. Annually, verify leak tightness integrity of the A1100EVR Overfill Prevention Valve by performing ARB test procedure TP-201.1D.

## PERFORMANCE SPECIFICATIONS

This component was factory tested to, and met, the following specifications.

1. TP-201.1D - Meets or exceeds the allowable maximum leakrate of 0.17 CFH @ 2.00 inches of water.

**IMPORTANT: Leave these installation instructions with the station owner and/or operator.**

### WARRANTY POLICY

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The exclusive and sole remedy under this warranty is repair or replacement of the defective part. Emco is not responsible for claims for damage caused by improper installation or maintenance; corrosive fluids; misuse of the product or use the product for other than its intended purpose; or accident, acts of God, or natural phenomena. Emco will not pay for labor or related expenses, nor shall Emco be liable for any incidental, consequential or exemplary damages. This warranty is void if the Emco Wheaton Retail Corporation product has been previously repaired with parts not approved by Emco Wheaton Retail Corporation.

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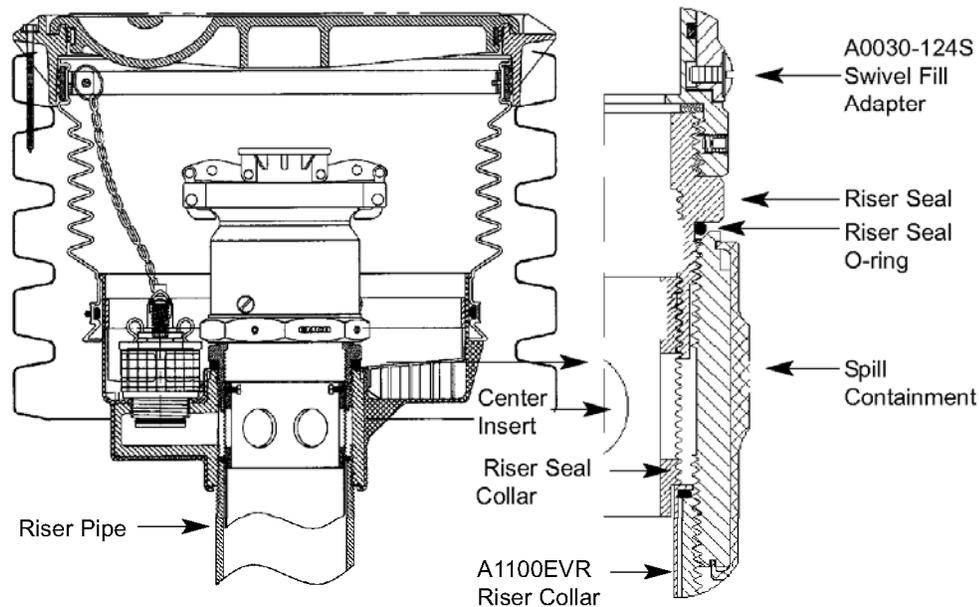
Figure E-1

Installation Instructions for Riser Seal

**EMCO**<sup>®</sup>  
WHEATON RETAIL

**494096**  
**Riser Seal**

**INSTALLATION INSTRUCTIONS**



The p/n 494096 Riser Seal is used when installing the Emco Wheaton Retail A1100EVR Overfill Prevention Valve below the spill containment drain valve. This allows the standing gasoline or water inside the spill containment bucket to drain directly into the fill riser drop tube.

1. Before installing the A1100EVR Overfill Prevention Valve into the tank fill riser, verify that the A1100EVR riser collar o-ring is installed and properly secured.
2. Locate the A1100EVR Overfill Prevention Valve over the opening of the spill containment with the A1100EVR riser collar pointing upward. Carefully lower the A1100EVR Overfill Prevention Valve into the tank below the spill containment drain valve until the A1100EVR riser collar rests on the top edge of the riser pipe.
3. Before installing the Riser Seal into the spill containment, verify that the sealing o-ring is installed and properly secured. Manually tighten the Riser Seal on to the top threads of the spill containment to avoid cross threading. Using the Emco Wheaton Retail p/n A0081-001C Adapter Wrench, torque the Riser Seal to 80 ft-lbs.

**IMPORTANT: Do not use pipe thread sealant compound when installing the Riser Seal.**

### Figure E-1 (continued)

4. Using the Emco Wheaton Retail p/n 494120 Riser Seal Wrench, torque the center insert located inside the Riser Seal between 35 ft-lbs to 45 ft-lbs. Manually remove both 1/4-20 bolts.
5. Before installing the Emco Wheaton Retail Swivel Fill Adapter, please refer to the A0030-124S installation instructions.

### PREVENTIVE MAINTENANCE

1. Annually verify leak tightness integrity of the Riser Seal by performing ARB test procedure TP-201.1D.
2. If the Riser Seal fails to meet the leak tightness integrity test requirements, replace the bottom o-ring with the Emco Wheaton o-ring kit p/n 494242.

### PERFORMANCE SPECIFICATIONS

This component was factory tested to, and met, the following specifications.

1. CP-201 - Complies with the allowable maximum performance standards and all applicable ARB test procedures.

**IMPORTANT: Leave these installation instructions with the station owner and/or operator.**

#### WARRANTY POLICY

Emco Wheaton Retail Corporation products are warranted to be free from defects in material and workmanship under normal use and service for a period of twelve (12) months from the date of manufacture. Emco Wheaton Retail Corporation shall, at its option, repair or replace that part which proves to be defective. This warranty is void unless the original purchaser returns the claimed defective item to Emco Wheaton Retail Corporation for inspection to determine whether the claimed defect is covered by this warranty. The exclusive and sole remedy under this warranty is repair or replacement of the defective part. Emco is not responsible for claims for damage caused by improper installation or maintenance; corrosive fluids; misuse of the product or use the product for other than its intended purpose; or accident, acts of God, or natural phenomena. Emco will not pay for labor or related expenses, nor shall Emco be liable for any incidental, consequential or exemplary damages. This warranty is void if the Emco Wheaton Retail Corporation product has been previously repaired with parts not approved by Emco Wheaton Retail Corporation. Emco Wheaton Retail Corporation warrants the workmanship and materials to be free of defects and will comply with the performance standards of California ARB CP-201 for a period of one (1) year from the date of installation or fourteen months from the date of shipment from Emco Wheaton Retail Corporation. **EMCO WHEATON RETAIL CORPORATION MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, (WHETHER WRITTEN OR ORAL), INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.**

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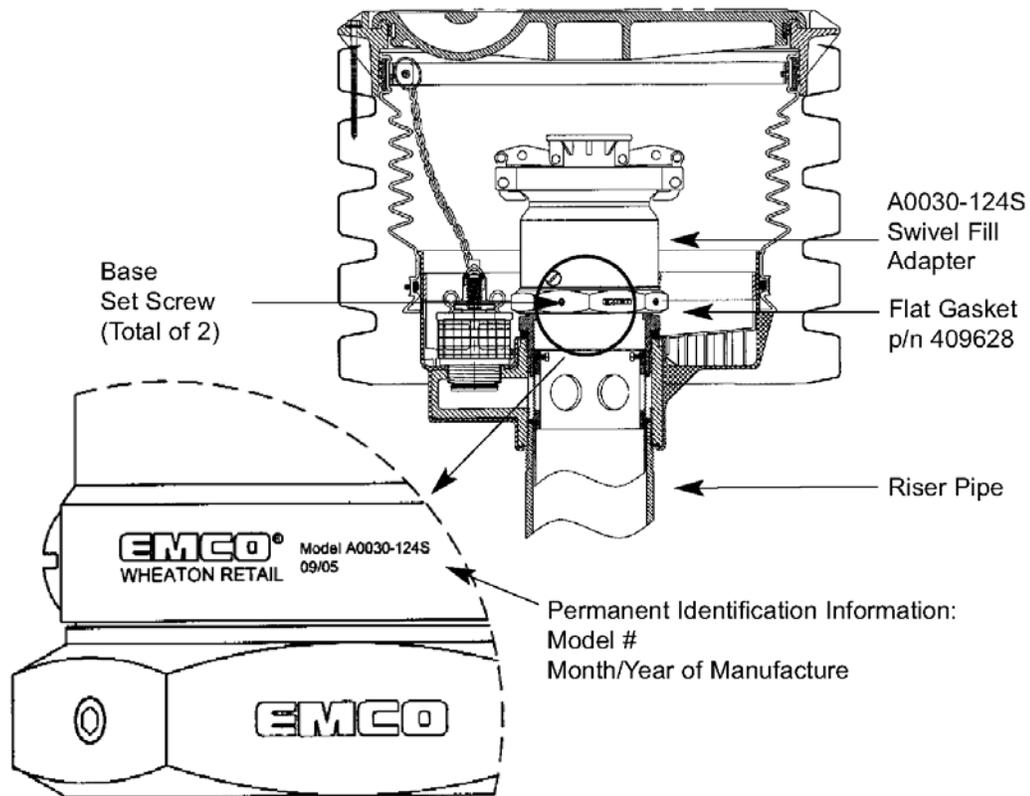
Figure F-1

Installation Instructions for Product Adaptor

**EMCO**®  
WHEATON RETAIL

**A0030-124S**  
Swivel Fill Adapter

INSTALLATION INSTRUCTIONS



1. Using a 5/32" Allen wrench, remove both set screws from the base of the swivel adapter.
2. Before installing the swivel adapter on to the Riser Seal, verify that the flat gasket is properly in place. Manually tighten the swivel adapter on to the top of the riser seal to avoid cross threading. Using the Emco Wheaton Retail A0081-001C Adapter Wrench, torque the swivel adapter between 60 ft-lbs. and 75 ft-lbs.

**IMPORTANT: Do not use pipe thread sealant compound when installing the swivel adapter on to the Riser Seal.**

3. Apply lock-tite model #222MS on both set screws. Re-install and torque to 20 in-lbs.

### Figure F-1 (continued)

## PREVENTIVE MAINTENANCE

### Static Torque Test

1. Using the Emco Wheaton Retail p/n 494240 Swivel Adapter Torque Wrench, annually verify the static torque of the swivel adapter by performing ARB test procedure TP-201.1B.
2. If the swivel adapter fails to meet the static torque test requirements, replace both o-rings with the Emco Wheaton o-ring kit p/n 494301.

### Leak Tightness Integrity Test

1. Annually verify leak tightness integrity of the swivel adapter by performing ARB test procedure TP-201.1D.
2. If the swivel adapter fails to meet the leak tightness integrity test requirements, replace both o-rings with the Emco Wheaton o-ring kit p/n 494301 or flat gasket p/n 409628.

## PERFORMANCE SPECIFICATIONS

This component was factory tested to, and met, the following specifications.

1. TP-201.1B - Complies with the allowable maximum: 108 in-lbs. average static torque and 360 degrees rotation.
2. Meets ARB Cam and Groove Specifications.

**IMPORTANT: Leave these installation instructions with the station owner and/or operator.**

### **WARRANTY POLICY**

Emco Wheaton Retail Corporation products are warranted to be free from defects in material and workmanship under normal use and service for a period of twelve (12) months from the date of manufacture. Emco Wheaton Retail Corporation shall, at its option, repair or replace that part which proves to be defective. This warranty is void unless the original purchaser returns the claimed defective item to Emco Wheaton Retail Corporation for inspection to determine whether the claimed defect is covered by this warranty. The exclusive and sole remedy under this warranty is repair or replacement of the defective part. Emco is not responsible for claims for damage caused by improper installation or maintenance; corrosive fluids; misuse of the product or use the product for other than its intended purpose; or accident, acts of God, or natural phenomena. Emco will not pay for labor or related expenses, nor shall Emco be liable for any incidental, consequential or exemplary damages. This warranty is void if the Emco Wheaton Retail Corporation product has been previously repaired with parts not approved by Emco Wheaton Retail Corporation. Emco Wheaton Retail Corporation warrants the workmanship and materials to be free of defects and will comply with the performance standards of California ARB CP-201 for a period of one (1) year from the date of installation or fourteen months from the date of shipment from Emco Wheaton Retail Corporation.

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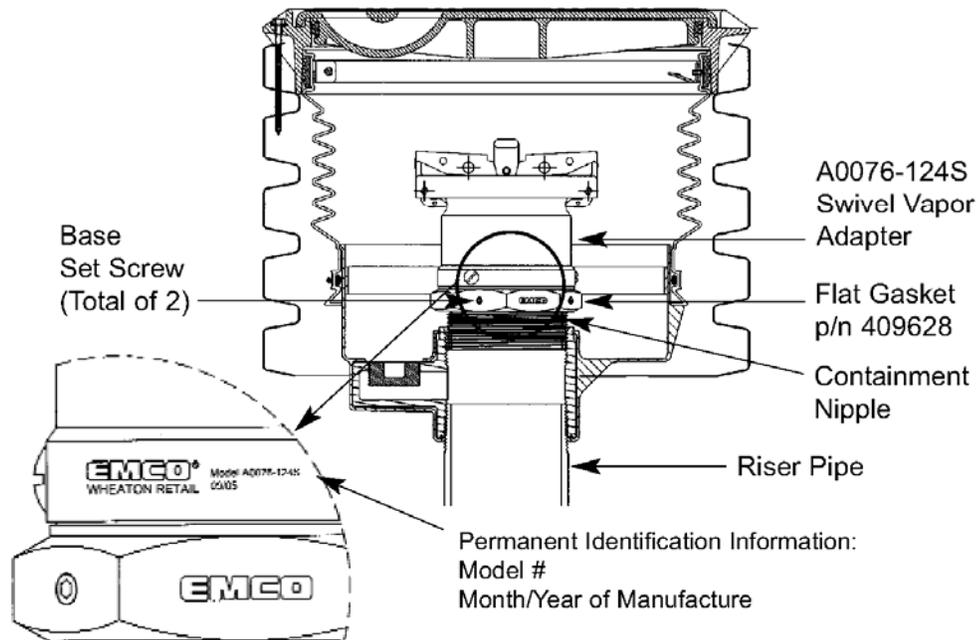
Figure F-2

Installation Instructions for Vapor Adaptor

**EMCO**<sup>®</sup>  
WHEATON RETAIL

**A0076-124S**  
Swivel Vapor Adapter

**INSTALLATION INSTRUCTIONS**



**Containment Nipple Pre-Installation Requirements**

1. The containment nipple must be properly sized to the required height to avoid clearance limitations between the top of the vapor adapter cap and the bottom of the A1004EVR Spill Containment Lid.
2. The top edge of the containment nipple must be filed flat and square, with threads free of all debris to insure a proper sealing surface between the containment nipple and the base of the swivel adapter.
3. Apply a non-hardening gasoline resistant pipe thread seal compound to the bottom threads of the containment nipple. Manually tighten the containment nipple into the A1004EVR Spill Containment to avoid cross threading.

**Swivel Adapter to Containment Nipple**

1. Using a 5/32" Allen wrench, remove both set screws from the base of the swivel adapter.
2. Before installing the swivel adapter on to the containment nipple, verify that the flat gasket is properly in place. Manually tighten the swivel adapter on to the containment nipple to avoid cross threading. Using the Emco Wheaton Retail A0081-001C Adapter Wrench, torque the swivel adapter between 60 ft-lbs. and 75 ft-lbs.

**IMPORTANT: Do not use pipe thread sealant compound when installing the swivel adapter on to the containment nipple.**

3. Apply lock-tite model #222MS on both set screws. Re-install and torque to 20 in-lbs.

## Figure F-2 (continued)

### PREVENTIVE MAINTENANCE

#### Static Torque Test

1. Using the Emco Wheaton Retail p/n 494240 Swivel Adapter Torque Wrench, annually verify the static torque of the swivel adapter by performing ARB test procedure TP-201.1B.
2. If the swivel adapter fails to meet the static torque test requirements, replace both o-rings with the Emco Wheaton o-ring kit p/n 494301.

#### Leak Tightness Integrity Test

1. Annually verify leak tightness integrity of the swivel adapter by performing ARB test procedure TP-201.3.
2. If the swivel adapter fails to meet the leak tightness integrity test requirements, replace both o-rings with the Emco Wheaton o-ring kit p/n 494301 or flat gasket p/n 409628.

### PERFORMANCE SPECIFICATIONS

This component was factory tested to, and met, the following specifications.

1. TP-201.1B - Complies with the allowable maximum: 108 in-lbs. average static torque and 360 degrees rotation.
2. Meets ARB Cam and Groove Specifications CID A-A-59326.

**IMPORTANT: Leave these installation instructions with the station owner and/or operator.**

#### **WARRANTY POLICY**

Emco Wheaton Retail Corporation products are warranted to be free from defects in material and workmanship under normal use and service for a period of twelve (12) months from the date of manufacture. Emco Wheaton Retail Corporation shall, at its option, repair or replace that part which proves to be defective. This warranty is void unless the original purchaser returns the claimed defective item to Emco Wheaton Retail Corporation for inspection to determine whether the claimed defect is covered by this warranty. The exclusive and sole remedy under this warranty is repair or replacement of the defective part. Emco is not responsible for claims for damage caused by improper installation or maintenance; corrosive fluids; misuse of the product or use the product for other than its intended purpose; or accident, acts of God, or natural phenomena. Emco will not pay for labor or related expenses, nor shall Emco be liable for any incidental, consequential or exemplary damages. This warranty is void if the Emco Wheaton Retail Corporation product has been previously repaired with parts not approved by Emco Wheaton Retail Corporation. Emco Wheaton Retail Corporation warrants the workmanship and materials to be free of defects and will comply with the performance standards of California ARB CP-201 for a period of one (1) year from the date of installation or fourteen months from the date of shipment from Emco Wheaton Retail Corporation. **EMCO WHEATON RETAIL CORPORATION MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, (WHETHER WRITTEN OR ORAL), INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.**

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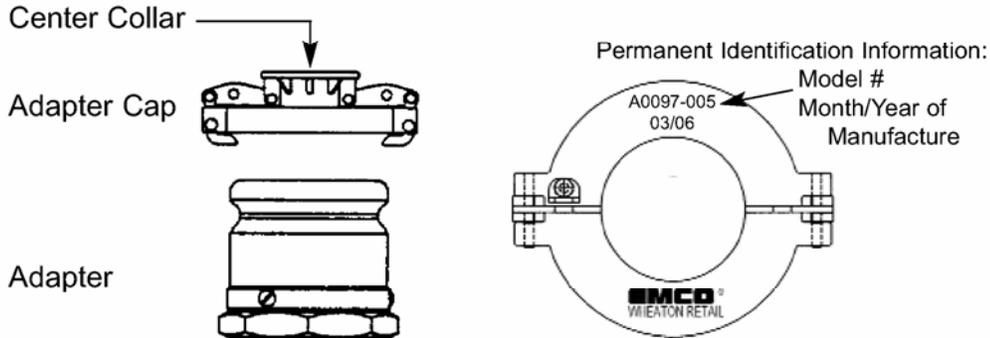
Figure G-1

Installation Instructions for Product Dust Cap



**A0097-005**  
**Fill Adapter Cap**

**INSTALLATION INSTRUCTIONS**



1. Carefully place fill adapter cap over swivel adapter and lock into place by pressing down on center collar.

**PREVENTIVE MAINTENANCE**

1. Annually verify that the gasket seal is installed and properly secured and is free of tears. If cap fails to comply, replace with new cap.

**PERFORMANCE SPECIFICATIONS**

This component was factory tested to, and met, the following specifications.

1. Meets ARB Cam and Groove Specifications.

**IMPORTANT: Leave these installation instructions with the station owner and/or operator.**

**WARRANTY POLICY**

Emco Wheaton Retail Corporation products are warranted to be free from defects in material and workmanship under normal use and service for a period of twelve (12) months from the date of manufacture. Emco Wheaton Retail Corporation shall, at its option, repair or replace that part which proves to be defective. This warranty is void unless the original purchaser returns the claimed defective item to Emco Wheaton Retail Corporation for inspection to determine whether the claimed defect is covered by this warranty. The exclusive and sole remedy under this warranty is repair or replacement of the defective part. Emco is not responsible for claims for damage caused by improper installation or maintenance; corrosive fluids; misuse of the product or use the product for other than its intended purpose; or accident, acts of God, or natural phenomena. Emco will not pay for labor or related expenses, nor shall Emco be liable for any incidental, consequential or exemplary damages. This warranty is void if the Emco Wheaton Retail Corporation product has been previously repaired with parts not approved by Emco Wheaton Retail Corporation. Emco Wheaton Retail Corporation warrants the workmanship and materials to be free of defects and will comply with the performance standards of California ARB CP-201 for a period of one (1) year from the date of installation or fourteen months from the date of shipment from Emco Wheaton Retail Corporation. **EMCO WHEATON RETAIL CORPORATION MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, (WHETHER WRITTEN OR ORAL), INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.**

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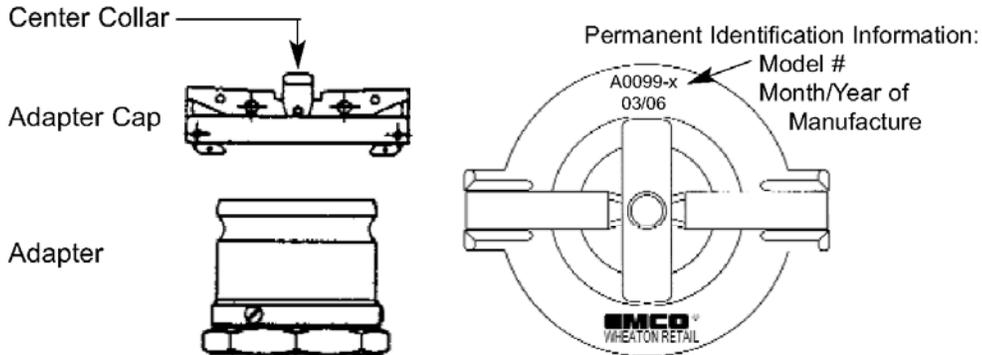
Figure G-2

Installation Instructions for Vapor Dust Cap



**A0099-002, -003**  
**Vapor Adapter Cap**

**INSTALLATION INSTRUCTIONS**



1. Carefully place vapor adapter cap over swivel adapter and lock into place by pressing down on center collar.

**PREVENTIVE MAINTENANCE**

1. Annually verify that the gasket seal is installed and properly secured and is free of tears. If cap fails to comply, replace with new cap.

**PERFORMANCE SPECIFICATIONS**

This component was factory tested to, and met, the following specifications.

1. Meets ARB Cam and Groove Specifications CID A-A-59326.

**IMPORTANT: Leave these installation instructions with the station owner and/or operator.**

**WARRANTY POLICY**

Emco Wheaton Retail Corporation products are warranted to be free from defects in material and workmanship under normal use and service for a period of twelve (12) months from the date of manufacture. Emco Wheaton Retail Corporation shall, at its option, repair or replace that part which proves to be defective. This warranty is void unless the original purchaser returns the claimed defective item to Emco Wheaton Retail Corporation for inspection to determine whether the claimed defect is covered by this warranty. The exclusive and sole remedy under this warranty is repair or replacement of the defective part. Emco is not responsible for claims for damage caused by improper installation or maintenance; corrosive fluids; misuse of the product or use the product for other than its intended purpose; or accident, acts of God, or natural phenomena. Emco will not pay for labor or related expenses, nor shall Emco be liable for any incidental, consequential or exemplary damages. This warranty is void if the Emco Wheaton Retail Corporation product has been previously repaired with parts not approved by Emco Wheaton Retail Corporation. Emco Wheaton Retail Corporation warrants the workmanship and materials to be free of defects and will comply with the performance standards of California ARB CP-201 for a period of one (1) year from the date of installation or fourteen months from the date of shipment from Emco Wheaton Retail Corporation. **EMCO WHEATON RETAIL CORPORATION MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, (WHETHER WRITTEN OR ORAL), INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.**

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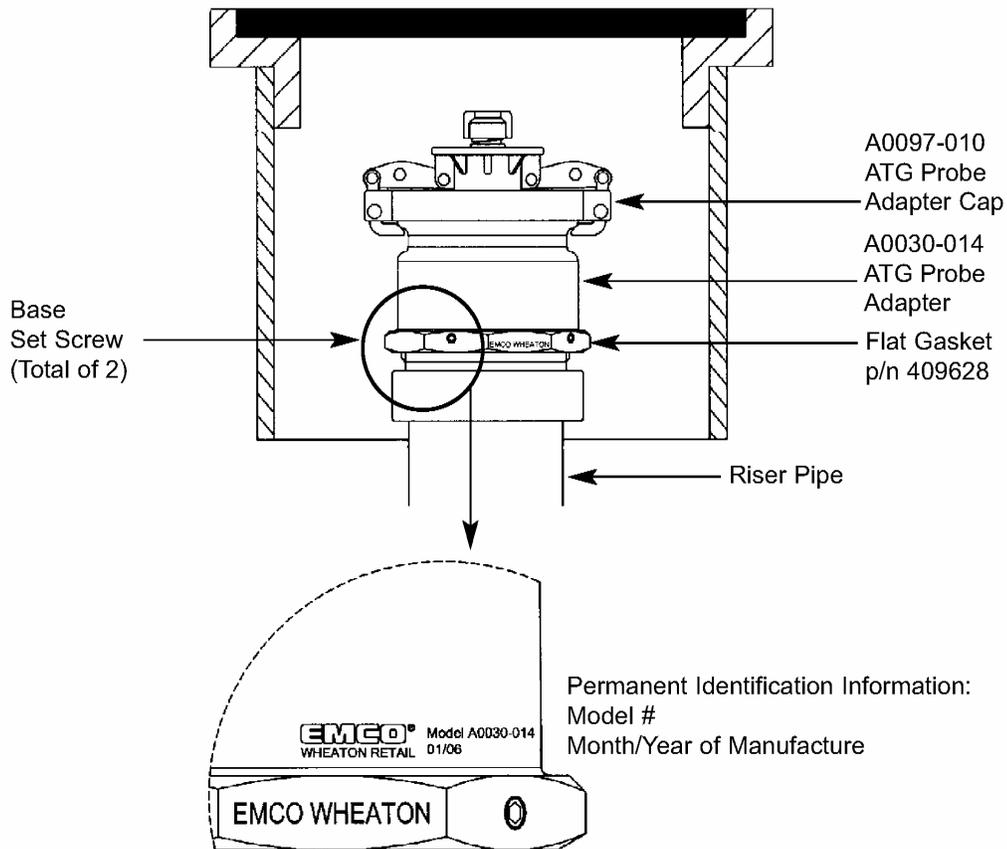
Figure H-1

Installation Instructions for Tank Gauge Port Adaptor

**EMCO**®  
WHEATON RETAIL

**A0030-014**  
ATG Probe Adapter

INSTALLATION INSTRUCTIONS



1. Using a 5/32" Allen wrench, remove both set screws from the base of the probe adapter.
2. The top edge of the riser pipe must be filed flat and square, with threads free of all debris to insure a proper sealing surface between the riser pipe and the base of the probe adapter.
3. Before installing the probe adapter, verify that the flat gasket is properly in place. Manually tighten the probe adapter on to the riser pipe to avoid cross threading. Using the Emco Wheaton Retail A0081-001C Adapter Wrench, torque the probe adapter between 60 ft-lbs. and 75 ft-lbs.

**IMPORTANT: Do not use pipe thread sealant compound when installing the probe adapter.**

4. Apply lock-tite model #222MS on both set screws. Re-install and torque to 20 in-lbs.

## Figure H-1 (continued)

### PREVENTIVE MAINTENANCE

#### Leak Tightness Integrity Test

1. Annually verify leak tightness integrity of the probe adapter by performing ARB test procedure TP-201.3.
2. If the probe adapter fails to meet the leak tightness integrity test requirements, replace the flat gasket p/n 409628.

### PERFORMANCE SPECIFICATIONS

This component was factory tested to, and met, the following specifications.

1. Meets ARB Cam and Groove Specifications.

**IMPORTANT: Leave these installation instructions with the station owner and/or operator.**

#### **WARRANTY POLICY**

Emco Wheaton Retail Corporation products are warranted to be free from defects in material and workmanship under normal use and service for a period of twelve (12) months from the date of manufacture. Emco Wheaton Retail Corporation shall, at its option, repair or replace that part which proves to be defective. This warranty is void unless the original purchaser returns the claimed defective item to Emco Wheaton Retail Corporation for inspection to determine whether the claimed defect is covered by this warranty. The exclusive and sole remedy under this warranty is repair or replacement of the defective part. Emco is not responsible for claims for damage caused by improper installation or maintenance; corrosive fluids; misuse of the product or use the product for other than its intended purpose; or accident, acts of God, or natural phenomena. Emco will not pay for labor or related expenses, nor shall Emco be liable for any incidental, consequential or exemplary damages. This warranty is void if the Emco Wheaton Retail Corporation product has been previously repaired with parts not approved by Emco Wheaton Retail Corporation. Emco Wheaton Retail Corporation warrants the workmanship and materials to be free of defects and will comply with the performance standards of California ARB CP-201 for a period of one (1) year from the date of installation or fourteen months from the date of shipment from Emco Wheaton Retail Corporation. **EMCO WHEATON RETAIL CORPORATION MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, (WHETHER WRITTEN OR ORAL), INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.**

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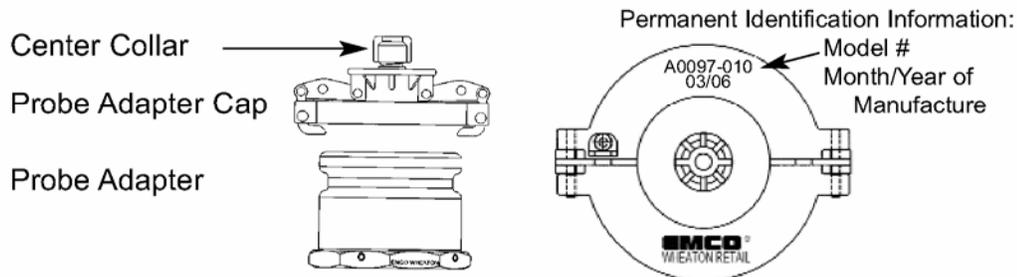
**Figure H-2**

**Installation Instructions for Tank Gauge Port Cap**

**EMCO®**  
WHEATON RETAIL

**A0097-010**  
ATG Probe Adapter Cap

**INSTALLATION INSTRUCTIONS**



1. Begin by feeding the signal cable of the ATG probe through the bottom of the ATG probe adapter cap. Secure the signal cable by tightening the leak tight connector nut.
2. Carefully place ATG probe adapter cap over the probe adapter and lock into place by pressing down on center collar.

**PREVENTIVE MAINTENANCE**

1. Annually verify that the gasket seal is installed and properly secured and is free of tears. If cap fails to comply, replace with new cap.

**PERFORMANCE SPECIFICATIONS**

This component was factory tested to, and met, the following specifications.

1. Meets ARB Cam and Groove Specifications.

**IMPORTANT: Leave these installation instructions with the station owner and/or operator.**

**WARRANTY POLICY**

Emco Wheaton Retail Corporation products are warranted to be free from defects in material and workmanship under normal use and service for a period of twelve (12) months from the date of manufacture. Emco Wheaton Retail Corporation shall, at its option, repair or replace that part which proves to be defective. This warranty is void unless the original purchaser returns the claimed defective item to Emco Wheaton Retail Corporation for inspection to determine whether the claimed defect is covered by this warranty. The exclusive and sole remedy under this warranty is repair or replacement of the defective part. Emco is not responsible for claims for damage caused by improper installation or maintenance; corrosive fluids; misuse of the product or use the product for other than its intended purpose; or accident, acts of God, or natural phenomena. Emco will not pay for labor or related expenses, nor shall Emco be liable for any incidental, consequential or exemplary damages. This warranty is void if the Emco Wheaton Retail Corporation product has been previously repaired with parts not approved by Emco Wheaton Retail Corporation. Emco Wheaton Retail Corporation warrants the workmanship and materials to be free of defects and will comply with the performance standards of California ARB CP-201 for a period of one (1) year from the date of installation or fourteen months from the date of shipment from Emco Wheaton Retail Corporation. **EMCO WHEATON RETAIL CORPORATION MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, (WHETHER WRITTEN OR ORAL), INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.**

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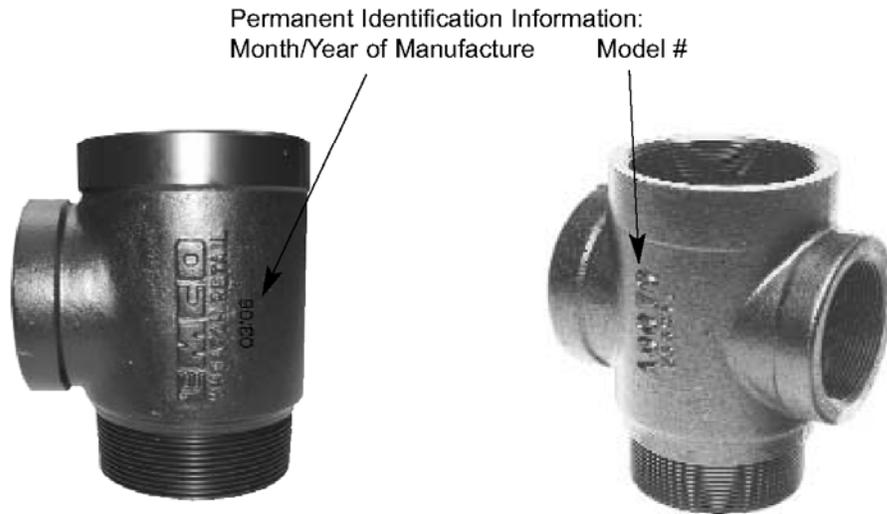
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Figure I-1

Installation Instructions for Extractor Assembly

**EMCO**®  
WHEATON RETAIL

**A0079**  
Extractor Assembly



**INSTALLATION INSTRUCTIONS**

**IMPORTANT: Do not use hacksaw to cut riser pipe.**

1. Using a non-hardening, gasoline resistant pipe thread seal compound, fasten the Emco Wheaton Retail A0079 Extractor Assembly to the tank bung collar.
2. Manually fasten the Emco Wheaton Retail A0079 Extractor Assembly to the tank bung collar or riser pipe to avoid cross threading.
3. Torque the Emco Wheaton Retail A0079 Extractor Assembly between 100 ft-lbs. and 150 ft-lbs. using a standard chain wrench with a 1/2 inch off-set.

### Figure I-1 (continued)

## PREVENTIVE MAINTENANCE

1. None required

## PERFORMANCE SPECIFICATIONS

This component was factory tested to, and met, the following specifications.

1. Complies with leakrate of 0.00 CFH @ 2.00 inches of water.

**IMPORTANT: Leave these installation instructions with the station owner and/or operator.**

### WARRANTY POLICY

Emco Wheaton Retail Corporation products are warranted to be free from defects in material and workmanship under normal use and service for a period of twelve (12) months from the date of manufacture.

Emco Wheaton Retail Corporation shall, at its option, repair or replace that part which proves to be defective. This warranty is void unless the original purchaser returns the claimed defective item to Emco Wheaton Retail Corporation for inspection to determine whether the claimed defect is covered by this warranty.

The exclusive and sole remedy under this warranty is repair or replacement of the defective part. Emco is not responsible for claims for damage caused by improper installation or maintenance; corrosive fluids; misuse of the product or use the product for other than its intended purpose; or accident, acts of God, or natural phenomena. Emco will not pay for labor or related expenses, nor shall Emco be liable for any incidental, consequential or exemplary damages. This warranty is void if the Emco Wheaton Retail Corporation product has been previously repaired with parts not approved by Emco Wheaton Retail Corporation.

Emco Wheaton Retail Corporation warrants the workmanship and materials to be free of defects and will comply with the performance standards of California ARB CP-201 for a period of one (1) year from the date of installation or fourteen months from the date of shipment from Emco Wheaton Retail Corporation.

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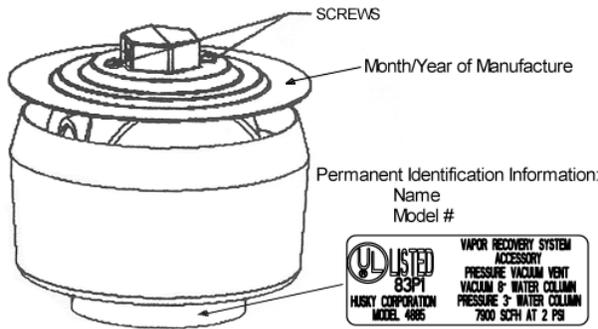
**Figure J-1**

**Husky Model 4885 2-Inch Threaded Pressure/Vacuum Vent Valve**

**PRESSURE/VACUUM VENT MODEL 4885  
 INSTALLATION AND MAINTENANCE  
 INSTRUCTIONS**

**INSTALLATION**

The P/V Vent is designed to fit on top of a 2" vent pipe. Remove the P/V Vent from the carton and visually inspect for any shipping damage.



**Model 4885 Thread-On P/V Vent**

Apply fuel resistant pipe sealant to the threads on the 2" vent stack. Screw the P/V Vent onto the vent stack and tighten to a range of 20 to 50 ft-lbs with a suitable wrench. DO NOT OVER-TIGHTEN. Periodic maintenance is recommended (see below).

**MAINTENANCE**

Annually inspect the P/V Vent valve for foreign objects without removing the P/V Vent valve from the vent pipe by using the following procedure:

1. Remove the screws that hold the top cover on.
2. Remove any debris that might be sitting inside the lower cover.
3. Check the drain holes in the lower cover for blockage.
4. The two (2) screens should not be removed.
5. Reinstall the top cover and retaining screws.
6. Tighten the screws firmly.

**NOTE: DO NOT ALTER OR COVER THE P/V VENT**



TESTING CRITERIA	
Leak rate: Pressure =	0.05 CFH at 2" WC
Vacuum =	0.21 CFH at -4" WC
Cracking Pressure =	+2.5" to +6.0" WC
Vacuum =	-6.0" to -10.0" WC
Per ARB procedure TP-201.1E.	

**PRESSURE VACUUM VENT WARRANTY  
 INFORMATION**

Husky Corporation will, at its option, repair, replace, or credit the purchase price of any Husky manufactured Pressure Vacuum Vent which proves upon examination by Husky, to be defective in material and/or workmanship within EIGHTEEN (18) MONTHS from the date of shipment for any Husky Pressure Vacuum Vent, except as otherwise provided herein. For all other Husky manufactured product, see Husky Form No. PS2002-Term (4/15/02) at [www.husky.com](http://www.husky.com).

The warranty period on repaired or replacement product is only for the remainder of the warranty period. Buyer must return the products to Husky, transportation charges prepaid. This Warranty does not apply to equipment or parts which have been installed improperly, damaged by misuse, improper operation or maintenance, or which are altered or repaired in any way other than by Husky.

The Warranty provisions contained herein apply ONLY to original purchasers and subsequent commercial purchasers within the warranty period who use the equipment for commercial or industrial purposes. THERE ARE NO OTHER WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR OTHERWISE, AND ANY OTHER SUCH WARRANTIES ARE HEREBY SPECIFICALLY DISCLAIMED.

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Husky reserves the right to change or improve the design of any Husky fuel dispensing equipment without assuming any obligations to modify any fuel dispensing equipment previously manufactured.



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### Figure K-1

#### Installation Instructions for Adaptor O-Ring Kit

**EMCO**®  
WHEATON RETAIL

**494301**  
**O-RING KIT**

## INSTALLATION INSTRUCTIONS



**A0030-124S**  
**Swivel Fill Adapter**

**Required Tools:**

- Flathead screwdriver
- Torque wrench/20 in-lbs setting
- Petroleum jelly or gun grease
- Loctite #222MS

*Emco Wheaton requires the use of the A0081-001C Adapter Wrench for installation and removal of the swivel adapters.*



1. Using a flathead screwdriver, loosen and remove all three stainless steel screws from the swivel adapter.



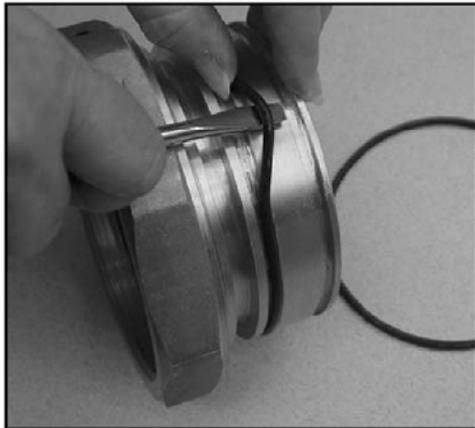
2. Separate the fill top from the base of the swivel adapter by slowly rotating and pulling upward.

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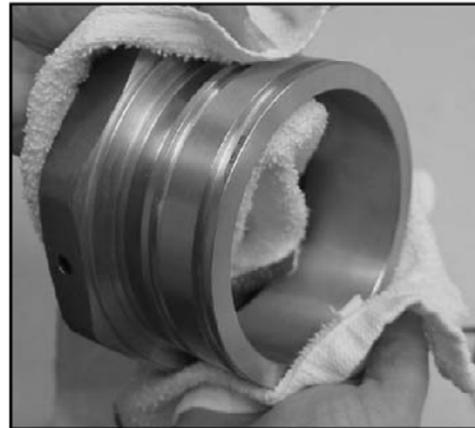
2300 Industrial Park Dr. • Wilson, NC 27893  
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619-421-1743 (Technical Services, California)

p/n 568903  
Rev. B 06/0b

**Figure K-1 (continued)**



3. Remove both of the existing o-rings from the base of the swivel adapter.



4. Clean and remove all existing grease, dirt, debris, etc. from the outside of the base.



5. Clean and remove all existing grease, dirt, debris, etc. from the inside of the fill top.



6. Carefully reinstall a new set of o-rings onto the base and lubricate with petroleum jelly or gun grease.



7. Reassemble the swivel adapter by placing the fill top over the base. Rotate and push downward slowly until both pieces bottom out.



8. Apply a small amount of Loctite #222MS on each of the three stainless steel screws. Reinstall and torque to 20 in.-lbs.

**Figure K-1 (continued)**

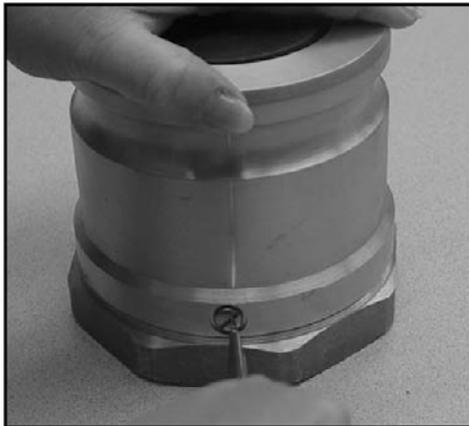


**A0076-124S  
Swivel Vapor Adapter**

**Required Tools:**

- Flathead screwdriver
- Torque wrench/20 in-lbs setting
- Petroleum jelly or gun grease
- Loctite #222MS

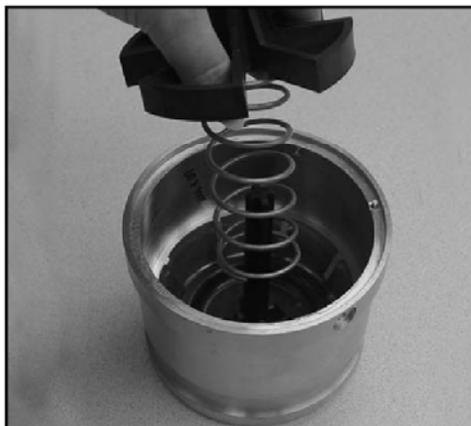
*Emco Wheaton requires the use of the A0081-001C Adapter Wrench for installation and removal of the swivel adapters.*



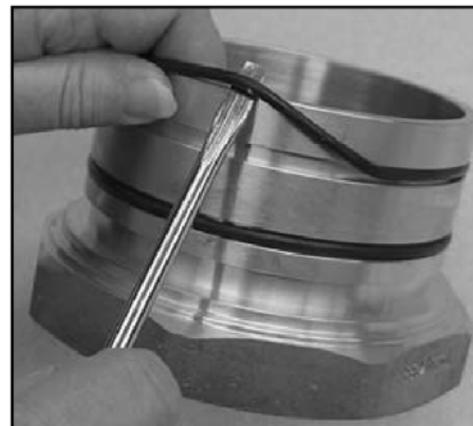
1. Using a flathead screwdriver, loosen and remove all three stainless steel screws from the swivel adapter.



2. Separate the vapor top from the base of the swivel adapter by slowly rotating and pulling upward.



3. Remove the poppet guide and poppet spring from within the vapor top of the swivel adapter.



4. Remove both of the existing O-rings from the base of the swivel adapter.

**Figure K-1 (continued)**



5. Clean and remove all existing grease, dirt, debris, etc. from the inside of the fill top and the outside of the base.



6. Carefully re-install a new set of o-rings onto the base and lubricate with petroleum jelly or gun grease.



7. Re-install the poppet guide and poppet spring onto the stem of the vapor poppet which is located inside the vapor top of the swivel adapter.



8. Reassemble by placing the vapor base over the vapor top. Push downward slowly until both pieces bottom out. Apply a small amount of Loctite #222MS on all three stainless steel screws. Reinstall and torque to 20 in.-lbs.

**IMPORTANT: Leave these installation instructions with the station owner and/or operator.**

**WARRANTY POLICY**

Emco Wheaton Retail Corporation products are warranted to be free from defects in material and workmanship under normal use and service for a period of twelve (12) months from the date of manufacture.

Emco Wheaton Retail Corporation shall, at its option, repair or replace that part which proves to be defective. This warranty is void unless the original purchaser returns the claimed defective item to Emco Wheaton Retail Corporation for inspection to determine whether the claimed defect is covered by this warranty.

The exclusive and sole remedy under this warranty is repair or replacement of the defective part. Emco is not responsible for claims for damage caused by improper installation or maintenance; corrosive fluids; misuse of the product or use the product for other than its intended purpose; or accident, acts of God, or natural phenomena. Emco will not pay for labor or related expenses, nor shall Emco be liable for any incidental, consequential or exemplary damages. This warranty is void if the Emco Wheaton Retail Corporation product has been previously repaired with parts not approved by Emco Wheaton Retail Corporation.

Emco Wheaton Retail Corporation warrants the workmanship and materials to be free of defects and will comply with the performance standards of California ARB CP-201 for a period of one (1) year from the date of installation or fourteen months from the date of shipment from Emco Wheaton Retail Corporation.

**EMCO WHEATON RETAIL CORPORATION MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, (WHETHER WRITTEN OR ORAL), INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.**

## Figure K-2

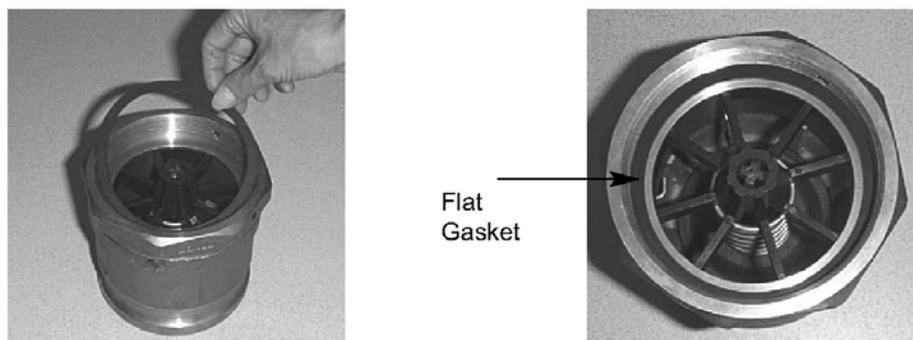
### Installation Instructions for Adaptor Gasket Kit

**EMCO**®  
WHEATON RETAIL

**409628**  
Adapter Gasket Kit

## INSTALLATION INSTRUCTIONS

*For A0030-124S Swivel Fill Adapter, A0076-124S Swivel Vapor Adapter, and A0030-014 Probe Adapter*



1. Remove existing gasket.
2. Add new gasket taking care to insure the gasket is properly secured.

**IMPORTANT:** Leave these installation instructions with the station owner and/or operator.

#### **WARRANTY POLICY**

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#### **Emco Wheaton Retail Corp.**

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p/n 568602  
Rev. B, 06/06

### Figure L-1

## EMCO Wheaton Retail Installation and Maintenance Tools

<b>EMCO</b> ® WHEATON RETAIL	<b>EVR Phase I System Installation and Maintenance Tools</b>
	<b>A0081-001C Adapter Wrench</b> Designed to install and remove Emco Wheaton Fill and Vapor Swivel Adapters. Octagonal bottom ensures tight positive seating of the fitting. 15/16" hex permits socket/torque wrench tightening.
	<b>494120 Riser Seal Wrench</b> Used to install and remove the center insert of the Emco Wheaton Riser Seal.
	<b>493820 Drain Wrench</b> Used to install and remove Emco Wheaton A1004 Spill Containment Drain Valve.
	<b>494241 Spill Containment Wrench</b> Used to install and remove Emco Wheaton A1004 Spill Containment.
	<b>494240 Swivel Adapter Torque Wrench</b> Used to verify the static torque of the swivel adapter in accordance to CARB test procedure TP.201.1B.
	<b>566675 Drill Fixture</b> Used to accurately drill the rivet holes on the top drop tube for the A1100 collar assembly.
<p style="text-align: center;"><b>Emco Wheaton Retail Corporation</b> 2300 Industrial Park Drive • Wilson, North Carolina 27893 • 252-243-0150 • 252-243-4603 (fax) • <a href="http://www.emcoretail.com">www.emcoretail.com</a></p>	
<p style="text-align: right;">04/04</p>	

## Figure M-1

### EMCO Wheaton Retail Warranty Card

**WARRANTY POLICY**

Emco Wheaton Retail Corporation products are warranted to be free from defects in material and workmanship under normal use and service for a period of twelve (12) months from the date of manufacture.

Emco Wheaton Retail Corporation shall, at its option, repair or replace that part which proves to be defective. This warranty is void unless the original purchaser returns the claimed defective item to Emco Wheaton Retail Corporation for inspection to determine whether the claimed defect is covered by this warranty.

The exclusive and sole remedy under this warranty is repair or replacement of the defective part. Emco is not responsible for claims for damage caused by improper installation or maintenance; corrosive fluids; misuse of the product or use the product for other than its intended purpose; or accident, acts of God, or natural phenomena. Emco will not pay for labor or related expenses, nor shall Emco be liable for any incidental, consequential or exemplary damages. This warranty is void if the Emco Wheaton Retail Corporation product has been previously repaired with parts not approved by Emco Wheaton Retail Corporation.

Emco Wheaton Retail Corporation warrants the workmanship and materials to be free of defects and will comply with the performance standards of California ARB CP-201 for a period of one (1) year from the date of installation or fourteen months from the date of shipment from Emco Wheaton Retail Corporation.

**EMCO WHEATON RETAIL CORPORATION MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, (WHETHER WRITTEN OR ORAL), INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.**