Healy Model 8701VV Breakaway

Healy Systems, Inc. – the innovative leader in Stage II vapor recovery equipment
DRIVE-OFF BREAKAWAY RECONNECTION PROCEDURE

Use this procedure to either reconnect or disconnect (reverse order) the Healy 8701VV Breakaway as part of Section 1.4 Procedure for Reconnecting Breakaway and Testing Fueling Point after Drive-Off in the Healy Systems Scheduled Maintenance.

Note: Breakaway Reconnections must be logged in the GDF Maintenance Log.

TOOLS NEEDED:

- Healy Breakaway Reconnection Clamp, Part No. 795
- 8mm Hex Head Socket
- Torque wrench
- Safety glasses

RECONNECTION PROCEDURE

1. Inspect each half of the separated breakaway for obvious damage to the outer-shell, plastic inserts or o-rings; including cracks, chips or tears that may effect reconnecting the two halves.

2. Check the shear pin bushing hole (see Figure 2) located in the top half of the breakaway for any part of the pin left behind at separation. A gentle tap on the opposite side of the breakaway should eject the pin.

3. After completing inspection, lightly lubricate the main o-ring on the top half of the breakaway. Any weight motor oil is acceptable.

4. Slide the top clamp of the Breakaway Reconnection Clamp onto the two flat surfaces on the top half of the breakaway (See Figure 1) installed on the dispenser (attached to whip hose).

5. Slide the separated bottom half of the breakaway (with hose and nozzle attached) onto the bottom clamp of the Breakaway Reconnection Clamp and begin squeezing the grip to slowly bring the two halves together. Check the main o-ring for position as the top and bottom of the breakaway come together.

6. Align the dowel pin in the bottom half of the breakaway with the dowel pin guide located in the top half of the breakaway. When dowel pin and guide are aligned, continue squeezing tool grip until the breakaway halves join together.

Caution: Reconnection can cause a small amount of gasoline to leak out of the breakaway. A towel wrapped loosely around the breakaway can help to minimize fuel spills.
7. Remove the shear pin (#787) located in the spare shear pin location of the breakaway and install in place of the original.

8. Torque the shear pin to 20 inch-pounds (~ 1.5 ft-lbs). **DO NOT OVER-TIGHTEN.**

9. If available, install a shear pin (#787) in the spare shear pin location.

10. Remove the Breakaway Reconnection Clamp.

11. Proceed with the tests outlined in Section 1.4 of the Healy Systems Scheduled Maintenance.

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**Figure 1**

- Tool Grip
- Top Clamp
- Bottom Clamp

**Figure 2**

- Dowel Guide
- Shear Pin Bushing Hole
- Shear Pin Installation
- Spare Shear Pin