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# ISD Vapor Flow Meter Installation

Table of Contents

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Contractor Certification Requirements</td>
<td>1</td>
</tr>
<tr>
<td>Related Manuals</td>
<td>1</td>
</tr>
<tr>
<td>Safety Precautions</td>
<td>1</td>
</tr>
<tr>
<td>Before You Begin</td>
<td>2</td>
</tr>
<tr>
<td>Veeder-Root Parts</td>
<td>3</td>
</tr>
<tr>
<td>Tools Required</td>
<td>3</td>
</tr>
<tr>
<td>Installation Steps - Vacuum Assist System Above Shear Valve</td>
<td>4</td>
</tr>
<tr>
<td>Installation Steps - Vacuum Assist System Below Shear Valve</td>
<td>6</td>
</tr>
<tr>
<td>Seal and Connect Field Wiring</td>
<td>9</td>
</tr>
</tbody>
</table>

## Figures

<table>
<thead>
<tr>
<th>Figure</th>
<th>Description</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Figure 1</td>
<td>Example Vapor Flow Meter Installation Above Shear Valve</td>
<td>5</td>
</tr>
<tr>
<td>Figure 2</td>
<td>Field wiring Vapor Flow Meter - Observe Polarity</td>
<td>5</td>
</tr>
<tr>
<td>Figure 3</td>
<td>Example flow meter installations with approximate clearances</td>
<td>7</td>
</tr>
<tr>
<td>Figure 4</td>
<td>Example Vapor Flow Meter Installation Below Shear Valve</td>
<td>8</td>
</tr>
<tr>
<td>Figure 5</td>
<td>Epoxy sealing field wiring</td>
<td>9</td>
</tr>
<tr>
<td>Figure 6</td>
<td>Connecting Vapor Flow Meter to Smart Sensor Interface Module</td>
<td>10</td>
</tr>
</tbody>
</table>
This manual contains instructions to install a Veeder-Root ISD (In-Station Diagnostic) Vapor Flow Meter in a dispenser’s vapor return line in vacuum assist systems.

This manual assumes all preliminary site preparation is completed, and that wiring from the console to the Vapor Flow Meter junction box is in place and meets the requirements set out in the TLS-3XX Series Site Prep manual.

**Contractor Certification Requirements**

Veeder-Root requires the following minimum training certifications for contractors who will install and setup the equipment discussed in this manual:

**Level 1** Contractors holding valid Level 1 Certification are approved to perform wiring and conduit routing, equipment mounting, probe and sensor installation, tank and line preparation, and line leak detector installation.

**Level 2/3 or 4** Contractors holding valid Level 2, 3, or 4 Certifications are approved to perform installation checkout, startup, programming and operations training, troubleshooting and servicing for all Veeder-Root Tank Monitoring Systems, including Line Leak Detection and associated accessories.

**Warranty Registrations** may only be submitted by selected Distributors.

**Related Manuals**

576013-879  TLS-3XX Series Consoles Site Prep Manual
577013-800  In-Station Diagnostics Install, Setup & Operation Manual

**Safety Precautions**

The following safety symbols may be used throughout this manual to alert you to important safety hazards and precautions.

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>![Explosive]</td>
<td>Fuels and their vapors are extremely explosive if ignited.</td>
</tr>
<tr>
<td>![Flammable]</td>
<td>Fuels and their vapors are extremely flammable.</td>
</tr>
<tr>
<td>![Electricity]</td>
<td>High voltage exists in, and is supplied to, the device. A potential shock hazard exists.</td>
</tr>
<tr>
<td>![Turn Power Off]</td>
<td>Live power to a device creates a potential shock hazard. Turn Off power to the device and associated accessories when servicing the unit.</td>
</tr>
<tr>
<td>![Read All Related Manuals]</td>
<td>Knowledge of all related procedures before you begin work is important. Read and understand all manuals thoroughly. If you do not understand a procedure, ask someone who does.</td>
</tr>
<tr>
<td>![Use Safety Barricades]</td>
<td>Unauthorized people or vehicles in the work area are dangerous. Always use safety cones or barricades, safety tape, and your vehicle to block the work area.</td>
</tr>
</tbody>
</table>
Before You Begin

• A level 1 or higher certified Veeder-Root Technician must be available (on site) to assist in this type of installation.

• Comply with all recommended safety practices identified by OSHA (Occupational Safety and Health Administration) and your employer.

• Follow all installation requirements as per NFPA (National Fire Protection Association) 30, 30A, and 70.

• Review and comply with all the safety warnings in the installation manuals and any other national, State or Local requirements.

• A 2-conductor, 18 AWG shielded cable must be installed in intrinsically safe conduit from each dispenser to the intrinsically safe wiring compartment of the TLS console.

• Debris from plumbing modifications should be flushed through the piping system prior to installing the ISD Vapor Flow Meter.

• Use only UL recognized Gas/TFE yellow teflon tape on all fittings. Do not use pipe dope to seal pipe threads or fittings in and out of the ISD Vapor Flow Meter.
Veeder-Root Parts

- Veeder-Root ISD Vapor Flow Meter (P/N 331847-001).
- Sensor Installation Kit, see Table 1.

Table 1.- Vapor Flow Meter Installation Kit (P/N 330020-445)

<table>
<thead>
<tr>
<th>Item</th>
<th>Qty.</th>
<th>Description</th>
<th>P/N</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>ISD Vapor Flow Meter</td>
<td>331847-002</td>
</tr>
<tr>
<td>2</td>
<td>2</td>
<td>Flange with 1” NPT threaded hole</td>
<td>332091-001</td>
</tr>
<tr>
<td>3</td>
<td>4</td>
<td>5/16-18 UNC-2B x 3/4” hex head bolt</td>
<td>514100-426</td>
</tr>
<tr>
<td>4</td>
<td>2</td>
<td>1-11.5 NPT x 2” male to male threaded steel nipple</td>
<td>576008-655</td>
</tr>
<tr>
<td>5</td>
<td>1</td>
<td>Inlet filter</td>
<td>332092-001</td>
</tr>
<tr>
<td>6</td>
<td>1</td>
<td>Outlet o-ring (Parker size # 2-218, Nitrile)</td>
<td>512700-258</td>
</tr>
<tr>
<td>7</td>
<td>1</td>
<td>Cord grip group</td>
<td>331028-001</td>
</tr>
<tr>
<td>8</td>
<td>1</td>
<td>Sealing pack</td>
<td>514100-304</td>
</tr>
<tr>
<td>9</td>
<td>2</td>
<td>Wire nut</td>
<td>576008-461</td>
</tr>
<tr>
<td>10</td>
<td>2</td>
<td>Tie wrap</td>
<td>510901-337</td>
</tr>
<tr>
<td>11</td>
<td>4</td>
<td>5/16” Lock washer</td>
<td>514100-436</td>
</tr>
</tbody>
</table>

Tools Required

1. Pipe wrench suitable for tightening 1-inch NPT pipe.
2. 1/2” socket wrench to install Vapor Flow Meter flange bolts.
3. Necessary pipe fitter’s equipment and a non-hazardous work space suitable to modify dispenser vapor line for Vapor Flow Meter installation, when necessary.
Installation Steps - Vacuum Assist System Above Shear Valve

1. Before installing this device, turn Off, tag/lock out power to the system, including console and submersible pumps.
2. Remove the dispenser’s lower sheet metal doors to access the vapor plumbing.
3. Loosen any factory installed mounts and/or brackets necessary to provide room to disconnect the vacuum motor outlet plumbing.
4. Disconnect the factory installed plumbing between the outlet of the vacuum motors and the field installed plumbing above the vapor shear valve, if present (see example installation in Figure 1). Retain the manufacturers installed piping for later use.
5. Remove any unneeded field installed plumbing above the vapor shear valve. The Vapor Flow Meter with flanges attached can be used for sizing the required head space of approximately 8 inches. Approximately 3 inches of clearance is required on both sides of the piping to accommodate the width of the meter body.
6. Working through the vacuum motor mounting plate, if present, connect the upper flange to factory installed plumbing. Note that this may need to be temporarily suspended across the vacuum motor mounting plate while the lower plumbing work progresses.
7. Install any plumbing and the lower flange that will connect between the outlet side of the Vapor Flow Meter and the shear valve or lower vapor return line. Note: Elbows should be kept to a minimum (straight vertical plumbing is preferable). To improve efficiency and to reduce the risk of liquid traps, all horizontal plumbing must be pitched to drain.
8. Clean all debris around the inlet and outlet plumbing prior to installing the Vapor Flow Meter. Do not blow compressed air through the Vapor Flow Meter to prevent damaging the internal screens.
9. Install the o-ring into the lower mounting flange.
10. Taking care that foreign material (chips, debris, sealant, etc.) does not enter the open piping or Vapor Flow Meter, carefully insert the inlet filter and then connect the Vapor Flow Meter to the upper flange. Note that the flow arrow on the side of the meter body must point down.
11. Connect the lower flange to the Vapor Flow Meter.
12. Tighten any loose fittings and hardware.
13. Route the wiring into the junction box via the supplied cord grip assembly.
14. Connect the wires from the Vapor Flow Meter to the field wiring from the console and cap with wire nuts (see Figure 2).
15. After all other ISD Vapor Flow Meters and the ISD Pressure Sensor are installed, pressurize the tank ullage space and vapor piping to at least 2 inches WC and test for leaks using leak detection solution.
Installation Steps - Vacuum Assist System Above Shear Valve

Figure 1. Example Vapor Flow Meter Installation Above Shear Valve

Figure 2. Field wiring Vapor Flow Meter - Observe Polarity
Installation Steps - Vacuum Assist System Below Shear Valve

NOTE: The Vapor Flow Meter should be installed prior to setting the dispenser in place or prior to installing any vacuum assist retrofit kits. If retrofitting the vacuum assist system, follow all manufacturer's instructions.

1. Before installing this device, turn Off, tag/lock out power to the system, including console and submersible pumps.
2. Remove the dispenser’s lower sheet metal doors to access the vapor plumbing, if necessary.
3. If a retrofit vacuum assist kit will be installed, remove any hardware specified in the manufacturer’s installation instructions. Do not install the retrofit assembly at this time.
4. Remove any unneeded field installed plumbing between the vapor shear valve and the vapor return line fitting. Figure 3 shows two example installations of the Vapor Flow Meter with the required lateral or wye fitting for running the TP-201.4 back pressure test. Approximately 3 inches of clearance is required on both sides of the piping to accommodate the width of the meter body.
5. Connect the lower flange to the pipe that is connected to the lateral or wye access fitting (see Figure 4).
6. Install the Vapor Flow Meter over the lower flange.
7. Connect the upper flange with serviceable screen above the Vapor Flow Meter.
8. Using a close nipple, thread the shear valve into the upper flange.
9. Install the vacuum assist retrofit kit, if required, following the retrofit kit manufacturer’s installation instructions - or fit the dispenser to its permanent mounting points.
10. Using nipples, unions, and other plumbing as required, connect the vacuum assist outlet to the shear valve.
11. Route the wiring into the junction box via the supplied cord grip assembly. Connect the wires from the Vapor Flow Meter to the field wiring from the console and cap with wire nuts (see Figure 2).
12. After all other ISD Vapor Flow Meters and the ISD Pressure Sensor are installed, pressurize the tank ullage space and vapor piping to at least 2 inches WC and test for leaks using leak detection solution.
Figure 3. Example flow meter installations with approximate clearances.
Figure 4. Example Vapor Flow Meter Installation Below Shear Valve
1. Seal wire nuts with epoxy sealant following the instructions in Figure 5.

**CAUTION:** Epoxy sealant is irritating to eyes, respiratory system, and skin. Can cause allergic skin reaction. Contains: epoxy resin and Cycloaliphatic epoxy carboxylate. Precautions: Wear suitable protective clothing, gloves, eye, and face protection. Use only in well ventilated areas. Wash thoroughly before eating, drinking, or smoking.

![Epoxy Patch Diagram](epoxy_patch.png)

**Instructions:**
1. Open epoxy sealant package, and remove resin pak.
2. Holding resin pak as shown in A, bend pak along long length.
3. As shown in B, firmly squeeze the RED SIDE of the resin, forcing it through the center seal and into BLACK SIDE.
4. Mix thoroughly to a uniform color by squeezing contents back and forth 25-30 times.
5. Squeeze mixed, warm resin into one end of bag and cutoff other end.
6. Slowly insert wiring connections into sealing pack until they fit snugly against the opposite end as shown in C.
7. Twist open end of bag and use tie wrap to close it off and position the tie wrapped end up until the resin jells.

2. Push the epoxy sealed bag into the junction box. Replace and tighten the junction box cover.

3. Terminate field wiring into TLS Console and connect to Smart Sensor Module located in the intrinsically safe wiring compartment of the TLS as shown in Figure 6. Note: you must observe polarity! Also, the cable length between the console and sensor must not exceed the distance stated in the TLS-3XX Site Prep manual (P/N 576013-879).

4. Replace the lower sheet metal doors in the dispenser.

   Note: Intrinsically safe devices must be installed in accordance with Article 504 of the National Electrical Code, ANSI/NFPA 70, for installation in the United States, or Section 18 of the Canadian Electrical Code for installations in Canada.

   This intrinsically safe flow meter P/N 331847-001, has only been evaluated for connection to a UL listed TLS-350 Series Liquid Level Gauge / Leak Detector.
Figure 6. Connecting Vapor Flow Meter to Smart Sensor Interface Module

Attach Cable Shields to Ground Lug Closest to Conduit Entry

Rigid Conduit (enters Console through an I.S. Bay knockout)