INCON Level 1 Training Certification Required to Install the Thermal Printer
**Printer Installation**
The following instructions are for the addition of an internal printer or replacement of an existing printer in a T5 Series Fuel Management System.

**Note:** The thermal printer requires controller module firmware rev 1.5 or higher.

**Included with Printer:**
- Plastic Bezel
- Thermal Printer on PCB (Printed Circuit Board)
- Hardware includes:
  - (2) stand-offs
  - Mounting screws (Quantity, size and use shown in chart)

**Note:** Use only the provided hardware to mount the printer.

**Installation Procedure**

**Warning** Disconnect power before opening the console cover.

1. Open the Tank Gauge front door.
2. Remove the front door’s inside cover plate by unscrewing the screws located on the plate. (Number of screws vary by model).

3. Disconnect the cable that connects the impact printer to the interface board in the front door.

4. Remove the roll of paper from the printer.
5. Remove the 4 screws that hold the impact printer to the front door.

**Note:** Be careful not to damage the ribbon cable. 

6. Pull the printer gently and slowly a couple of inches away from the door. Completely remove the impact printer board.
7. Remove the 4 screws that hold the printer’s plastic cover printer to the front door.

8. Remove the plastic cover.
9. Place the new plastic bezel over the cutout in the front door. Fasten the bezel to the enclosure using the two #10 self-tapping screws supplied. Start the screws in the lower two mounting holes. Do not tighten screws all the way at this time. These screws will be tightened after installing the printer assembly.
10. Install the 2 stand-offs on the studs located next to the printer opening (Figure 4).
11. Mount the printer so that the clear printer cover faces outward of the front door.

12. Attach the 6 screws for the thermal printer board to the front door (Figure 6). Refer to the screw chart on the previous page.

13. Connect the cable from the thermal printer board to the interface board of the front door (Figure 6).

14. Tighten the two screws that hold the plastic bezel by inserting a screwdriver through the access holes in the circuit board.

15. Check to make sure the foam pad covers the corner of the circuit board where the power cables connect.

16. Replace the metal inside cover plate on the front door and fasten the screws. Make sure to reattach the ground connector to the plate.

17. Lift up on the green panel to open the printer and load paper (Figures 7-9). Make sure the roll is oriented as shown.

18. Close the printer door.

19. Restore power to the tank gauge.

**Paper Specifications**
- Type: Thermal Printer Paper
- Width: 58 mm (2.28”)
- FFS part #: TS-TP2 (box of 5 rolls)
- TS-TP2C (Carton of 20 boxes = 100 rolls)
To print a test page
1. Once the tank gauge is on, press the Main Menu key on the LCD with the figure of a table (Figure 10).

2. Press the arrow on the right side bar once.

3. Press Diagnostics.

4. Press Print Test Page.

Printer Operation Notes
- On rare occasions, when printing excessively long reports at high ambient temperature, the printer may need to pause momentarily. Printing will resume automatically after a few seconds.
- An open printer door or no-paper will generate an out-of-paper alarm.
- If you are trying to print and the paper is spooling but no text is printing, check paper roll orientation per Figure 7.
- The paper tear-bar is located at the top. Tear the paper with a lifting motion (Figure 14).